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DEPARTMENT OF THE INTERIOR  
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GEORGE OTIS SMITH, DIRECTOR

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WASHING AND COKING TESTS OF COAL  
AND CUPOLA TESTS OF COKE

CONDUCTED BY THE  
UNITED STATES FUEL-TESTING PLANT  
AT ST. LOUIS, MO.

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JANUARY 1, 1905, TO JUNE 30, 1907

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BY  
RICHARD MOLDENKE, A. W. BELDEN  
AND G. R. DELAMATER

WITH INTRODUCTION BY

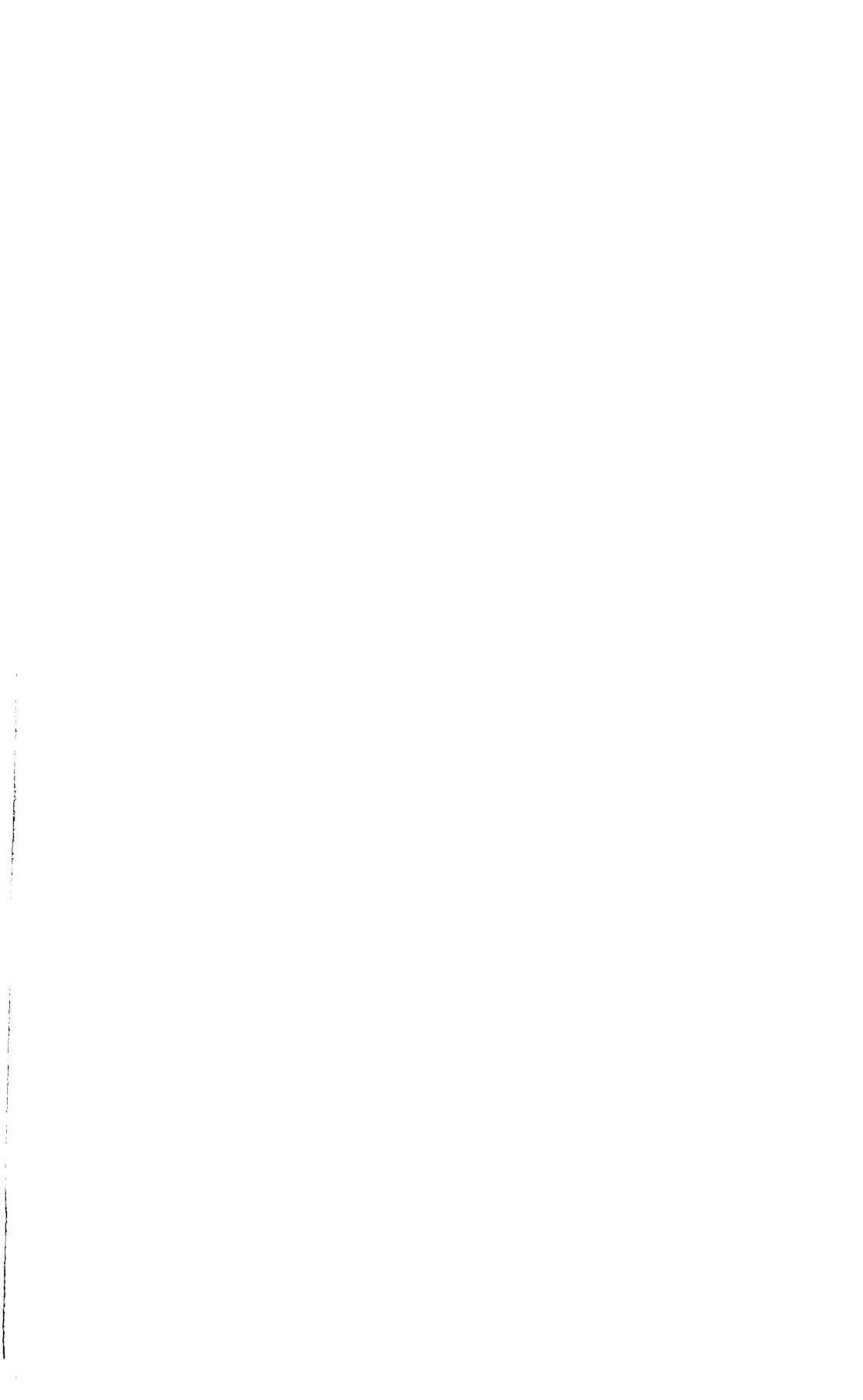
J. A. HOLMES

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#### ABBREVIATIONS.

In describing fuels, especially as to size, use is made of the following abbreviations:

e.=egg.	s.=slack.
f. c.=finely crushed.	sc.=screenings.
f. scr.=finely screened.	std.=standard.
l.=lump.	thr.=through.
n.=nut.	w.=washed.
p.=pea.	"=inch or inches.
r. o. m.=run of mine.	

WASHING AND COKING TESTS OF COAL AND CUPOLA  
TESTS OF COKE CONDUCTED BY THE UNITED  
STATES FUEL-TESTING PLANT AT ST. LOUIS,  
JANUARY 1, 1905, TO JUNE 30, 1907.

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By RICHARD MOLDENKE, A. W. BELDEN, and G. R. DELAMATER.

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### INTRODUCTION.

By JOSEPH A. HOLMES.

The tests of washing and coking coals and of the behavior of the resulting coke in cupola practice, as reported herein, were made during the fiscal years 1905 and 1906 at the St. Louis fuel-testing laboratory of the United States Geological Survey. These tests were carried on in connection with similar investigations of the steaming and gas-producing qualities of the same coals and of the possibility of improving such coals by briquetting. This work was a part of the general inquiry concerning the most economical manner of utilizing each type of coal tested.

Many coals as received from the mine were found to be too high in ash, in sulphur, or in phosphorus to make satisfactory metallurgical coke without prior treatment, and some coals possessed better coking qualities than others. It was found that the washing of some coals so reduced the percentage of ash and sulphur as to make available for the production of coke a coal which otherwise would have had no value for this purpose. In the following pages are reported the details of the washing of coal, the production of coke therefrom, and the behavior of the coke in the cupola when utilized for the production of castings, the results of each test being tabulated in full. A study of these tables indicates many important facts as to the behavior and treatment of the coals mined in the various portions of the United States when prepared as metallurgical coke.

The washing tests of 1905 were not as satisfactory as the later tests because of inadequate storage facilities and the lack of certain equipment, but the latter was added in time for the tests of 1906. An

important result of the washing tests is shown in the percentage of ash and sulphur actually removed. The reduction of these impurities by washing, of course, increases the percentages of fixed carbon and volatile matter over the amounts present in raw coal. These facts, the number of washings, and the methods of washing, are recorded, thus furnishing valuable data as a guide to the treatment necessary to render each coal tested most suitable for coking. Altogether there were 101 regular washing tests and 12 special tests.

The results of these tests show an increase in moisture of 10 to 30 per cent, a reduction in ash in the 1905 tests of 15 to 50 per cent and in the 1906 tests of 20 to 60 per cent, and a reduction in sulphur in the 1905 tests of 10 to 40 per cent and in the 1906 tests of 10 to 50 per cent. A few examples of the total amount of reduction may be mentioned. A raw coal containing 5.05 per cent of sulphur contained after washing 2.47 per cent, a total removal of 55 per cent. Proportionate reductions in sulphur were made in coals containing lesser amounts. The ash in a raw coal containing 42.56 per cent was reduced by washing to 29.67 per cent, a total removal of 65 per cent. In a similar manner ash in a raw coal containing 15.72 per cent was reduced to 10.16 per cent, a total removal of 41 per cent; and in a coal containing 9.81 per cent to 5.38 per cent, a total removal of 59 per cent. It is evident that coals which are in the raw state utterly unfit for steaming purposes can be made fairly good steaming coals by washing, and that coals unsuited for coking can be made available in the same way.

It is proposed to conduct during the next fiscal year washing tests with much improved apparatus at the fuel-testing plant recently established at Denver, Colo., where experiments in washing and coking will be made on the coals mined in the Rocky Mountain region, with a view to determining what can be done to make them available for the production of metallurgical coke.

The coking tests were made in ovens of the regular beehive pattern, two of standard size 7 feet high, and one of standard diameter 6 feet 4 inches high. Samples of coke were taken from five different parts of the oven in practically the same location for each test, so as to give a standard method of comparison for each coke. The present report covers 192 tests, made on 100 coals, the samples having been collected from 17 States and 1 Territory. One hundred of these tests were made on raw coal, 82 on washed coal, and 10 under miscellaneous conditions. In some of these tests it was found that the addition of pitch produced coke from coal which when tested raw gave either no coke or coke of an inferior quality. In other tests the addition of pitch did not improve the quality of the coke. The tabulated results of the coking tests should be studied in the light of the description of the resulting coke which accompanies the tables. The physical tests

to determine the compressive strength of the coke—or, in other words, the height of the furnace burden which the coke will support—showed only the worthlessness of such determinations. The compressive strength of a given coke made with the same coal ranged from about 700 pounds ultimate strength per square inch to over 2,000 pounds. As a coke with compressive strength of 48 pounds will support the burden of any modern furnace, it is evident that this test is of little or no practical value, especially as the burden borne by the coke may be greatly modified by the action of heat, by attrition, and by other factors. The inquiries seem to indicate that the yield of coke is increased and the proportion of breeze reduced by preliminary crushing. Further experiments are necessary to verify these determinations, as well as to indicate the limit of fineness of such crushing. Fine crushing appears to increase the strength of the coke, which is apparently influenced also by the amount and distribution of ash.

More complete coking tests will be carried on with a view to procuring more conclusive data along the lines above indicated, also with a view to determining more accurately the loss of sulphur from coal to coke, which varies with the coals and the method of treatment. These coking tests are being continued at the new plant at Denver on beehive ovens with two heights of crown, in order to determine the treatment necessary to produce good metallurgical coke from the coals mined in the Rocky Mountain region.

The great need of the immediate future in connection with coking experiments is the conduct of such tests in by-product ovens, and it is hoped that funds may soon be had which will permit the erection and operation of such ovens.

The cupola tests of coke in 1905 and 1906 were carried on along lines fully described in Professional Paper No. 48. The results as set forth in the following tables give the details of 170 cupola tests. The data concerning record of melt, taken in connection with the indications of the source of the coals and the analyses of the corresponding coke, furnish interesting facts as to the melting ratio of iron to coke, the rate of melting per hour, and the amount of iron recovered. Equally interesting is the table giving the chemical effect on iron from cupola tests of cokes made from coals mined in various States. It is not contemplated that these cupola tests will be continued during the fiscal year, in view of the necessity of devoting the available funds to the study of the coking qualities of western coals.

## WASHING TESTS.

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By G. R. DELAMATER.

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### REPORT FOR 1905.

#### IMPROVEMENT IN EQUIPMENT.

The lack of adequate storage facilities and the constant demand on the weighing and conveying apparatus for delivering coal to the other sections of the fuel-testing plant, which greatly interfered with the washing tests made during 1904,<sup>a</sup> were again felt in 1905 and tended somewhat to vitiate the results, although much improvement was made in the equipment.

In order to eliminate these difficulties, important changes were made during the year in the arrangement of the washer equipment. The storage capacity available during 1904 was increased from 175 tons to 350 tons. Additional "shed bins" of 150 tons aggregate capacity were provided outside the washer plant for storing coal at times when the regular washer bins were filled.

The coal was shoveled from the cars direct to the crusher or to a hopper scale. By means of a combination elevator conveyor the coal could be transferred from the hopper scale or crusher to any one of the twelve regular storage bins, or from one bin to another; or could be transferred to belt conveyors for delivering the coal to the boiler section and other divisions of the plant. The elevator conveyor referred to was relieved of a large portion of the work of handling coals for the gas-producer and boiler sections by a 30-inch Jeffrey belt conveyor, which was installed to run from the car siding to the bins of these sections for the purpose of delivering coal to them direct from the cars.

All washing tests made during 1905 were made on the Stewart jig used during 1904, at a speed of 35 revolutions per minute and 6-inch stroke. The sludge-recovery system, with the customary perforated-bucket elevators, was used in reclaiming the washed coal and refuse

<sup>a</sup> Compare the following U. S. Geological Survey publications: Bull. No. 261, 1905, p. 60; Prof. Paper No. 48, 1906, p. 1460.

after washing. Owing, however, to the fact that there were only two sludge tanks—one for the washed coal and one for the refuse—only one jig could be operated at a time, since if two or more jigs were operated their output would become mixed in the sludge tanks.

With the existing arrangement of the washery it was necessary to use the same water over and over again. The washed-coal sludge tank, supplied with water from the city mains, was used as a reservoir from which the water was delivered, principally beneath the screens of the jigs. A considerable amount of fine coal was thus carried over from the sludge tank. The bulk of this fine coal settled to the bottom of the jig body, where it became mixed with the refuse and was carried on to the refuse sludge tank.

All coals tested were passed through an 18 by 24 inch Cornish tooth-roll crusher, which breaks the coal down to a maximum size of about 2 inches, although, of course, a considerable proportion may be much smaller, depending on the nature of the coal.

The power for operating the plant was furnished by a 12 by 16 inch Frost steam engine, belted to a main shaft from which the jigs and other machinery of the plant were driven. The steam for this engine was received from the boiler section.

#### PERSONNEL.

The 1905 tests were made under the direction of John D. Wick.

#### REPORT FROM JANUARY 1, 1906, TO JUNE 30, 1907.

#### EQUIPMENT AND OPERATION.

On February 22, 1906, the washery plant was almost entirely destroyed by fire, and with it a few samples of coal that were on hand in the storage bins. The plant was immediately rebuilt, the former arrangement being followed throughout.

From January 1 to December 15, 1906, one Stewart jig was used in making all the washing tests. During December, 1906, a special jig was installed. This jig was of the center-plunger type, i. e., the plunger was directly beneath the screen, and the upstroke of the plunger caused the pulsation. The plunger had no valves, but valves were arranged in the sides of the jig body to admit the supply water on the downstroke of the plunger. Cams and springs were used in such a manner that the plunger had a slow downward and a quick upward stroke. The screen of this jig was 4 feet wide by 5 feet long and was made of strips of No. 10 wire running lengthwise of the screen frame and set one-sixteenth inch apart. The length of the stroke was adjustable up to 4 inches. The depth of the coal bed was also adjustable.

Owing to the fact that the power for operating the washer plant was furnished by a 12 by 16 inch Frost steam engine, belted to a main shaft from which the jigs and other machinery were driven, it was impossible to change the speed of the jigs. Better results could have been obtained on some coals tested had it been possible to change the speed to suit the length of stroke used.

As the only crusher available for this work was an 18 by 24 inch Cornish tooth-roll crusher, it was impossible to crush some coals down as fine as they should have been crushed. However, an adjustable-mesh bumping screen was installed in January, 1907, in such a manner that the coal was first passed over this screen, and the tailings then passed on to the crusher, while the fuel which went through the screen dropped into the bin over the jig. The product of the crusher was then elevated again to the screen, and this cycle of operation was repeated until all the coal passed through the screen.

In December, 1906, a float and sink testing equipment was installed. Before each washing test was made, samples of the raw coal, quartered down to 2 kilograms each, were tested on four different specific-gravity solutions. In this manner it was possible to make a preliminary determination of the result of a separation under varying percentages of washed coal and refuse. The coal was then washed with the jig regulated to discharge as refuse a percentage about equal to the percentage found advisable from the float and sink tests. After a washing test was made, a sample of the refuse was taken and quartered down to four samples of 2 kilograms each, and these were also tested on the specific-gravity solutions. The test showing the highest percentage of float coal and having an analysis which agreed fairly with that of the washed coal was then used in determining the percentage of "loss of good coal in the refuse." In this manner the efficiency of the test was shown.

#### PERSONNEL.

John D. Wick, assisted by Edward Moore, was in charge of the washing tests from January 1 to June 30, 1906; J. H. Gould from July 16 to October 12, 1906; and G. R. Delamater from November 15, 1906, to June 30, 1907.

#### EXPLANATION OF TABLES.

"*Percentage of reduction*" and "*amount actually removed*."—The "percentage of reduction" is the comparison made of the percentages of the impurities in the raw coal and in the washed coal. It will be readily understood that if the ash alone is reduced by washing, the fixed carbon and volatile matter will form a higher percentage of the washed coal than of the raw coal. In actual practice, however, it is

impossible to make so perfect a separation that the washing process will not remove portions of some constituents other than the impurities, and therefore the percentage of each constituent in the washed coal is affected by the reduction of each of the other constituents. This is clearly indicated in test 192, on Alabama No. 6, and test 198, on Virginia No. 6. A comparison of the raw-coal and washed-coal analyses in these two tests shows that in the test on Alabama No. 6 the percentage of sulphur was the same in the washed coal as in the raw coal; and in the test on Virginia No. 6 the sulphur in the washed coal was higher than in the raw coal. It will therefore be seen that a simple comparison of the raw-coal and washed-coal analyses will not always show whether any of the sulphur in the raw coal was actually removed with the refuse in washing.

*Formulas.*—In order that these percentages might be determined, the following formulas were compiled and used in making up this report. It will be noted by referring to the test data (p. 15) that 10 per cent of the original sulphur in the raw coal was actually removed with the refuse in washing Alabama No. 6, and that 13 per cent was actually removed in washing Virginia No. 6:

Let  $X$  = the percentage of reduction of any constituent.

$Y$  = the percentage of any constituent removed by washing.

$M$  = the percentage that the amount of the constituent in the washed coal is of the raw coal.

$a$  = the percentage that the washed coal is of the raw coal.

$b$  = the percentage of the constituent in the washed coal.

$c$  = the percentage of the constituent in the raw coal.

Then  $X = \frac{c-b}{c}$ ,  $M = ab$ , and  $Y = \frac{c-M}{c}$ .

#### TESTS MADE.

Sixty-three domestic samples of fuel from fourteen States and Territories and two samples from Argentina were washed during the period covered by this report. The detailed results of the tests are given in the following tables.

*Details of washing tests of bituminous coals in 1905.*

Washing test No.	Field No. of coal. <sup>a</sup>	Bed.	Date of test.	Size of coal. (See p. 4.)		Amount of coal.			
				As shipped.	As washed.	Raw (lbs.).	Washed. Lbs.	Per cent.	Refuse. Lbs.
<b>Illinois:</b>									
101	6.....	No. 6.....	May 15	r. o. m.	thr. 2".	14,710	13,586	92	1,124
104	7 C.....	do.....	June 26	s.	s.	15,809	11,238	71	4,571
108	7 D.....	do.....	July 8	r. o. m.	thr. 2".	14,000	11,790	84	2,210
102	9 A.....	do.....	May 22	r. o. m.	thr. 2".	18,000	13,920	78	4,080
103	10.....	No. 7.....	May 26	s.	s.	14,710	12,795	87	1,915
106	12.....	No. 6.....	July 6	r. o. m.	thr. 2".	18,000	15,900	88	2,100
107	13.....	No. 7.....	do.....	14"-6"	thr. 2".	29,950	27,550	92	2,400
105	14.....	No. 5.....	June 29	l.	thr. 2".	18,000	15,955	89	2,045
110	15.....	No. 6.....	July 12	l. e.	thr. 2".	18,000	13,035	72	4,965
111	16.....	No. 7.....	July 28	l. e.	thr. 2".	14,000	12,500	89	1,500
109	18.....	No. 2.....	July 12	l.	thr. 2".	18,000	14,400	80	3,600
<b>Indiana:</b>									
115	3.....	No. 5.....	Aug. 7	n. s.	thr. 14".	50,000	36,000	72	14,000
112	4.....	No. 6.....	July 25	sc.	thr. 14".	32,000	24,000	75	8,000
113	6.....	No. 4.....	Aug. 4	r. o. m.	thr. 2".	24,000	19,100	80	4,900
114	7 A.....	No. 5.....	Aug. 7	l. e., n.	thr. 2".	14,000	12,240	87	1,760
118	8.....	No. 7.....	Aug. 31	l.	thr. 2".	16,000	15,080	94	920
117	9 B.....	do.....	Aug. 24	r. o. m.	thr. 2".	18,000	15,460	86	2,540
116	10.....	No. 6.....	Aug. 21	l.	thr. 2".	18,000	15,300	85	2,700
<b>Maryland:</b>									
130	1.....	Lower Kit-tanning.	Oct. 20	r. o. m.	thr. 2".	45,500	37,450	82	8,050
<b>Ohio:</b>									
119	1.....	No. 4.....	Sept. 8	r. o. m.	thr. 2".	26,900	23,750	88	3,150
121	2.....	No. 5.....	Sept. 13	r. o. m.	thr. 2".	32,420	25,625	79	6,795
122	3.....	No. 6.....	Sept. 19	r. o. m.	thr. 2".	47,125	34,800	74	12,325
125	4.....	No. 8.....	Sept. 27	over 2".	tnt. 2".	29,120	26,000	89	3,120
133	6.....	do.....	Nov. 8	r. o. m.	thr. 2".	24,000	20,400	85	3,600
138	7.....	No. 7.....	Dec. 16	over 14".	thr. 2".	16,000	14,000	88	2,000
137	8.....	No. 6.....	Dec. 15	r. o. m.	thr. 2".	17,200	15,560	90	1,640
131	9 B.....	No. 4.....	Oct. 25	n. s.	thr. 2".	46,530	37,830	81	8,700
<b>Pennsylvania:</b>									
120	5.....	Pittsburg...	Sept. 13	over 14".	thr. 2".	30,920	29,000	94	1,920
124	6.....	do.....	Sept. 26	r. o. m.	thr. 2".	50,000	43,300	87	6,700
123	7.....	do.....	Sept. 23	r. o. m.	thr. 2".	32,000	27,180	85	4,820
126	- 9.....	Lower Kit-tanning.	Oct. 5	r. o. m.	thr. 2".	12,000	9,700	81	2,300
<b>Virginia:</b>									
134	2.....	McConnell..	Nov. 13	r. o. m.	thr. 2".	28,000	24,550	88	3,450
<b>West Virginia:</b>									
127	4 B.....	Upper Free-port.	Oct. 9	r. o. m.	thr. 2".	26,000	21,000	79	5,600
128	16 B.....	Pittsburg...	Oct. 14	s.	s.	22,825	19,800	87	3,025
132	17.....	Bakerstown.	Oct. 27	r. o. m.	thr. 2".	29,530	24,765	84	4,765
135	20.....	Keystone....	Nov. 29	r. o. m.	thr. 2".	49,150	24,590	87	6,560
136	21.....	Peerless....	Dee. 11	r. o. m.	thr. 2".	24,000	22,000	92	2,000
129	3.....	(?)	Oct. 19	r. o. m.	thr. 2".	24,120	20,060	85	4,000

<sup>a</sup> Detailed account of the field origin and collection of each sample of coal may be found in Bull. U. S. Geol. Survey No. 290, 1906.

## Details of washing tests of bituminous coals in 1905—Continued.

test Washing No.	Chemical analyses (per cent.).								Reduction (per cent.).		Actually re- moved (per cent.).	
	Raw coal.				Washed coal.							
	Mois- ture.	Vola- tile matter.	Fixed carbon.	Ash.	Sul- phur.	Mois- ture.	Ash.	Sul- phur.	Ash.	Sul- phur.	Ash.	Sul- phur.
101	14.43	29.48	42.81	13.28	4.01	15.23	8.64	3.30	35	18	40	24
104	10.69	33.08	36.14	20.09	4.06	16.64	8.59	3.25	57	20	70	43
108	10.83	36.24	39.75	13.18	4.53	12.45	9.30	3.65	29	19	41	32
102	13.54	35.69	40.03	10.74	4.03	15.65	7.57	3.38	30	16	45	34
103	9.50	31.98	47.08	11.44	1.45	11.86	6.67	1.38	42	5	48	17
106	8.20	32.26	46.50	12.95	3.48	13.30	8.91	2.48	31	29	39	37
107	8.31	31.65	49.56	10.48	1.55	11.15	7.49	1.27	29	18	34	25
105	12.77	34.68	40.77	11.78	4.16	16.32	9.37	3.29	20	21	29	29
110	9.95	34.76	42.06	13.23	3.87	11.81	8.41	3.00	36	23	54	44
111	8.43	30.08	51.89	9.60	1.14	10.14	8.06	1.02	16	11	25	20
109	12.39	36.89	41.80	8.92	3.92	14.99	5.77	2.98	35	24	48	39
115	13.18	31.92	39.27	15.63	4.79	15.02	8.61	3.25	45	32	60	51
112	13.99	29.40	42.29	14.32	2.31	16.49	7.25	1.04	49	16	62	37
113	10.80	36.09	40.49	12.62	4.39	11.65	9.83	3.49	22	21	38	36
114	8.90	38.52	43.37	9.21	3.74	10.16	7.89	3.24	14	13	25	25
118	9.55	36.19	43.65	10.61	3.72	11.76	9.52	3.18	10	15	16	20
117	13.53	34.80	40.01	10.76	3.15	14.55	8.14	2.56	24	19	35	30
116	10.72	39.20	41.42	8.57	3.83	10.67	6.15	3.34	28	13	39	26
130	2.33	16.11	68.43	13.13	1.49	3.67	10.61	1.00	19	27	34	47
119	7.71	38.32	42.02	11.95	4.61	9.25	8.57	3.72	28	19	37	29
121	9.01	35.85	43.80	11.34	4.02	10.77	7.42	2.05	35	27	48	42
122	9.90	33.66	44.86	11.58	1.81	9.96	7.74	1.36	33	25	51	44
125	3.53	37.45	49.00	9.12	3.47	3.33	7.48	3.27	17	6	27	15
133	5.31	36.72	49.45	8.52	3.33	6.16	6.38	2.04	25	12	36	25
138	6.65	33.94	48.86	10.55	3.13	7.47	6.37	2.16	40	31	47	39
137	7.55	38.00	46.08	8.37	2.84	11.77	6.03	2.07	28	27	35	35
131	8.10	36.87	43.10	11.93	3.35	9.49	7.45	2.88	38	14	49	31
120	2.46	34.48	57.01	6.05	.88	4.91	4.57	.90	24	.....	29	3
124	3.24	31.78	52.46	12.52	1.94	4.31	7.26	1.47	42	24	50	35
123	4.09	20.62	62.82	12.47	2.08	5.67	10.08	1.55	19	25	31	37
126	3.09	17.29	68.29	11.33	2.04	4.58	8.75	1.24	22	39	30	51
134	3.35	35.13	55.04	5.58	.92	6.39	3.95	.88	29	4	38	16
127	3.91	26.68	59.30	10.11	1.07	4.47	7.76	.81	23	24	39	31
128	5.57	31.61	54.45	8.37	1.20	5.41	5.91	.92	29	23	39	33
132	3.46	27.29	61.13	8.12	1.45	5.33	5.50	1.14	32	21	43	34
135	2.82	32.20	56.05	8.03	1.38	5.70	4.64	1.07	42	22	50	33
136	3.57	36.38	55.20	4.85	1.32	6.35	3.47	1.00	28	24	34	30
129	15.12	34.36	33.82	16.70	6.66	19.16	6.52	4.16	61	38	67	47

## Details of washing tests, January 1, 1906, to June 30, 1907.

test Washing No.	Field No. of fuel. <sup>a</sup>	Designation of bed.	Date of test.	Jig used. <sup>b</sup>	Size of fuel. (See p. 4.)		Weight of raw fuel (tons).	Amount washed fuel.
					As shipped.	As used.		
163	2 B.....	Jagger.....	May 26, 1906	Stewart..	r. o. m.	thr. 2''.	7.93	6.85
161	3.....	Underwood or Thompson.....	May 23, 1906	.....do.....	r. o. m.	thr. 2''.	9.00	8.25
159	4.....	Youngblood.....	May 21, 1906	.....do.....	r. o. m.	thr. 2''.	8.50	7.23
195	5c.....	Black Creek.....	Jan. 15, 1907	Special.....	r. o. m.	thr. 1''.	12.00	10.75
192	6.....	Pratt.....	Jan. 12, 1907	.....do.....	r. o. m.	thr. 2''.	5.50	3.30
Argentina:								
187	1.....	.....	Nov. 13, 1906	Stewart..	r. o. m.	thr. 2''.	18.00	9.00
187a	1.....	.....	Dec. 24, 1906	.....do.....	r. o. m.	thr. 2''.	5.50	3.00
Arkansas:								
139	1 B.....	Huntington.....	Dec. 30, 1905	.....do.....	s.	s.	30.59	23.00
141	7 B.....	Hartshorne.....	Jan. 15, 1906	.....do.....	s.	s.	25.00	19.00
144	8.....	(?).....	Jan. 29, 1906	.....do.....	No. 4.	thr. 2''.	11.50	9.78
140	9.....	Huntington.....	Jan. 4, 1906	.....do.....	s.	s.	38.65	28.67
Illinois:								
142	20.....	No. 6.....	Jan. 18, 1906	.....do.....	sc.	sc.	31.64	28.50
160	21.....	.....do.....	May 21, 1906	.....do.....	l.	thr. 2''.	8.50	7.32
151	22 A.....	.....do.....	Feb. 16, 1906	.....do.....	l.	sc.	9.70	8.50
150	22 B.....	.....do.....	Feb. 13, 1906	.....do.....	sc.	sc.	20.00	16.00
146	23 A.....	.....do.....	Jan. 31, 1906	.....do.....	5' l.	thr. 2''.	14.00	12.00

<sup>a</sup> Detailed account of the field origin of each sample of fuel may be found in Bull. U. S. Geol. Survey No. 332.<sup>b</sup> Stewart jig—speed 35 revolutions per minute, with 6-inch stroke; special jig—speed, 70 revolutions per minute, with 24-inch stroke.<sup>c</sup> Not enough coal for other than special float and sink tests.

Details of washing tests, January 1, 1906, to June 30, 1907—Continued.

Washing test No.	Field No. of Fuel.	Designation of bed.	Date of test.	Jig used.	Size of fuel. (See p. 4.)		Weight of raw fuel (tons).	Amount washed fuel.
					As shipped.	As used.		
<b>Illinois—Cont'd.</b>								
147	23 B	No. 6	Feb. 1, 1906	Stewart	s.	s.	40.00	31.50
169	24 A	do	June 8, 1906	do	sc.	sc.	10.00	7.50
166	24 B	do	June 1, 1906	do	l.	thr. 2".	9.37	8.33
162	25 A	do	May 24, 1906	do	r. o. m.	thr. 2".	7.27	6.00
164	26	No. 5	May 26, 1906	do	r. o. m.	thr. 2".	9.00	8.00
165	27	No. 6	May 29, 1906	do	r. o. m.	thr. 2".	9.00	7.77
181	28 C	No. 7	Sept. 26, 1906	do	l.	thr. 2".	12.00	9.96
183	29 A	No. 5	Oct. 13, 1906	do	sc.	sc.	9.00	6.87
184	29 A	do	Oct. 16, 1906	do	sc.	sc.	29.75	20.75
190	30	No. 7	Jan. 5, 1907	do	n.	thr. 2&1/2"	15.00	11.60
190a	30	do	Feb. 11, 1907	Special	n.	thr. 1&1/2"	12.45	10.10
196	34 A	No. 5	Feb. 15, 1907	do	sc.	thr. 1&1/2"	24.65	19.55
197	34 B	do	Feb. 12, 1907	do	r. o. m.	thr. 1&1/2"	14.00	11.81
<b>Indiana:</b>								
145	12	do	Jan. 30, 1906	Stewart	r. o. m.	thr. 2".	20.00	17.53
185	20	Brazil Black	Nov. 14, 1906	do	sc.	sc.	30.00	20.30
<b>Indian Territory:</b>								
176	2 B	Hartshorne	July 13, 1906	do	s.	s.	19.00	14.53
175	8	(?)	July 1, 1906	do	s.	s.	18.80	16.15
<b>Kansas:</b>								
191	2 B	Weir-Pittsburgh	Jan. 10, 1907	Special	s.	s.	23.00	18.10
191a	2 B	do	Jan. 21, 1907	do	s.	s.	39.00	25.25
148	6	do	Jan. 8, 1906	Stewart	l.	thr. 2".	12.00	11.00
<b>Kentucky:</b>								
143	2 B	(?)	Jan. 19, 1906	do	coke br.	coke br.	.....	.....
182	9 A	No. 9	Oct. 1, 1906	do	n.	n.	9.56	7.84
<b>Missouri:</b>								
149	5	(?)	Feb. 10, 1906	do	r. o. m.	thr. 2&1/2"	7.65	6.45
155	6 a	(?)	Feb. 21, 1906	do	l.	thr. 2&1/2"	.....	.....
152	7 A	(?)	Feb. 17, 1906	do	No. 1 n.	No. 1 n.	12.50	10.73
154	7 A a	(?)	Feb. 22, 1906	do	.....	.....	.....	.....
153	7 B	(?)	Feb. 19, 1906	do	No. 2 n.	No. 2 n.	11.75	9.30
<b>New Mexico:</b>								
168	3 C	Main Raton, or Lower Laramie.	June 6, 1906	do	s.	s.	21.50	19.00
174	4 A	do	June 19, 1906	do	r. o. m.	thr. 2&1/2"	10.00	8.14
170	4 B	do	June 9, 1906	do	s.	s.	12.00	10.50
167	5	do	June 2, 1906	do	r. o. m.	thr. 2&1/2"	7.50	6.65
<b>Ohio:</b>								
193	12	No. 8	Jan. 25, 1907	do	r. o. m.	thr. 2&1/2"	6.70	5.10
<b>Pennsylvania:</b>								
179	12	Pittsburg	Sept. 20, 1906	do	r. o. m.	thr. 2&1/2"	10.60	8.45
188	15	B, or Miller	Feb. 4, 1907	Special	r. o. m.	thr. 1&1/2"	20.37	15.25
189	17	Upper Freeport	Feb. 6, 1907	do	r. o. m.	thr. 1&1/2"	7.28	6.30
194	20	Lower Kittanning.	Jan. 29, 1907	do	r. o. m.	thr. 1&1/2"	22.21	17.25
<b>Tennessee:</b>								
171	1	Mingo	June 12, 1906	Stewart	r. o. m.	thr. 2&1/2"	10.80	9.30
172	5	Brushy Mountain	June 13, 1906	do	r. o. m.	thr. 2&1/2"	9.22	8.00
156	7 B	Wilder	May 1, 1906	do	s.	s.	15.50	10.50
157	8 A, 8 B	First above Sewanee.	May 15, 1906	do	r. o. m.	thr. 2&1/2"	49.00	43.00
158	9 B, 9 C	Sewanee	May 19, 1906	do	s.	s.	9.69	7.21
173	10	Battle Creek	June 14, 1906	do	1" s.	1" s.	30.25	23.70
178	11	(?)	Sept. 11, 1906	do	s.	s.	21.00	13.75
<b>Virginia:</b>								
198	6	No. 4	Feb. 1, 1907	Special	r. o. m.	thr. 1&1/2"	8.31	6.75
<b>West Virginia:</b>								
186	22 A	(?)	Oct. 25, 1906	Stewart	n. & s.	n. & s.	19.25	16.25
180	23 B	Cedar Grove	Sept. 25, 1906	do	n. & s.	n. & s.	18.00	16.99
177	10	.....	Aug. 7, 1906	do	s.	s.	28.28	20.08

a Destroyed by fire when plant was burned.

Details of washing tests, January 1, 1906, to June 30, 1907—Continued.

Washing test No.	Amount of refuse.	Chemical analyses of fuel (per cent.).										Reduction (per cent.)	Actually removed (per cent.)
		Raw.					Washed.						
		Weight (tons).	Moisture.	Volatile matter.	Fixed car- bon.	Ash.	Sulphur.	Moisture.	Ash.	Sulphur.	Ash.	Sulphur.	Ash.
163	1.08	14	3.95	30.70	50.76	14.59	1.12	6.29	9.39	1.22	36	45	1
161	.75	8	3.03	30.94	55.31	10.71	.49	5.82	10.01	.58	7	14	
159	1.26	15	6.43	28.56	52.09	12.92	1.08	6.82	38.1	1.03	5	74	19
195			5.69	53.28	25.05	16.08	1.40						
192	1.25	10	3.39	63.57	26.20	6.84	.59	6.69	4.76	.59	30	37	10
187	9.00	50	7.10	30.97	19.37	42.56	.82	17.29	20.67	.64	30	65	61
187 <sup>b</sup>	2.20	40	7.10	30.97	19.37	42.56	.82	22.73	34.57	.55	19	33	60
139	7.59	25	7.49	15.16	59.38	17.97	1.06	6.32	8.62	1.12	52	64	21
141	6.00	24	6.89	15.23	62.88	15.00	2.24	6.45	7.19	1.89	52	16	64
144	1.71	15	5.19	10.49	70.31	14.01	2.05	5.03	7.85	2.03	44	1	52
140	9.97	26	5.26	14.71	55.22	24.81	1.00	7.78	14.30	.98	42	2	57
142	3.14	10	14.68	31.32	40.32	13.68	3.88	16.80	10.26	3.21	25	17	33
160	1.18	14	15.30	30.59	43.40	10.71	1.43	8.25	8.09	1.25	25	13	35
151	1.20	12	11.91	35.65	39.43	13.01	5.34	14.02	8.58	3.69	34	31	42
150	4.00	20	13.03	32.65	39.79	14.53	4.35	16.78	9.99	3.79	31	13	45
146	2.00	14	13.47	34.35	40.65	11.53	4.41	13.81	8.78	3.44	24	20	35
147	8.50	21	15.68	31.28	37.45	15.59	3.98	16.83	8.75	3.22	44	19	36
169	2.50	25	11.44	33.93	43.92	10.71	4.94	15.10	9.75	3.18	9	36	32
166	1.04	11	11.44	33.93	43.92	10.71	4.94	14.36	8.88	3.31	22	33	30
162	1.27	17	11.35	34.62	40.63	13.40	4.76	14.14	8.98	3.05	33	36	44
164	1.00	11	15.68	32.41	39.82	12.09	3.52	15.96	9.40	2.76	22	22	30
165	1.22	14	16.00	32.41	37.82	13.77	4.05	16.11	7.76	3.26	43	20	52
181	2.03	26	7.78	29.85	52.39	9.98	1.32	9.75	7.12	1.05	29	20	47
183	2.12	24	13.10	30.78	40.12	16.00	4.17	15.86	7.70	3.06	52	27	63
184	9.00	30	13.10	30.78	40.12	16.00	4.17	15.86	7.70	3.06	52	27	66
190	3.40	23	11.69	39.42	35.70	13.19	4.38	12.36	9.44	3.26	28	26	45
190a	2.35	19	11.69	39.42	35.70	13.19	4.38	13.67	7.89	3.15	40	28	52
196	5.10	20	9.33	47.86	30.92	11.89	2.76	8.68	7.44	2.19	37	21	50
197	2.19	15	7.81	50.27	33.54	8.38	2.36	10.12	6.52	1.76	21	26	34
145	2.47	11	10.57	35.30	42.75	11.65	3.87	14.16	7.85	3.29	33	15	39
185	9.70	32	16.91	38.87	26.85	17.37	1.89	16.86	7.09	1.35	59	29	72
176	4.47	22	6.27	32.37	47.07	14.29	1.79	6.61	8.27	1.55	42	13	35
175	2.65	14	3.77	32.05	51.15	13.43	1.79	8.97	8.46	1.56	37	13	46
	4.90	21	8.01	45.22	26.39	20.38	4.70	12.11	8.88	3.72	56	21	62
191a	13.75	35	8.01	45.22	26.39	20.38	4.70	9.53	8.87	3.80	47	19	65
148	1.00	8	9.04	29.69	45.55	15.72	5.01	12.63	10.16	2.47	35	51	55
143						46.30		26.10			44		
182	1.71	18	8.70	35.00	47.34	8.96	3.14	9.09	7.22	2.61	19	17	34
149	1.20	16	12.92	33.64	39.82	13.62	5.03	13.93	9.08	3.62	33	28	44
155													
152	1.76	14	16.36	29.12	35.01	19.51	3.53	17.30	9.45	3.04	52	14	58
154													
153	2.45	21	16.39	29.01	34.42	20.18	3.12	19.70	11.05	3.07	45	2	56
168	2.50	12	4.36	32.21	47.51	15.92	.83	6.01	12.43	.71	22	15	25
174	1.86	19	2.78	34.31	48.34	14.57	.61	3.71	11.39	.58	22	5	37
170	1.50	12	3.38	34.63	48.45	13.54	.61	5.97	9.41	.65	31		37
167	.85	11	2.72	31.85	50.86	14.57	.69	4.68	11.87	.91	25		28
193	1.60	24	4.14	47.18	39.30	9.38	3.96	6.85	6.19	3.60	33	9	50
179	2.15	20	1.96	30.55	58.24	9.25	2.19	4.63	6.40	1.39	31	37	49
188	5.12	25	3.13	69.45	17.61	9.81	3.77	6.45	5.38	1.53	45	59	62
189	.98	13	4.35	55.99	27.76	11.90	1.51	5.18	8.02	1.16	33	23	41
194	4.96	22	4.00	69.57	15.89	10.54	2.85	6.48	6.76	1.30	36	54	50
171	1.50	14	4.81	32.91	51.13	11.15	1.58	5.28	5.33	1.32	52	16	58
172	1.22	13	5.59	33.62	51.03	9.76	3.23	5.29	5.64	2.46	43	24	50
156	5.00	32	7.88	28.28	46.43	17.41	3.43	7.04	10.12	2.26	42	34	60
157	6.00	12	3.12	32.91	49.85	14.12	4.74	1.71	9.99	2.94	29	38	45
158	2.48	23	5.68	25.36	50.41	18.55	.74	4.02	9.91	.85	47		60
173	6.55	22	2.92			22.74	.95	7.02	13.75	.98	40		53
178	7.25	35	3.53	20.75	47.85	27.87	.90	5.60	13.47	.92	52		69
198	1.56	19	5.62	61.52	23.07	9.79	2.21	6.36	4.38	1.30	57		64
186	3.00	15	4.59	52.23	33.38	9.80	1.01	7.06	5.76	.97	41	4	50
180	1.01	6	3.25	34.61	54.56	7.58	1.22	4.24	4.87	.93	34	24	40
177	8.20	29	6.67	31.61	51.19	10.53	1.55	11.06	6.38	1.30	39	16	57

Details of special washing tests, January 5 to February 15, 1907.

Washing test No.	Field No. of fuel.	Date and duration of test.	Float and sink tests with finer crushing.						Analysis of float (per cent)			
			Spec- ial test No.	Size— through square hole (inch).	Specific gravity of solution used.	Float (per cent).	Sink (per cent).	Ash.		Sulphur.		
								Deter- mined.	Reduc- tion.	Deter- mined.	Reduc- tion.	
<b>Alabama:</b>												
195	5.....	Jan. 15..	1		1.35	81	19	2.18	86	0.81	42	
			2		1.40	85	15	2.63	84	.98	30	
			3		1.45	87	13	2.66	84	1.05	25	
			4		1.52	87	13	3.19	80	1.13	19	
a 192	6.....	{ Jan. 12, 1½ hours	1		1.36	87	13	2.81	59	.54	8.5	
			2		1.42	90	10	3.51	49	.57	4	
			3		1.48	91	9	3.43	50	.53	10	
			4		1.56	94	6	3.75	45	.56	5	
<b>Argentina:</b>												
187	1.....		1		1.55	45	55	22.56	47	.73	12	
			2		1.60	59	41	24.96	41	.78	12	
			3		1.65	59	41	27.68	35	.72	12	
			4		1.70	61	39	27.90	34	.70	12	
<b>Illinois:</b>												
190	30.....	{ Jan. 5, 2 hours	1		1.36	73	27	7.10	46	3.29	23	
			2		1.41	84	16	8.69	34	3.29	23	
			3		1.47	88	12	8.98	31	3.33	23	
			4		1.56	90	10	9.59	27	3.41	22	
196	34 A.....	{ Feb. 15, 4½ hours	1		1.36	84	16	6.07	49	1.90	31	
			2		1.41	88	12	6.12	48	1.83	34	
			3		1.45	90	10	7.06	41	2.18	21	
			4		1.51	92	8	7.10	40	1.97	29	
a 197	34 B.....	{ Feb. 12, 2 hours	1	1	1.35	87	13	5.91	29	1.71	28	
			2	1	1.41	90	10	6.15	27	1.64	31	
			3	1	1.46	92	8	6.20	26	1.68	29	
			4	1	1.51	92	8	7.23	14	2.17	8	
<b>Kansas:</b>												
181	2 B.....	{ Jan. 10, 2 hours	1	Slack.	1.36	66	34	4.48	78	2.63	44	
			2	Slack.	1.41	74	26	5.31	74	2.78	41	
			3	Slack.	1.47	78	22	5.73	72	3.19	32	
<b>Ohio:</b>												
193	12.....	{ Jan. 25, ½ hour	1		1.35	77	23	5.12	45	3.23	18	
			2		1.40	89	11	6.43	32	3.63	8	
			3		1.45	92	8	6.78	28	3.88	2	
			4		1.52	94	6	7.31	22	3.98	-----	
<b>Pennsylvania:</b>												
a 188	15.....	{ Feb. 4, 2 hours	1		1.35	72	28	5.47	44	1.30	66	
			2		1.41	78	22	5.27	46	1.45	62	
			3		1.45	80	20	5.54	43	1.54	59	
			4		1.52	81	19	6.26	36	1.71	55	
			1		1.35	86	14	5.14	57	1.00	34	
189	17.....	{ Feb. 6, 1½ hours	2		1.40	90	10	5.69	52	1.08	28	
			3		1.45	91	9	6.20	48	1.26	17	
			4		1.52	91	9	7.51	37	1.13	25	
a 194	20.....	{ Jan. 29, 24 hours	1		1.35	83	17	4.95	53	.93	67	
			2		1.42	88	12	5.66	46	1.24	57	
			3		1.45	88	12	4.72	55	1.02	64	
			4		1.52	89	11	6.07	42	1.09	62	
<b>Virginia:</b>												
a 198	6.....	{ Feb. 1, 1½ hours	1		1.35	84	16	2.60	54	.95	21	
			2		1.41	85	15	2.98	48	.92	24	
			3		1.45	85	15	3.44	42	.95	21	
			4		1.53	87	13	3.53	41	.97	20	

a Finer crushing advantageous.

*Details of special washing tests, January 5 to February 15, 1907—Continued.*

Washing test No.	Float and sink tests on refuse.						Loss of good coal in refuse (per cent.).	Analysis of refuse (per cent).			
	Spec- cial test No.	Specific gravity of solu- tion used.	Percentage of float—		Analysis of float (per cent).			Mois- ture.	Ash.	Sul- phur.	
			To refuse.	To total sample.	Ash.	Sul- phur.					
a 192	1	1.35	18.40	1.91	2.81	0.89	1.00	8.21	34.92	2.20	
	2	1.40	20.80	2.16	3.48	1.01					
	3	1.45	20.80	2.16	4.06	1.17					
	4	1.52	22.30	2.32	5.09	1.06					
	1	1.36	15.80	2.98	8.00	3.12					
190	2	1.40	20.18	4.13	11.30	3.42	2.98	11.22	46.50	9.59	
	3	1.45	29.90	5.63	12.00	3.43					
	4	1.51	33.50	6.31	14.60	4.63					
	1	1.35	12.10	2.52	6.95	2.05					
196	2	1.41	13.59	2.82	7.78	2.32	2.52	9.20	58.43	11.91	
	3	1.45	14.21	2.95	9.58	2.45					
	4	1.51	16.78	3.43	11.20	3.05					
	1	1.35	50.00	7.80	6.27	2.36					
a 197	2	1.40	52.00	8.14	5.99	2.50	1.75	15.35	61.00	15.90	
	3	1.45	55.00	8.60	7.40	2.79					
	1	1.35	9.00	1.94	4.30	2.58					
191	2	1.40	10.00	2.16	5.05	2.93	2.16	.....	76.50	11.32	
	3	1.46	10.00	2.16	7.53	3.57					
	4	1.53	10.00	2.16	7.71	3.81					
	1	1.35	39.00	9.35	5.75	3.67					
193	2	1.41	57.00	13.29	6.42	4.04	9.00	5.78	19.91	6.62	
	3	1.45	59.00	14.09	9.12	5.26					
	4	1.53	81.00	19.30	10.17	4.97					
	1	1.35	11.80	2.95	4.95	1.71					
a 188	2	1.41	13.20	3.30	6.50	2.13	2.00	5.78	47.18	19.78	
	3	1.46	14.50	3.64	7.65	2.29					
	4	1.51	17.20	4.30	8.15	2.88					
	1	1.35	13.00	1.70	5.39	1.28					
189	2	1.41	14.00	1.80	6.20	1.40	1.50	4.58	41.50	8.85	
	3	1.45	19.30	2.60	8.15	1.47					
	4	1.51	23.75	3.20	9.51	1.67					
	1	1.35	17.20	3.91	5.42	1.69					
a 194	2	1.41	18.50	4.20	5.69	1.69	2.00	10.21	46.25	17.40	
	3	1.45	19.88	4.51	6.45	2.15					
	4	1.53	20.20	4.59	7.89	2.08					
	1	1.35	15.30	2.90	4.80	1.39					
a 198	2	1.41	15.75	2.99	5.35	1.78	2.20	3.64	63.98	6.15	
	3	1.45	15.90	3.02	5.62	1.75					
	4	1.51	19.25	3.65	9.31	2.79					

*a Finer crushing advantageous.*

23975—Bull. 336—08—2

## COKING TESTS.

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By A. W. BELDEN.

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### EQUIPMENT.

The ovens in which the tests of the coking qualities of coals have been made are of the regular beehive pattern. Of the battery of three ovens two are of standard size, 12 feet in diameter and 7 feet high, the third is 12 feet in diameter and 6 feet 4 inches high. This change was made by raising the bottom of one of the standard ovens 8 inches with well-tamped loam and bottom tile of the usual size. The object of the change was to bring the charge nearer the dome of the oven and effect a more rapid penetration of heat.

For the first nineteen tests the small oven only was used. In the twentieth charge one of the 7-foot ovens was blown in, and two ovens were used continuously during the remainder of the work—one of each size. Owing to the small supply of coal it has not been possible to use more than two ovens, and they may, therefore, be considered as end ovens. Some suppose that end ovens yield results less favorable than those from ovens located between other heated ovens, but, even if this supposition is correct, the difference is fully balanced by the greater care bestowed on these experimental ovens as compared with ovens operated under normal conditions. As both of the ovens used are, in the sense indicated, end ovens, the results obtained in each are comparable one with the other.

In charging the ovens for the first nineteen tests the larry used held less than 1 ton. This necessitated the filling and emptying of the larry six to eight times before the charge was completed. Each portion thus became hot and began invariably to gas, and often to blaze before the next portion of the charge was added. This unfortunate state of affairs is believed to be responsible, at least in some measure, for cross lamination and cross breakage of the coke, layers of coal as charged showing plainly in many of these tests in each oven drawn. The average time of charging with this device was about one hour. After the nineteenth charge a standard-size larry was installed and the time of charging was reduced to an average of seven minutes. With this change the lamination and cross breakage referred to disappeared, showing that the whole charge should be put in at once.

**PERSONNEL.**

The writer took charge of this work in May, 1905, succeeding Fred W. Stammler, of Johnstown, Pa. He was assisted by W. E. Vickers, of Pocahontas, Va., to whom in large measure is due whatever success has been obtained during these investigations.

**PROCEDURE OF TESTS.**

All coal was finely crushed through a Williams mill unless otherwise tested for definite comparison of results, and these exceptions are noted in the subjoined detailed report (pp. 21-26). The coals not crushed were, when unloaded from the cars, put through rolls having an aperture of  $1\frac{1}{4}$  inches. The coals put through the Williams mill will vary somewhat, depending on the nature of the coal, but will practically all pass through a 10-mesh sieve, as shown by the following report by the laboratory on an average sample: Amount remaining on 10-mesh, 15.08 per cent; on 20-mesh, 35.71 per cent; on 30-mesh, 12.89 per cent; on 40-mesh, 8.53 per cent; on 60-mesh, 9.33 per cent; on 100-mesh, 9.13 per cent; through 100-mesh, 9.33 per cent.

Both the door and the trunnel head of the oven were always closed directly after the oven was drawn and it was allowed to gather heat, the length of time varying as necessity demanded. The average time was one and one-half hours.

The sample of coal was taken at regular intervals as the charge was emptied from bin to larry, by means of a small shovel holding about one-fourth pound. The total weight of the sample averaged 45 pounds.

The sample of coke was taken from five different parts of the oven, as nearly as possible from the same location for each test, as follows: 2 feet from the oven door; 2 feet from each side, on a line drawn from the center of the oven; at the center; and 2 feet from the back wall, on a line with the point of selection of the pieces taken from the door and the center. The separate pieces of coke extended the whole height of the charge and were as nearly uniform in size as possible.

In beginning the series of tests, before the ovens were fully seasoned, the first charges showed a rather large percentage of breeze, and black butts due to cold bottom were produced. It was unfortunate that these first tests should have been made on coals that were supposedly noncoking, as the condition of the oven did not permit it to give as effective service as it would probably have given under other and more favorable conditions.

**EXTENT OF TESTS.**

In the scope of this report, covering the period from July 7, 1905, to February 20, 1907, are included results from 192 tests of 102 coals from seventeen States and one Territory, as shown in the accom-

panying table. Of these tests, 100 were made on raw coal, 82 on washed coal, 1 on raw coal with the addition of pitch, 6 on washed coal with the addition of pitch, 1 on washed coal with the addition of asphalt, and 2 on coals of widely varying composition. Of the 102 different coals, 8, viz, Arkansas No. 9, Illinois No. 19, Indiana Nos. 3 and 18, Ohio No. 3, Maryland No. 1, and Wyoming Nos. 3 and 5, produced no coke. Arkansas No. 9 and Maryland No. 1 were coked by the addition of pitch to washed coal. Four tests were made on Pennsylvania No. 9 (pp. 24, 32, 41); two tests with raw coal gave only a few pieces of coke; a third, with washed coal, produced coke of inferior quality; and the fourth, with the addition of 5 per cent pitch to raw coal, produced coke of no better quality than that from washed coal. Of Indiana No. 3, Ohio No. 3, and Wyoming Nos. 3 and 5, there was not enough for further tests.

#### TABULATION OF RESULTS.

The results of the coking tests will be found in the detailed report on each sample, presented below. For convenience of comparison data are given as to the yield of dry coke from dry coal as well as coke as received from coal as charged. The analyses of both coal and coke as received and on dry basis are also given. No distinction is made between breeze and ash, as it was found impossible to separate them with any degree of accuracy; and both are represented in this report in the item "breeze." This breeze includes everything that will pass through a fork with tines  $1\frac{1}{4}$  inches apart, after thorough shaking, and its percentage is much higher than that from regular operations, but is comparable in all tests. It was not deemed necessary or advisable to size the coke, and under this caption is included everything over the  $1\frac{1}{4}$ -inch tine fork. Except in a few special cases the determination of phosphorus was not made on coke having over 2 per cent of sulphur, and when more than one test was made on a coal in the same condition this determination was also omitted.

Details of coking tests of coals, January 1, 1905, to June 30, 1907.

Test No.	Field No. of coal.	Origin of coal sample. <sup>a</sup>		Size of coal (see p. 4).		Physical properties of coke.								
		Designation of bed.	At or near—	As shipped.	As used.	Real.	Appar-	Pounds per	6-foot drop test: Percent-					
									age over 2-inch mesh.					
1	2	3	4	5	6	7	8	9	10	11	12	13	14	
142	Alabama: 2 B (w.)	Jagger.	Carbon Hill.	51 r. o. m.	f. c.	1.88	0.92	55.63	57.44	49.00	51.00	93.00	78.50	
138	3	Underwood or Thompson.	Garnsey.....	54 r. o. m.	f. c.	1.91	1.04	63.51	92.20	54.00	46.00	97.50	94.50	
139	3 (w.)	do	do	44 r. o. m.	f. c.	1.99	0.95	58.67	91.10	48.00	52.00	95.00	90.00	
131	4	Youngblood	Belle Ellen.....	47 r. o. m.	f. c.	1.95	0.96	59.70	91.52	48.00	51.00	96.00	91.50	
136	4 (w.)	do	do	49 r. o. m.	f. c.	1.95	0.87	54.06	88.35	45.00	55.00	92.00	88.00	
171	5	Lehigh.	Black Creek.....	42 r. o. m.	f. c.	1.99	0.98	60.77	92.55	49.00	51.00	95.50	92.50	
172	6	Pratt.	Dolomite.....	40 r. o. m.	f. c.	1.97	0.93	56.72	90.79	47.00	53.00	93.50	87.50	
174	6 (w.)	do	do	50 r. o. m.	f. c.	1.95	0.91	56.43	89.50	47.00	52.00	94.50	91.50	
95	Arkansas: 1 B (w.)	Huntington.	Huntington.....	49 s.	s.	1.78	0.95	35.13	76.92	33.00	67.00	97.00	94.50	
96	1 B (w.)	do	do	71 s.	f. c.	1.90	0.75	46.18	88.39	40.00	60.00	90.50	88.00	
97	1 B (w.) <sup>c</sup>	do	do	48 s.	s.	1.96	0.82	58.53	86.53	42.00	58.00	96.50	93.00	
100	1 B (w.) <sup>c</sup>	do	do	50 s.	s.	1.95	0.88	42.33	82.87	35.00	65.00	90.50	87.00	
104	7 B (w.) <sup>c</sup>	Hartshire.	Midland.....	67 s.	s.	2.01	0.71	44.20	84.73	35.00	65.00	95.00	92.50	
105	7 B (w.) <sup>c</sup>	do	do	57 s.	s.	1.97	0.93	57.61	90.68	47.00	53.00	94.50	90.50	
98	9 (w.)	Bonanza.	Bonanza.....	28 1 1/2" s.	f. c.	.....	.....	.....	.....	.....	.....	.....	.....	
99	9 (w.) <sup>d</sup>	do	do	24 1 1/2" s.	s.	.....	.....	.....	.....	.....	.....	.....	.....	
101	9 (w.) <sup>d</sup>	do	do	39 1 1/2" s.	s.	.....	.....	.....	.....	.....	.....	.....	.....	
102	9 (w.) <sup>b</sup>	do	do	43 1 1/2" s.	s.	2.04	1.00	58.37	90.18	49.00	51.00	97.50	94.50	
103	9 (w.) <sup>c</sup>	do	do	46 1 1/2" s.	s.	.....	2.02	0.94	58.46	91.52	47.00	53.00	92.50	90.00
173	Georgia:	Little River.	Menlo.....	58 over 1 1/2".	f. c.	2.01	0.98	60.85	92.66	49.00	51.00	99.00	98.00	
1	Illinois:	No. 6.	Collinsville.....	43 f. c.	1.91	0.85	51.82	86.11	45.00	55.00	92.50	86.50	96.50	95.00
4	7 D*	do	do	65 r. o. m.	f. c.	1.88	0.82	50.60	85.53	44.00	56.00	91.50	84.50	
5	7 D (w.)*	No. 7.	Carterville.....	48 No. 3.	f. c.	1.87	0.82	50.14	88.08	44.00	56.00	95.50	88.00	
2	13 (w.)*	do	do	65 1 1/2" by 6" e.	f. c.	1.88	0.84	49.99	83.67	46.00	54.00	93.50	87.50	
3	13*	do	do	65 1 1/2" by 6" e.	f. c.	1.90	0.90	54.60	87.67	47.00	53.00	95.00	89.50	
7	16*	do	do	65 1, e.	f. c.	1.85	0.87	53.11	86.18	47.00	53.00	95.50	84.50	
7	16 (w.)*	do	do	65 1, e.	f. c.	.....	.....	.....	.....	.....	.....	.....	76.00	

<sup>a</sup> Additional details of origin of samples tested in 1905 (designated by \* in column 2) can be found in Bull. U. S. Geol. Survey No. 290; of other samples in Bull. No. 332.<sup>b</sup> With 10 per cent pitch.<sup>c</sup> With 5 per cent pitch.<sup>d</sup> With 3 1/2 per cent asphalt.

*Details of coking tests of coals, January 1, 1905, to June 30, 1907—Continued.*

## COKING TESTS.

23

109	12 (w.)	do	do	1.82	53.91	86.33	48.00	52.00	95.50	90.90	84.50	80.50			
110	12 (w.)	do	do	1.87	.84	52.16	86.45	55.00	92.50	89.50	82.00	75.50			
110	17 (w.)	do	Bicknell.	1.92	.81	49.68	55.84	42.00	55.00	94.00	86.50	80.00			
163	17 (w.)	do													
158	18 A (w.)	do													
168	18 A (w.)	do													
Kansas:															
6	Weir-Pittsburgh	Jewett.	47	1.	1.97	.94	58.03	90.45	48.00	52.00	94.00	89.50	85.50		
613	6 (w.)	do	49	1.	1.90	.86	52.69	86.98	45.00	55.00	93.50	88.00	83.50		
115	Kentucky:														
76	1 B*	Straight Creek...	51	1" to 3"	f.c.	1.94	.92	56.85	89.27	48.00	52.00	91.00	85.00	75.50	
71	1 C*	do	67	1 1/2" s.	f.c.	1.88	.94	58.00	89.27	50.00	50.00	90.00	82.00	74.50	
75	5*	High Splint.	49	r.o.m.	f.c.	1.84	.91	56.62	87.82	50.00	50.00	89.00	79.50	75.50	
86	No. 1	Palmerville.	56	large l.	f.c.	1.70	.93	56.01	85.95	52.00	48.00	86.50	79.50	75.50	
90	6*	do	50	large l.	f.c.	1.78	.99	55.21	85.75	51.00	49.00	91.50	84.50	78.50	
85	7*	No. 9	49	l.n.	f.c.	1.88	.82	84.92	45.00	55.00	94.50	88.00	85.50	82.50	
164	8	Central City	49	r.o.m.	f.c.	1.90	.89	55.25	88.32	47.00	53.00	96.00	92.50	90.00	
165	8	Sturgis.	50	r.o.m.	f.c.	1.90	.91	88.93	43.00	52.00	96.00	93.00	89.50	86.50	
167	9 A (w.)	McHenry.	51	r.o.m.	f.c.	1.86	.50	49.42	84.96	43.00	57.00	93.00	87.50	83.50	
Maryland:															
50	Lower Kittanning	Westernport	36	r.o.m.	f.c.										
54	1 (w.)*	do	48	r.o.m.	r.o.m.										
38	1 (w.)* a	do	54	r.o.m.	f.c.	1.91	.99	61.61	91.55	52.00	48.00	96.50	94.00	91.00	
116	Missouri:	(?)	33	r.o.m.	f.c.	1.88	.84	51.82	86.11	45.00	55.00	92.50	88.50	81.50	
148	New Mexico:	Main, Raton, or Lower Laramie.	52	s.	f.c.	1.92	.99	61.30	91.25	52.00	48.00	95.00	89.00	84.00	
149	3 B (w.)	do	48	s.	f.c.	1.90	.99	61.23	91.17	52.00	48.00	95.00	91.00	86.00	
152	3 B, 4 B, 5 (w.)	do	48	s.	f.c.	1.91	.95	59.47	91.65	52.00	48.00	96.50	91.00	86.00	
150	4 B (w.)	do	49	s.	f.c.	1.91	1.01	62.29	92.24	52.00	48.00	96.00	88.00	81.50	
151	4 B (w.)	do	43	s.	f.c.	1.92	.96	59.06	90.26	50.00	50.00	90.00	85.00	75.00	
146	5	do	56	r.o.m.	f.c.	1.88	.96	59.32	89.88	50.00	49.00	94.50	88.00	83.50	
147	5 (w.)	do	50	r.o.m.	f.c.	1.91	.91	56.20	88.62	48.00	52.00	95.50	91.50	87.00	
Ohio:															
24	1 (w.)*	No. 4	48	r.o.m.	f.c.	1.82	.89	54.79	86.60	49.00	51.00	96.50	90.50	84.50	
27	2 (w.)*	No. 5	59	r.o.m.	f.c.	1.85	.99	50.55	88.24	54.00	46.00	95.00	90.50	84.50	
31	3 (w.)*	Shawnee.	60	r.o.m.	f.c.	1.85	.89	52.64	84.96	48.00	52.00	97.00	94.50	93.50	
28	4*	Bradley.	45	3" a.	f.c.	1.84	.86	53.19	86.26	47.00	53.00	90.50	82.50	74.50	
22	5*	Rush Run.	55	1" a.	f.c.	1.84	.84	51.97	86.26	45.00	53.00	94.50	86.50	85.00	
59	6*	Neffs.	46	r.o.m.	f.c.	1.88	.82	78	48.46	84.01	43.00	57.00	95.00	90.00	85.50
66	6 (w.)*	do	60	r.o.m.	f.c.	1.82	.87	53.80	87.48	46.00	54.00	95.00	91.00	87.50	
89	7 (w.)	No. 7.	45	1.	f.c.	1.88	.83	51.47	85.76	45.00	55.00	89.50	83.00	75.50	
94	7 (w.)*	do	60	1.	f.c.	1.86	.89	50.55	88.16	48.00	52.00	91.00	82.50	75.50	
81	8 (w.)*	No. 6	52	r.o.m.	f.c.	1.88	.90	55.74	83.78	45.00	55.00	88.00	75.00	68.50	
83	9 A*	do	69	1 1/2" 1.	f.c.	1.81	.92	49.50	83.78	45.00	54.00	84.00	81.00	76.00	
72	9 B*	No. 4.	71	n.s.	f.c.	1.86	.85	52.04	85.73	46.00	54.00	84.00	81.00	76.00	
55	9 B (w.)*	do	33	n.s.	f.c.	1.94	.93	51.57	89.99	48.00	54.00	90.00	81.00	74.50	
57	12 (w.)	do	57	n.s.	f.c.	1.82	.83	51.44	85.12	46.00	54.00	92.50	85.00	80.00	
180	No. 8	Bethel.	12	r.o.m.	f.c.	1.90	.82	50.75	86.30	43.00	57.00	92.50	85.00	79.00	

a With 10 per cent pitch.

*Details of coking tests of coals, January 1, 1905, to June 30, 1907—Continued.*

Field No. of coal.	Test No.	Origin of coal sample.		Size of coal (see p. 4).		Physical properties of coke.										6-foot drop test: Percent-age over 2-inch mesh.				
		Designation of bed.		Duration of test (hours).		As shipped.		As used.		Real.		Appar-		Specific gravity.		Pounds per cubic foot.		Percentage by volume.		
		2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
Pennsylvania:																				
25 5* 5 (W.) *	Pittsburgh	Ellsworth	3"	f.c.	1.92	0.94	90.14	49.00	51.00	94.00	80.50	77.50	72.00							
26 32	do	East Millisboro	3"	f.c.	1.83	0.83	51.66	85.00	55.00	91.00	81.50	74.50	67.00							
6 6 (W.) *	do	do	4	f.o.m.	1.96	1.09	67.74	95.17	56.00	44.00	96.00	91.50	88.00	84.00						
34	do	do	4	f.o.m.	1.92	1.05	65.34	93.42	55.00	45.00	91.00	84.50	80.50	75.50						
35	do	do	4	f.o.m.	1.91	1.11	68.88	93.10	58.00	42.00	95.00	97.00	95.50	94.00	92.00					
38	do	do	4	f.o.m.	1.84	0.97	80.97	82.50	47.00	47.00	97.00	95.50	94.00	92.00						
41	do	do	4	f.o.m.	1.91	1.18	73.42	97.12	62.00	38.00	96.00	91.50	88.00	74.50						
30	7*	do	5	r.o.m.	1.92	0.94	58.10	80.92	49.00	51.00	94.50	88.50	84.00	80.00						
33	7 (W.) *	do	5	r.o.m.	1.83	0.91	56.54	87.74	50.00	53.00	96.00	81.00	81.00	78.00						
29	8*	Lower Kittanning	5	r.o.m.	1.76	0.65	40.16	73.44	37.00	63.00	94.50	88.50	84.00	80.00						
37	9*	Ehrenfeld	5	r.o.m.	1.76	0.65	40.16	73.44	37.00	63.00	94.50	88.50	84.00	80.00						
39	9 (W.) *	Kimmerton	5	r.o.m.	1.76	0.65	40.16	73.44	37.00	63.00	94.50	88.50	84.00	80.00						
42	9 (W.) *	do	5	r.o.m.	1.76	0.65	40.16	73.44	37.00	63.00	94.50	88.50	84.00	80.00						
46	9 (W.) *	do	5	r.o.m.	1.76	0.65	40.16	73.44	37.00	63.00	94.50	88.50	84.00	80.00						
52	9 (W.) *	do	5	r.o.m.	1.76	0.65	40.16	73.44	37.00	63.00	94.50	88.50	84.00	80.00						
55	9 (W.) *	do	5	r.o.m.	1.76	0.65	40.16	73.44	37.00	63.00	94.50	88.50	84.00	80.00						
56	9 (W.) *	do	5	r.o.m.	1.76	0.65	40.16	73.44	37.00	63.00	94.50	88.50	84.00	80.00						
57	10*	Pittsburgh	49	r.o.m.	1.94	0.85	52.69	88.16	43.00	57.00	98.50	96.50	95.50	95.00						
58	10*	do	47	r.o.m.	1.94	0.87	53.87	88.16	45.00	55.00	97.00	94.50	93.00	92.00						
59	11	do	47	r.o.m.	1.92	0.84	52.69	87.13	44.00	56.00	93.00	88.00	84.00	79.50						
1159	12	Charleroi	41	r.o.m.	1.92	1.00	62.03	91.57	52.00	48.00	93.50	89.50	85.00	82.00						
161	12	Acheson	41	r.o.m.	1.92	1.00	62.03	91.57	52.00	48.00	93.50	89.50	85.00	82.00						
162	12 (W.)	do	48	r.o.m.	1.95	0.98	60.69	91.60	50.00	50.00	93.00	87.00	83.00	80.50						
185	B. or Miller	61	r.o.m.	1.95	0.96	52.07	90.14	47.00	53.00	96.00	90.50	87.00	80.50							
188	do	61	r.o.m.	1.95	0.96	52.07	90.14	47.00	53.00	96.00	90.50	87.00	80.50							
178	White	62	r.o.m.	1.98	0.72	44.66	84.58	41.00	64.00	97.00	94.50	93.50	90.50							
177	Upper Freeport	62	r.o.m.	2.01	1.00	62.22	94.03	44.00	51.00	95.00	90.00	86.50	83.50							
176	do	64	r.o.m.	2.01	1.00	62.22	94.03	44.00	51.00	95.00	90.00	86.50	83.50							
19	Pittsburgh	36	r.o.m.	1.96	0.88	68.57	93.90	56.00	44.00	97.00	90.50	87.50	87.50							
19	do	36	r.o.m.	1.96	0.88	68.57	93.90	56.00	44.00	97.00	90.50	87.50	87.50							
20	Lower Kittanning	68	r.o.m.	1.97	1.08	67.23	93.65	55.00	43.00	98.00	91.50	87.00	83.50							
20 (W.)	do	78	r.o.m.	1.97	1.06	86.45	89.65	42.00	58.00	98.00	93.50	93.50	92.00							
21	Pittsburgh	70	r.o.m.	1.94	0.96	59.47	90.00	50.00	50.00	96.00	92.00	90.00	87.50							
21	do	78	r.o.m.	1.94	0.96	59.47	90.00	50.00	50.00	96.00	92.00	90.00	87.50							
21	do	51	r.o.m.	1.93	1.00	57.04	80.46	48.00	52.00	96.50	91.50	88.50	87.50							
21	do	47	r.o.m.	1.97	1.08	68.47	93.90	56.00	44.00	97.00	91.50	88.00	87.50							
21	do	47	r.o.m.	1.97	1.08	68.47	93.90	56.00	44.00	97.00	91.50	88.00	87.50							
21	do	43	r.o.m.	1.98	1.06	59.70	91.32	49.00	51.00	91.50	87.00	81.50	77.50							
Tennessee:		Mingo	49	r.o.m.	1.96	1.00	62.14	92.70	51.00	49.00	93.00	90.00	89.00	87.00						
1 (W.)	Fork Ridge	43	r.o.m.	1.87	0.88	54.41	87.38	47.00	53.00	90.00	78.00	71.00	66.00							
1 (W.)	Fork Ridge	43	r.o.m.	1.87	0.88	54.41	87.38	47.00	53.00	90.00	78.00	71.00	66.00							

## COKING TESTS.

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2.	Gatlinburg	f. c.	1.81	.91	56.12	87.33	50.00	50.00	57.00	72.00	39.00	49.50	57.00	53.00	48.50	58.50	
3.	Regal Blodock	do.	1.87	.89	55.12	87.55	48.00	52.00	90.00	79.00	68.50	69.50	53.00	63.00	59.50	63.00	
4.	WIn. Blodock, or Dean.	f. c.	1.93	.93	57.08	90.11	48.00	52.00	90.00	79.00	69.50	69.50	53.00	63.00	59.50	63.00	
4.	Brushy Mountain	f. c.	1.91	.95	58.41	89.61	50.00	50.00	57.00	78.00	63.00	56.50	77.00	77.00	61.50	77.00	
5.	Lower Sowanee	Petros.	1.91	.88	54.60	88.28	46.10	54.00	59.00	67.00	51.50	56.50	52.00	59.00	52.00	59.00	
6.	Wilder.	Wilderia.	1.95	.94	53.36	93.92	51.00	49.00	52.00	50.00	52.00	52.00	52.00	52.00	52.00	52.00	
7.	First, above Se- wanee.	Cliffty.	2.01	.84	52.08	87.02	44.00	56.00	98.00	91.00	92.50	92.50	91.50	91.50	91.50	91.50	
7.	Battle Creek	Coalmont.	1.98	.84	52.24	88.39	42.00	58.00	95.00	91.00	87.00	87.00	87.00	87.00	87.00	87.00	
8.	Ozone.	Orme.	1.90	.87	54.03	88.32	45.00	55.00	96.00	92.00	89.00	85.50	89.00	85.50	89.00	85.50	
9.	Huntington Creek	Orme.	1.90	.86	65.00	92.43	56.00	44.00	98.00	97.00	95.00	93.00	95.00	93.00	95.00	93.00	
10.	Utah:	(?)	1.97	1.00	61.68	92.20	51.00	49.00	96.00	95.00	93.00	90.00	93.00	90.00	93.00	90.00	
11.	do.	do.	1.78	1.11	67.48	91.17	62.00	38.00	81.50	61.50	42.50	36.50	42.50	36.50	42.50	36.50	
12.	do.	do.	1.87	1.16	71.29	94.98	62.00	38.00	do.								
13.	Virginia:	Wilson.	Crab Orchard.	1.80	.93	57.11	87.06	52.00	48.00	95.50	90.50	85.50	80.50	85.50	80.50	85.50	80.50
14.	do.	do.	1.79	.95	56.65	87.21	51.00	49.00	92.50	85.00	87.50	74.50	87.50	74.50	87.50	74.50	
15.	do.	do.	1.83	.95	59.13	89.08	52.00	48.00	86.00	80.50	71.00	67.00	86.00	71.00	86.00	71.00	
16.	do.	do.	1.81	.94	58.06	88.01	52.00	48.00	91.00	80.50	72.00	67.00	91.00	72.00	91.00	72.00	
17.	do.	do.	1.87	.84	58.27	88.36	52.00	48.00	95.00	89.00	82.00	76.00	95.00	89.00	95.00	82.00	
18.	McConnell.	do.	1.87	.85	52.88	87.17	45.00	55.00	95.00	89.00	81.50	78.50	91.00	81.50	91.00	78.50	
19.	do.	do.	1.85	.85	57.23	88.33	50.00	50.00	88.50	81.00	73.50	68.00	88.50	81.00	88.50	73.50	
20.	Upper Banner	Toms Creek.	1.87	.80	49.68	93.23	43.00	57.00	95.00	89.00	82.00	76.00	92.00	82.00	92.00	76.00	
21.	Darby.	do.	1.93	1.25	77.65	99.67	65.00	35.00	92.00	85.00	78.50	75.00	82.00	75.00	82.00	75.00	
22.	No. 4.	Richlands.	1.87	1.12	69.30	94.26	60.00	40.00	90.00	84.00	83.00	82.00	87.00	82.00	87.00	82.00	87.00
23.	do.	do.	1.84	.88	51.70	88.99	56.00	55.00	93.50	87.00	82.00	77.00	94.00	87.00	94.00	87.00	
24.	Washington:	(?)	2.00	.82	51.02	87.32	41.00	59.00	96.50	92.50	88.50	87.00	96.50	92.50	96.50	92.50	
25.	West Virginia:	Roslyn.	1.90	.95	58.64	89.84	50.00	50.00	84.50	72.00	63.00	54.50	84.50	72.00	84.50	72.00	
26.	Upper Freport.	Bretz.	1.92	.88	54.71	88.39	46.00	54.00	98.50	96.50	94.50	92.50	98.50	96.50	94.50	92.50	
27.	do.	do.	1.96	.97	60.12	91.33	50.00	50.00	93.00	93.00	91.00	88.50	93.00	91.00	91.00	88.50	
28.	do.	do.	1.93	.87	77.78	96.78	46.00	54.00	97.50	96.00	93.50	90.50	97.50	96.00	93.50	90.50	
29.	Austed.	Page.	1.84	1.02	63.13	91.71	55.00	45.00	94.00	92.00	87.00	84.50	94.00	92.00	94.00	84.50	
30.	do.	do.	1.85	.88	52.61	87.10	44.00	52.00	96.00	90.50	87.00	84.50	96.00	90.50	87.00	84.50	
31.	do.	do.	1.92	.85	52.51	87.74	44.00	52.00	96.50	91.00	88.50	87.00	96.50	91.00	88.50	87.00	
32.	do.	do.	1.90	1.07	66.45	93.88	56.00	44.00	94.50	91.00	89.50	87.00	94.50	91.00	89.50	87.00	
33.	do.	do.	1.93	1.13	73.29	95.86	59.00	41.00	95.00	91.00	87.00	85.50	95.00	91.00	87.00	85.50	
34.	do.	do.	1.92	.87	53.91	88.20	45.00	56.00	94.50	90.00	87.00	84.50	94.50	90.00	87.00	84.50	
35.	do.	do.	1.95	.87	54.03	88.32	45.00	55.00	95.50	93.00	91.00	89.50	95.50	93.00	91.00	89.50	

b Over  $\frac{3}{4}$ -inch screen, with 18 per cent of slack returned to it.

<sup>c</sup> Mixed with one-third Rhode Island No. 1.  
<sup>d</sup> Mixed with one-fourth Rhode Island No. 1.

*d* Mixed with one-fourth Rhode Island No. 1.

*Details of coking tests of coals; January 1, 1905, to June 30, 1907—Continued.*

*Details of coking tests of coals, January 1, 1905, to June 30, 1907—Continued.*

COKING TESTS.

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Test No.	Field No. of coal.	Condition. <sup>a</sup>	Production (percent).						Chemical analysis of coal.						Chemical analysis of coke.					
			Weight of coal (pounds).		Production (pounds).		Moi-	Volatil-	Mois-	Volatile	Fixed	Ash.	Sul-	Moisture.	Volatile	Fixed	Ash.	Sul-	Phos-	phorus.
			Coke.	Breeze.	Total.	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35
1	2	18	19																	
Alabama:																				
142	2 B (w.)	1	10,530	6,197	684	58.85	6.50	65.35	6.26	31.99	52.66	9.09	1.36	3.04	1.06	82.15	13.75	1.16	0.070	
	9,871	2	6,900	663	60.88	6.72	67.60	34.12	56.18	9.70	1.45	1.00	84.73	14.18	1.20					
138	12,126	2	7,802	4,018	28.99	6.07	2.77	28.99	53.14	15.62	2.08	1.00	74.89	21.28	.60	.0557				
	11,841	2	7,644	479	64.54	4.04	68.58	29.82	65.65	15.53	.64	1.84	76.44	21.72	.61					
139	11,660	2	7,072	258	60.16	6.36	66.47	30.54	53.10	10.00	.66	.99	1.06	14.44	14.44	.58	.0008			
	10,918	2	7,002	255	64.13	2.34	66.47	32.61	56.71	10.68	.66	1.07	84.34	14.59	.59					
131	12,000	1	7,706	281	64.22	6.34	66.56	4.17	30.37	54.50	10.96	1.18	.29	1.23	15.56	1.08	.0126			
	11,500	1	7,844	250	66.82	2.44	69.26	31.69	56.87	11.44	.23	.84	83.21	15.71	1.08					
136	12,000	1	6,809	239	56.74	1.99	58.73	7.28	30.46	58.38	1.00	.35	.42	92.99	6.24	.87	.008			
	11,126	2	6,785	238	60.98	2.14	63.12	32.85	62.97	4.18	.08	.42	93.32	6.25	.87					
171	12,110	1	7,550	390	65.65	3.22	68.87	3.98	26.55	56.92	12.55	1.44	.39	.69	81.10	17.42	1.16	.0077		
	11,028	2	7,903	388	67.97	3.34	71.31	27.65	59.28	13.07	1.50	.46	.35	81.58	17.52	1.17				
172	12,100	1	8,550	316	69.01	2.61	71.62	3.28	25.30	64.50	6.92	.59	.46	9.82	.59	.59	.0512			
	11,703	1	8,312	315	71.02	2.69	73.71	6.69	66.69	7.15	.61	.35	89.78	9.87	.59					
174	6 (w.)	1	11,880	7,800	221	65.66	1.86	67.52	6.73	24.84	63.57	4.86	.59	.63	92.36	6.74	.60	.0377		
	11,080	2	7,751	220	69.95	1.99	71.94	.....	26.63	68.16	5.21	.63	.....	2.27	92.95	6.78	.60			
Arkansas:																				
95	1 B (w.)	1	10,000	5,832	574	58.32	5.74	64.06	10.96	16.66	66.51	5.87	1.01	2.89	3.67	85.23	8.21	1.25	.006	
	8,904	1	5,663	557	63.06	6.26	69.86	6.77	15.04	74.70	7.32	6.39	1.13	2.44	87.78	8.45	1.29			
96	1 B (w.)	1	10,000	5,806	1,990	58.06	1.90	62.90	70.96	6.77	63.20	8.87	1.14	1.31	84.53	11.72	1.11	.0136		
	9,223	1	5,730	60.55	61.46	1.65	75.11	7.80	16.13	9.95	9.52	1.22	2.47	85.65	10.29	1.12				
97	1 B (w.)	1	10,000	6,055	214	60.55	2.14	62.69	7.80	18.93	64.92	8.35	1.08	2.74	1.29	85.81	10.16	1.02		
	9,220	1	5,889	208	63.87	2.26	66.13	2.26	20.53	70.41	8.06	1.17	1.33	2.03	88.23	10.44	1.05			
100	1 B (w.)	1	10,000	5,976	391	59.76	3.91	63.67	5.69	17.34	68.67	8.30	1.12	.18	2.03	87.26	10.55	1.07		
	9,631	1	5,965	390	63.25	4.14	67.30	3.90	18.39	72.81	8.80	1.10	.18	2.03	87.42	10.53	1.07			
104	1 B (w.)	1	10,000	2,730	3,750	27.30	37.50	64.80	6.98	14.86	70.97	7.19	1.18	.13	1.53	83.72	10.62	1.70	.0116	
	9,302	1	2,726	3,445	29.31	40.26	69.57	7.52	15.98	76.29	7.73	1.19	.13	.13	89.84	9.63	1.71			
105	7 B (w.)	1	10,000	4,868	1,604	48.68	16.04	64.72	7.52	16.66	68.85	6.97	1.16	.67	.86	89.14	9.34	1.60	.0082	
	9,248	1	4,835	1,593	52.28	17.23	69.51	17.23	18.01	74.45	7.54	1.18	.78	.86	89.74	9.40	1.61			
98	9 (w.)	1	10,000	.....	.....	.....	.....	.....	.....	13.84	65.55	13.18	1.96	.....	.....	.....	.....	.....	.....	
	9 (w.)	2	9,257	.....	.....	.....	.....	.....	.....	7.33	14.96	65.81	14.24	1.04	.....	.....	.....	.....	.....	
101	9 (w.)	1	8,000	6,252	458	62.52	4.58	67.10	6.30	14.74	65.01	13.95	1.01	.98	.....	81	81.48	17.41	1.07	.0326
	10,000	1	6,440	6,233	457	60.03	4.84	70.87	5.60	17.22	64.03	13.15	1.07	.07	.....	81	81.73	17.46	1.07	.0233
102	10,000	2	5,107	1,683	507	16.83	68.00	5.76	14.84	66.63	13.93	1.07	.03	.33	.....	80	83.98	15.17	1.07	
103	9 (w.)	2	9,424	5,990	1,687	54.01	7.91	7.91	15.70	13.55	1.08	1.08	.....	.....	.....	80	83.98	15.22	1.07	

<sup>a</sup> Condition 1 means "as charged" with reference to weight of coal (column 19), and "as received" (wet) with reference to other items; condition 2 means "on dry basis."

Details of coking tests of coals, January 1, 1905, to June 30, 1907—Continued.

Test No.	Field No. of coal.	Condition.	Weight of coal (pounds).	Production (percent).				Chemical analysis of coal.						Chemical analysis of coke.						
				Coke.	Breeze.	Production (percent).		Moisture.	Volatile matter.	Fixed carbon.	Ash.	Sulphur.	Moisture.	Volatile matter.	Fixed carbon.	Ash.	Sulphur.	Phosphorus.		
						21	22													
1	2	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	
173	1.....	1	12,180	8,100	549	66.50	4.51	71.01	3.35	16.54	66.07	14.04	1.29	0.45	0.35	81.69	17.51	1.00	0.0113	
	11,772	8,064	547	68.50	4.66	73.15	.....	17.11	68.36	14.53	1.33	.....	.....	.....	82.66	17.50	1.00	.....		
1	7 D.....	1	8,000	3,907	452	48.84	5.65	54.49	10.88	35.27	38.44	15.41	4.53	2.26	1.86	72.68	23.20	3.96	.....	
	7,130	3,819	442	53.00	5.20	54.60	12.45	36.17	42.08	9.30	3.64	1.04	1.90	.....	74.36	23.74	16.25	3.24		
4	7 D (w.) .....	1	10,000	5,200	260	52.00	2.60	54.60	12.45	31.64	52.81	10.62	4.16	1.61	1.61	82.96	16.43	3.27	.....	
	5,775	5,146	257	58.78	2.94	61.72	8.24	31.64	52.81	11.55	1.10	1.10	1.93	85.97	11.91	1.44	0.0065	.....		
5	11 D (w.) .....	1	10,000	5,400	300	54.00	3.00	57.00	8.24	34.48	52.55	7.97	1.69	1.26	1.68	82.08	12.66	1.46	0.007	
	9,116	5,326	286	58.15	3.23	61.38	11.44	30.95	50.16	7.45	1.25	4.60	1.41	1.76	86.04	12.20	1.33	0.007		
2	13 (w.) .....	1	10,000	4,600	718	46.00	7.18	53.18	11.44	34.95	56.64	8.41	1.41	1.25	1.25	82.96	16.37	3.03	0.007	
	8,856	4,388	685	49.55	11.06	57.28	10.56	30.95	49.08	10.28	1.71	2.73	1.36	79.30	16.61	1.77	0.0162	.....		
3	13.....	1	12,000	5,388	1,327	44.65	11.06	55.71	10.56	33.63	60.59	11.50	1.40	1.40	1.40	81.53	17.07	1.82	.....	
	5,212	1,291	48.56	12.03	60.59	33.63	54.87	11.50	1.40	1.40	1.40	1.40	1.40	1.40	83.96	12.44	1.02	0.0076		
10	16 (w.) .....	1	10,733	5,212	910	55.79	9.10	64.89	9.79	51.79	64.89	10.09	2.14	1.46	1.46	85.80	12.71	1.04	.....	
	10,000	5,212	9,021	60.53	9.88	70.41	33.64	57.41	8.95	1.21	1.49	1.49	1.49	1.49	82.49	16.28	3.01	.....		
106	20 (w.) .....	1	10,000	4,225	628	42.55	6.28	48.83	17.04	32.59	49.15	11.57	3.23	3.23	3.23	83.89	16.37	3.03	0.007	
	8,236	4,231	524	51.00	6.32	57.32	13.74	39.28	49.15	11.57	3.23	3.23	3.23	3.23	84.87	14.31	2.73	0.007		
107	20 (w.) .....	1	10,000	4,639	398	46.39	3.98	50.57	14.36	34.61	42.63	8.40	3.23	3.23	3.23	85.32	14.39	2.73	0.007	
126	21.....	1	12,000	5,634	396	54.11	5.61	58.72	40.41	49.78	9.81	3.77	3.77	3.77	3.77	85.32	14.39	2.73	0.007	
137	21 (w.) .....	1	11,690	5,046	534	50.46	5.34	55.80	17.45	31.17	43.15	1.46	1.46	1.46	1.46	82.96	16.61	2.87	.....	
	10,000	5,046	5,907	56.77	6.01	62.78	33.67	37.72	16.43	4.74	4.74	4.74	4.74	4.74	72.18	26.12	4.61	.....		
117	22 B.....	2	8,902	4,907	529	56.77	4.78	51.58	16.19	38.48	42.86	18.67	5.39	5.39	5.39	72.88	26.38	4.66	.....	
	12,000	5,616	574	56.47	5.70	55.79	13.74	34.14	39.53	10.14	3.79	3.79	3.79	3.79	66.01	16.99	3.66	3.66		
118	22 B (w.) .....	2	10,057	5,579	570	56.47	5.67	61.14	40.74	47.17	12.09	4.52	4.52	4.52	4.52	81.29	17.10	3.67	0.007	
	10,000	4,211	42.11	347	5.47	45.58	13.74	36.47	41.01	8.78	3.57	3.57	3.57	3.57	83.46	15.15	3.09	0.007		
111	23 A (w.) .....	2	8,626	4,183	345	48.49	4.00	52.49	42.28	47.54	10.18	4.14	4.14	4.14	4.14	84.01	15.25	3.11	0.007	
	10,000	4,407	389	44.07	3.89	47.96	15.85	35.02	40.57	8.56	3.27	3.27	3.27	3.27	82.66	15.24	2.87	0.007		
112	23 B (w.) .....	2	8,415	4,365	385	51.87	4.58	56.45	41.62	48.21	10.17	3.89	3.89	3.89	3.89	83.46	15.30	2.90	0.007	
	14,000	6,443	601	46.02	4.29	49.31	15.93	36.88	40.16	8.03	3.25	3.25	3.25	3.25	82.83	14.62	2.84	0.007		
114	23 B (w.) .....	2	11,770	6,365	593	53.99	5.04	59.03	13.28	29.93	39.03	9.55	1.76	1.76	1.76	1.76	83.97	14.82	2.88	0.007
119	24 A.....	1	10,000	4,140	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	
155	24 A (w.) .....	1	11,830	4,710	1,350	39.81	11.41	51.22	8.93	35.22	46.29	9.56	3.41	5.62	1.64	79.01	13.73	2.97	.....	
	10,773	4,445	1,274	41.26	11.83	53.09	12.96	38.67	50.83	10.50	3.74	1.74	1.74	1.74	83.71	14.55	3.15	.....		
120	25.....	1	10,000	4,140	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	
	11,830	5,355	710	45.27	6.00	51.27	13.40	33.83	43.66	9.11	2.99	2.99	2.99	2.99	84.67	14.93	2.32	0.007		
140	25 (w.) .....	1	10,245	5,210	681	50.85	6.74	57.59	6.74	.....	.....	.....	.....	.....	4.80	78.85	15.35	2.38	.....	

## COKING TESTS.

29

143	26 (W.) .....	1	11,750	5,830	1,250	49.79	10.64	60.43	15.18	33.46	41.53	9.83	2.73	5.27	3.35	75.98	15.40	2.80		
144	27 (W.) .....	2	9,966	5,542	1,184	49.79	10.64	60.43	15.18	33.46	41.53	9.86	2.73	3.22	3.54	81.14	16.26	2.95		
145	28 C (W.) .....	2	11,650	5,067	4056	43.87	3.51	47.38	16.39	34.26	41.57	7.78	3.22	3.51	1.55	81.14	13.80	3.40		
146	29 A (W.) .....	2	9,657	4,889	391	50.63	4.05	54.68	9.37	55.65	59.66	40.98	9.72	9.30	3.85	1.61	84.09	14.30	3.52	
147	29 A (W.) .....	2	12,419	6,350	661	50.40	5.25	55.65	9.37	30.38	53.36	6.89	1.00	2.82	1.60	86.92	10.46	1.98		
148	30 A (W.) .....	2	12,010	6,171	642	54.04	5.62	55.70	9.37	33.52	58.88	7.60	1.50	2.82	1.62	88.62	10.76	1.01		
149	30 A (W.) .....	2	10,133	4,914	684	41.95	6.70	55.20	15.63	33.88	42.81	7.68	3.13	.72	.90	86.62	13.76	2.59		
150	31 A (W.) .....	2	11,680	4,850	338	42.88	2.89	45.27	18.39	32.87	40.16	50.40	9.10	3.71	7.21	85.23	13.86	2.59		
151	32 A (W.) .....	2	9,532	4,812	329	50.48	5.35	53.93	9.91	30.28	40.28	50.89	8.83	3.75	.76	85.73	13.13	2.49		
152	33 A (W.) .....	2	12,980	6,523	316	50.25	2.43	52.68	9.91	33.33	50.65	6.11	1.75	.19	.35	87.91	11.55	2.56		
153	34 B (W.) .....	2	11,694	6,511	316	55.68	2.69	58.37	37.00	56.22	6.78	1.94	.35	.35	.35	88.08	11.57	.0205		
154	Indiana:	3 (W.) .....	1	10,000	5,010	536	50.10	5.36	55.46	14.30	23.48	40.96	16.26	2.00	6.31	1.60	88.35	23.74	2.80	
155	4 (W.) .....	2	8,570	4,694	502	51.53	5.86	54.85	16.33	31.89	44.19	7.59	2.08	.55	.71	72.95	25.34	2.99		
156	5 (W.) .....	2	8,367	5,125	332	53.00	3.94	65.19	38.11	52.82	9.07	2.49	10.60	4.61	.76	.88	86.39	13.16	2.07	
157	6 (W.) .....	2	10,000	5,340	232	53.00	2.32	55.72	10.74	36.71	41.95	7.21	3.06	2.78	.74	88.35	13.29	2.07		
158	7 A (W.) .....	2	8,926	5,269	230	50.70	2.58	61.95	41.13	47.00	11.87	5.16	.55	.55	.64	81.91	17.41	4.21		
159	8 A (W.) .....	2	10,000	5,434	501	54.34	5.01	59.95	12.39	37.66	40.85	11.87	3.90	.75	.75	72.91	16.62	3.16		
160	9 A .....	2	8,761	5,393	497	61.56	5.67	67.23	10.33	38.35	42.93	11.40	4.10	.75	.75	82.92	16.75	3.18		
161	10 A .....	2	12,240	6,903	640	57.15	5.23	62.36	10.33	38.35	42.93	8.39	3.12	1.13	2.35	88.23	13.44	2.69		
162	11 D .....	2	10,976	6,914	633	62.99	5.77	68.76	10.33	42.77	47.87	9.36	3.48	.81	.81	84.18	13.44	2.72		
163	12,000	7,034	455	58.62	3.79	62.49	12.30	34.96	41.62	11.12	3.41	.81	.81	.81	2.00	78.74	18.45	3.44		
164	12 .....	2	10,524	6,977	451	66.30	4.29	64.76	12.30	39.86	47.46	12.68	3.89	.81	.81	79.36	18.60	3.44		
165	13 .....	2	12,000	7,006	464	58.38	3.87	62.25	12.51	35.65	40.48	11.36	3.26	.68	.68	2.85	78.44	18.03	3.44	
166	14 .....	2	10,499	6,958	461	66.27	4.39	70.65	12.51	40.75	46.27	11.26	3.26	.68	.68	2.87	78.44	18.03	3.44	
167	15 .....	2	12,000	6,915	442	57.63	4.25	65.93	14.14	41.97	46.63	11.40	4.10	.91	.91	97.97	13.52	2.24		
168	16 .....	2	10,303	6,852	438	66.50	4.25	67.75	14.14	42.77	47.64	8.62	3.04	.42	.42	86.98	13.64	2.26		
169	17 (W.) .....	2	12,000	6,690	460	55.00	3.83	58.83	11.90	32.50	46.94	8.66	1.53	1.53	1.53	1.66	89.00	12.70	1.34	
170	18 A (W.) .....	2	10,000	5,522	438	61.93	4.28	65.74	10.57	36.65	43.77	9.33	1.74	1.74	1.74	1.69	84.41	12.90	.0424	
171	18 A (W.) .....	2	8,823	5,212	460	52.58	4.64	52.58	11.77	33.78	40.00	14.45	4.32	.88	.88	.88	75.95	22.55	3.84	
172	19 B .....	2	10,000	5,304	255	53.04	2.55	55.09	13.79	35.43	42.75	8.03	3.22	.60	.60	1.15	84.32	13.93	2.86	
173	20 (W.) .....	2	8,621	5,272	253	61.15	2.47	55.43	12.82	41.10	49.59	9.31	3.73	.42	.42	1.16	84.83	14.01	2.88	
174	21 (W.) .....	2	10,462	6,328	295	52.96	2.47	55.43	12.82	42.73	47.63	8.41	3.33	.42	.42	1.03	94.37	14.18	2.88	
175	22 (W.) .....	2	12,050	7,200	322	62.51	10.57	63.31	10.57	36.65	43.77	9.64	3.82	1.65	1.65	1.65	84.73	14.24	2.90	
176	23 (W.) .....	2	10,776	7,081	327	65.71	3.03	68.74	15.09	39.86	48.95	11.19	4.20	.67	.67	.67	81.92	16.26	3.39	
177	24 (W.) .....	2	11,800	7,081	12,740	.....	.....	.....	13.97	30.97	46.42	7.43	1.49	1.49	1.49	1.49	82.79	16.53	3.46	
178	Kansas:	18 A (W.) .....	1	12,000	8,026	257	62.51	2.55	65.59	13.79	35.43	42.75	8.03	3.22	.60	.60	1.15	84.32	13.93	2.86
179	6 .....	1	10,000	5,443	341	54.43	3.41	57.84	8.58	30.27	45.92	15.23	3.47	1.01	.64	75.07	23.28	3.45		
180	6 (W.) .....	1	12,020	6,439	338	58.94	3.71	62.65	12.29	30.30	47.21	16.66	3.50	.50	.50	.50	75.84	23.52	3.49	
181	Kentucky:	1 B .....	2	10,525	6,401	297	63.62	2.82	63.64	34.55	53.82	11.63	3.00	.....	.....	.56	82.73	16.07	2.49	
182	1 B .....	2	11,514	7,951	255	68.70	2.20	70.90	30.79	55.88	57.94	5.08	1.17	.93	1.25	91.40	6.42	1.05		
183															1.26	92.26	6.48	1.06		

*Details of coking tests of coals, January 1, 1905, to June 30, 1907—Continued.*



## Details of coking tests of coals, January 1, 1905, to June 30, 1907—Continued.

Test No.	Field No. of coal.	Condition.	Weight of coal (pounds).	Production (pounds).	Production (percent).					Chemical analysis of coal.					Chemical analysis of coke.					
					Coke.	Breeze.	Total.	Moisture.	Volatile matter.	Fixed carbon.	Ash.	Sulphur.	Moisture.	Volatile matter.	Fixed carbon.	Ash.	Sulphur.	Moisture.		
1	2	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	
Pennsylvania—Con.																				
37	9.....	1	7,000	.....	.....	.....	.....	.....	3.26	16.18	69.44	11.12	1.90	.....	.....	.....	.....	.....	.....	
39	9.....	1	8,000	5,600	801	70.00	10.01	80.01	2.86	16.24	68.60	12.30	2.14	0.54	1.21	86.84	11.41	1.06	0.0101	
42	9 (w.)	1	7,636	5,570	797	72.94	10.44	83.38	4.55	17.96	68.80	9.49	1.46	0.62	1.22	87.87	11.47	1.07	0.0070	
56	9.....	1	8,000	5,300	495	66.19	72.44	2.60	17.40	69.36	10.12	1.80	.72	1.61	86.64	12.65	1.53	0.0081		
47	10.....	1	7,792	5,762	491	67.55	6.30	73.85	2.56	17.92	71.21	10.39	1.85	.39	1.14	90.40	8.07	1.00	0.0081	
53	10.....	1	12,000	7,450	340	61.67	2.83	64.50	34.90	56.81	5.83	1.25	1.28	1.14	89.75	8.10	1.00	0.0081		
159	11.....	1	11,693	7,371	339	68.04	2.90	65.94	2.33	71.58	35.41	55.38	6.28	1.36	.36	1.14	89.93	8.57	1.05	0.0081
161	12.....	1	12,000	8,322	268	69.35	2.23	71.85	2.73	71.12	57.14	6.46	1.40	.52	1.15	90.25	13.49	1.19	0.0307	
162	12 (w.)	1	11,672	8,301	296	67.28	2.46	69.74	2.20	33.18	55.46	9.16	1.36	.52	.97	85.02	13.56	1.20	0.0307	
163	12.....	1	12,040	8,100	294	68.43	2.50	70.93	33.93	56.71	9.36	1.39	.98	.98	85.46	12.29	1.20	0.0307		
164	12.....	1	11,775	8,658	286	65.95	2.39	68.37	2.46	31.23	56.71	9.56	2.03	.69	.29	96.29	12.73	1.66	0.0184	
165	12.....	1	11,956	7,855	284	67.13	2.44	69.62	32.07	58.13	9.80	2.08	.69	.29	86.89	12.82	1.67	0.0087		
166	12.....	1	11,556	7,881	284	67.12	2.12	68.84	4.50	31.35	57.66	6.49	1.40	.62	1.28	89.13	9.12	1.11	0.0087	
167	12 (w.)	1	11,394	8,058	256	69.50	2.21	71.71	32.88	60.38	6.79	1.47	.63	1.29	89.59	9.12	1.12	0.0064		
168	15 (w.)	1	9,049	5,747	261	63.51	2.88	61.96	7.19	19.76	60.57	5.38	1.63	.56	.32	91.61	8.07	1.47	0.0064	
169	15 (w.)	1	12,460	8,144	332	65.36	2.66	68.02	4.53	18.56	70.63	6.28	1.85	.57	.55	90.23	8.65	1.54	0.0050	
170	15 (w.)	1	12,100	8,096	330	68.06	2.75	70.84	3.57	18.44	73.98	6.58	1.39	.55	.55	90.75	8.70	1.55	0.0047	
171	15 (w.)	1	12,200	7,923	356	64.94	2.92	67.88	4.41	28.83	57.86	8.90	1.39	.22	.36	84.55	14.87	1.37	0.0047	
172	15 (w.)	1	11,662	7,926	365	67.79	3.04	67.88	30.16	60.53	6.31	4.45	.22	.36	84.74	14.90	1.19	0.0082		
173	15 (w.)	1	11,920	7,523	307	63.11	2.58	65.69	6.30	28.24	57.22	8.24	1.49	.29	.36	87.96	11.19	1.00	0.0083	
174	15 (w.)	1	11,169	7,501	306	67.16	2.74	69.90	30.14	61.07	6.17	1.27	.24	.56	88.22	11.22	1.00	0.0147		
175	15 (w.)	1	12,110	7,800	315	64.41	2.60	67.01	3.01	30.66	57.17	9.16	1.16	.24	.19	88.06	11.51	.95	0.0147	
176	15 (w.)	1	11,745	7,781	314	66.25	2.67	68.92	2.66	31.61	58.94	9.45	1.20	.19	.19	88.27	11.54	.95	0.0147	
177	19.....	1	12,400	8,390	336	68.06	2.75	70.78	3.57	23.56	59.17	7.70	1.38	.13	.49	87.96	11.88	.83	0.0153	
178	19.....	1	12,140	8,479	336	72.67	2.88	75.55	16.41	28.83	57.86	8.90	1.39	.22	.49	87.96	11.96	.83	0.0092	
179	20.....	1	13,070	8,129	420	62.20	3.21	65.41	3.91	16.35	68.30	11.44	2.78	.30	.28	85.91	14.47	2.33	0.0092	
180	20 (w.)	1	11,760	8,105	419	64.54	3.34	67.88	17.04	69.58	7.08	1.19	.29	.51	.58	89.85	9.06	1.11	0.0083	
181	21.....	1	11,019	7,313	526	66.37	4.77	71.14	2.65	18.18	74.26	7.56	1.43	.71	.71	88.24	10.93	.83	0.0164	
182	21.....	1	15,440	10,200	401	67.35	2.65	70.02	6.37	28.33	58.07	8.23	1.38	.71	.71	88.87	11.00	.83	0.0164	
183	21.....	1	14,327	10,126	398	69.51	2.27	71.78	5.53	29.94	61.37	8.69	1.39	.63	.63	88.34	11.00	.83	0.0116	
184	21.....	1	14,360	9,982	324	69.51	2.39	75.51	29.61	61.19	9.20	8.40	.93	.82	.82	88.22	10.75	.81	0.0099	
185	21.....	1	13,366	9,919	319	67.93	2.56	74.49	4.05	29.29	58.29	8.40	1.38	.75	.75	88.95	10.84	.82	0.0099	
186	21.....	1	12,450	8,457	316	68.58	2.65	72.87	2.65	30.49	52.65	60.76	8.75	.97	.97	.97	88.95	10.84	.82	0.0099
187	21.....	1	11,946	8,358	316	70.22	2.65	70.22	2.65	30.49	52.65	60.76	8.75	.97	.97	.97	88.95	10.84	.82	0.0099

Laboratory sample showed air-drying gain and was thrown out, analysis of sample for test 125 being substituted.

*Details of coking tests of coals, January 1, 1905, to June 30, 1907—Continued.*

Test No.	Field No. of coal.	Condition.	Weight of coal (pounds).	Production (percent).				Chemical analysis of coal.				Chemical analysis of coke.								
				Coke.	Breeze.	Coke.		Breeze.	Total.	Moisture.	Volatile matter.	Fixed carbon.	Ash.	Sulphur.	Moisture.	Volatile matter.	Fixed carbon.	Ash.	Sulphur.	Phosphorus.
						20	21													
1	2	18	19			22	23	24	25	26	27	28	29	30	31	32	33	34	35	
Virginia—Cont'd.																				
63	2	1	12,000	7,518	291	62.65	2.43	65.08	3.88	34.11	57.01	5.00	1.02	0.25	1.08	91.25	7.42	0.88	0.0026	
69.	2	2	11,534	7,499	260	65.02	2.51	67.53	5.96	34.13	59.31	5.62	1.06	1.08	7.44	7.44	0.68	0.68		
69.	2	2	12,000	7,314	433	60.95	3.61	64.56	3.86	35.40	58.65	5.95	1.82	1.94	90.33	8.05	0.65	0.65		
70	2 (w.)	2	9,404	6,069	294	64.54	3.12	67.66	5.96	36.34	59.58	4.08	1.97	1.23	92.25	6.07	0.69	0.69		
61	3	2	12,000	8,160	240	68.00	2.00	70.00	2.87	31.58	61.33	4.12	1.24	1.24	92.67	6.09	0.61	0.0111		
88	3	2	11,656	8,136	239	69.80	2.05	71.85	3.21	62.51	63.25	4.24	1.56	1.21	92.60	5.92	0.61	0.0060		
62	4	2	12,000	7,907	336	65.89	2.80	68.69	2.49	31.90	61.16	4.45	1.57	1.26	91.85	5.73	0.55	0.0046		
181	6	1	10,000	7,784	335	67.46	2.86	70.32	3.22	32.72	62.72	4.56	1.39	1.26	92.00	6.74	0.52	0.0046		
184	6 (w.)	2	11,701	7,794	341	62.72	2.41	65.13	3.87	36.39	55.60	4.14	1.14	1.14	92.99	5.80	0.42	0.0046		
135	2	1	10,000	6,272	241	63.14	2.51	67.65	3.51	37.85	57.84	4.31	1.41	1.14	93.05	5.81	0.42	0.0046		
40	4 B.	1	10,000	6,913	262	61.39	2.36	63.84	5.05	22.95	62.11	9.38	1.49	1.35	93.05	12.22	1.44	0.0076		
44	4 B (w.)	2	12,000	6,673	266	64.42	2.57	66.99	5.48	24.17	65.41	10.42	1.57	1.32	86.38	12.27	1.45	0.0083		
21	13.	2	11,180	6,150	191	71.71	1.71	76.72	5.48	24.77	64.96	4.79	1.45	1.32	93.73	5.71	1.24	0.0083		
23	13 and 14.	2	10,567	6,135	191	55.01	1.81	58.06	5.87	26.21	68.73	5.06	1.53	1.32	93.96	5.72	1.24	0.0083		
20	14.	2	10,000	5,477	444	54.77	4.44	59.21	3.07	37.42	47.35	12.16	.44	1.02	2.10	77.53	19.35	.44	0.0046	
36	15.	2	9,693	5,521	439	55.93	4.53	60.36	4.33	38.60	48.88	12.55	.45	2.12	78.33	19.55	.44	0.0046		
46	4 B (w.)	2	11,352	8,080	335	67.74	2.81	70.55	5.40	27.75	61.50	10.75	1.01	1.20	87.57	11.23	.72	0.186		
21	13.	2	9,760	7,220	268	73.98	2.95	74.12	3.87	28.36	63.32	8.32	.98	1.37	86.98	11.38	.78	.0112		
23	13 and 14.	2	12,000	8,093	215	67.44	1.79	71.17	2.95	27.72	59.67	8.74	.87	1.37	87.22	11.41	.78	.0046		
20	14.	2	11,000	7,154	364	65.04	3.31	68.25	2.04	28.84	62.07	9.69	.90	1.05	93.36	4.84	.77	.0046		
36	15.	2	10,566	7,127	383	65.47	3.33	68.80	2.55	31.12	61.98	3.67	.86	1.06	86.31	13.00	.82	.0141		
43	15.	2	12,000	7,895	410	67.99	3.53	71.32	4.81	32.16	62.84	3.07	.89	1.06	87.04	11.16	.72	.0186		
73	16 A.	2	14,000	9,700	384	69.20	2.74	73.81	3.04	30.76	66.02	3.22	.93	1.37	94.20	4.00	.84	.0057		
			9,648	9,648	382	70.99	2.81	73.80	3.04	31.04	66.80	2.88	.94	1.41	94.61	3.47	.94	.0046		
			13,590	13,590	382	70.99	2.81	73.80	3.04	31.04	66.80	2.88	.94	1.41	95.55	3.48	.94	.0046		

Wyoming:			
3 (W.)	5		
16 B.....	45	1.20	.0218
16 B (W.)	48	1.20	.0166
16 B (W.)	49	1.20	.0133
17 (W.) .....	50	1.20	.0047
18.....	74	1.20	.0058
18.....	78	1.20	.0040
19.....	83	1.20	.0044
19.....	84	1.20	.0036
20 (W.) .....	87	1.20	.0082
20 (W.) .....	92	1.20	.0077
21.....	92	1.20	.0076
21 (W.) .....	95	1.20	.0047
25.....	1	10,000	3.88
25.....	2	10,823	34.53
25.....	5	8,000	50.50

## DESCRIPTIONS OF COKE AND REMARKS.

The following notes are given to supplement the information contained in the preceding table:

"Cell structure" refers to the general appearance as to size and not to the number of cells as given by percentage of cells by volume. In many tests the cell structure as determined from general appearance is small when the percentage by volume indicates quite the reverse. (See, for example, test 29, Pennsylvania No. 8 coal, p. 24.)

*Alabama No. 2 B.*—Test 142: Soft, dense coke; dull appearance; cell structure very small; breakage, lumps of irregular size; 1-inch black butts.

*Alabama No. 3.*—Test 138: Dark-gray color, some deposited carbon; cell structure good; breakage good; long, large pieces; good, hard, heavy coke, with exception of  $\frac{1}{4}$ -inch black butts, which should be easily removed; ash high; washing would probably reduce ash and improve quality of coke.

Test 139: Light-gray color, some silvery deposit of carbon; good ring; cell structure good; breakage good; long, large pieces; good, strong, hard, heavy coke; improved very materially by washing.

*Alabama No. 4.*—Test 131: Light-gray and silvery-color; metallic ring; cell structure good; breakage somewhat cross fractured, but pieces of good, large, uniform size; good, strong, heavy coke; ash high; probably could be reduced by washing.

Test 136: Light-gray and silvery color; metallic ring; cell structure rather large; breakage somewhat cross fractured, but pieces of good, uniform size; good, strong coke; ash very materially reduced by washing.

*Alabama No. 5.*—Test 171: Light-gray and silvery color; metallic ring; cell structure good; breakage good; uniform size; ash and sulphur high, both would probably be reduced by washing.

*Alabama No. 6.*—Test 172: Light-gray and silvery color; metallic ring; cell structure good; breakage somewhat cross fractured, but pieces of good, uniform size; good, heavy coke.

Test 174: Light-gray and silvery color; metallic ring; cell structure good; breakage somewhat cross fractured, but pieces of good, uniform size; good, heavy coke, somewhat better than coke from raw coal, but low ash and sulphur of this coal would not warrant washing.

*Arkansas No. 1 B.*—Test 95: Dull-gray color; soft, dense, punky coke; cell structure very small; breakage very bad and irregular; large and small chunks.

Test 96: Dull-gray color; soft, dense, punky coke, with no apparent cell structure; drawn from oven in large and small chunks, very easily crushed; test was run slowly and high enough heat was not obtained, which accounts for the large percentage of breeze.

Test 97: Dull-gray color; soft, dense coke; cell structure small; better than coke from washed coal.

Test 100: Dull-gray color; soft, dense, punky coke; possibly little better than coke from this coal, with addition of 10 per cent of pitch.

*Arkansas No. 7 B.*—Test 104: Dull, dark color; very soft, light-weight coke; no apparent cell structure; drawn from oven in large and small lumps; bottom 6 inches did not coke, burning to ash, all volatile being expelled, but did not stick together.

Test 105: Soft, dense, punky coke; drawn from oven in large and small chunks; somewhat better and heavier than coke from coal containing no pitch.

*Arkansas No. 9.*—Test 98: No coke produced; charge ashed over top and down about 5 inches.

*Arkansas No. 9.*—Test 99: No coke produced; ashed down about 4 inches.

Test 101: No coke produced; ashed down about 6 inches.

Test 102: Soft, dense, punky coke; drawn from oven in large and small chunks.

Test 103: Soft, dense, punky coke; drawn from oven in large and small chunks; high yield of breeze, due to large amount of coal whose volatile was expelled, not sticking together; 5 per cent of pitch not sufficient for this coal.

*Georgia No. 1.*—Test 173: Poor, dense coke; large pieces of irregular size; ash high; probably reduced ash and materially improved by washing.

*Illinois No. 7 D.*—Test 1: Good, hard coke with medium cell structure; breakage straight and long. This was the first charge after firing ovens, and results were not as good as might be expected.

Test 4: Light-gray and silvery color; metallic ring; cell structure good; breakage somewhat marred by cross fracture, but pieces of good size; good, strong coke, much improved by washing.

*Illinois No. 11 D.*—Test 5: Light-gray and silvery color; metallic ring; cell structure good; breakage; good long pieces; good, strong coke.

*Illinois No. 13.*—Test 2: Dull-gray color; cell structure good; breakage marred by cross fracture, probably due to successive charging of small portions.

Test 3: Dull-gray color; cell structure small; cross breakage more pronounced than from washed coal.

*Illinois No. 16.*—Test 7: Accident to charging larry necessitated discontinuing test. Coal burned to keep oven hot.

Test 10: Dull-gray color; cell structure small.

*Illinois No. 19 A.*—Tests 11, 15, and 19: No coke produced; the whole charge was burned and volatile was expelled, but the residue would not bind together.

*Illinois No. 20.*—Test 106: Dull-gray color; cell structure small; breakage bad; separate and distinct cross fracture all over oven, coking in layers; ash and sulphur high.

Test 107: Dull-gray color; some little deposit of carbon; metallic ring; cell structure small, but not dense; breakage somewhat marred by cross fracture; pieces of good size; great improvement over former test; ash and sulphur high.

*Illinois No. 21.*—Test 126: No coke produced.

Test 137: Burned very vigorously for 12 hours, afterwards falling off rapidly to small candles all over surface of charge; when pulled, after 45 hours, product was mixture of unburned coal and slightly coherent mass of coal of original size showing no trace of cell structure; all volatile apparently expelled.

*Illinois No. 22 B.*—Test 117: Dull-gray color; cell structure medium; breakage very irregular, probably owing to high amount of slate; poor coke; heavy clinker over whole surface; ash and sulphur high.

Test 118: Light-gray color; upper 12 inches fingered, two 6-inch sections below in chunks; upper 12 inches had metallic ring and good cell structure; the remaining coke poor. This oven was held 72 hours on account of accident. Under more favorable conditions, the whole charge would have probably been better coke. Ash and sulphur high.

*Illinois No. 23 A.*—Test 111: Light-gray color; some silvery deposit of carbon; cell structure a little large; breakage large-fingered pieces; metallic ring; ash and sulphur high.

*Illinois No. 23 B.*—Test 112: Light-gray color; a little silvery deposit of carbon; metallic ring; cell structure a little large; breakage, long, thin pieces; larger charges would probably make better coke; ash and sulphur high.

Test 114: Light-gray color; a little silvery deposit of carbon; metallic ring; cell structure good; breakage, long, thin pieces and large 6-inch chunks; bottom very hot; bottom 6 inches probably coked upward; ash and sulphur high.

*Illinois No. 24 A.*—Test 119: No coke produced; ashed down about 4 inches.

Test 155: No coke produced; all volatile driven off; high heat of by-product ovens quickly applied might produce coke.

*Illinois No. 24 B.*—Test 145: Dull-gray color; practically no cell structure; barely stuck together; very poor, dense coke, with high sulphur.

*Illinois No. 25 A.*—Test 120: No coke produced.

Test 140: Dull-gray color; cell structure small; soft, dense coke; breakage poor; two distinct layers of 16 inches and 8 inches, the lower coming out in chunks; high ash and sulphur.

*Illinois No. 26.*—Test 143: Dull-gray color, soft, dense coke; breakage poor; practically no cell structure; ash and sulphur high.

*Illinois No. 27.*—Test 144: Poor, soft, dense coke; breakage poor; sulphur high.

*Illinois No. 28 C.*—Test 166: Dark-gray color; cell structure small; breakage, good, uniform size.

*Illinois No. 29 A.*—Test 169: Dark-gray color; drawn from oven in three distinct layers; breakage poor; large chunks and small-fingered pieces; poor, dense coke; high sulphur.

Test 170: Dull-gray color; some silvery coloration; metallic ring; drawn from oven in 6-inch chunks of practically uniform size; cell structure good; more rapid burning and higher heat produced gave much better coke than former charge; sulphur high.

*Illinois No. 34 B.*—Test 190: Light-gray and silvery color; metallic ring; cell structure a little large; breakage good; uniform-sized pieces; yield low on account of burning, but could be easily increased on better acquaintance; good coke; sulphur high.

*Indiana No. 3.*—Test 14: No coke produced; ashed down about 10 inches and blaze lost.

*Indiana No. 4.*—Test 6: Light-gray color; cell structure a little large; breakage somewhat marred by cross fracture.

Test 9: Light-gray and silvery color; metallic ring; fine-fingered pieces; cell structure large; ash and sulphur reduced by washing.

*Indiana No. 5.*—Test 8: Light-gray and silvery color; metallic ring; cell structure large; breakage, good, long pieces; good coke.

*Indiana No. 6.*—Test 12: Light-gray and silvery color; cell structure good; breakage good; metallic ring; good coke, but ash and sulphur high.

*Indiana No. 7 A.*—Test 13: Light-gray and silvery color; metallic ring; cell structure large; breakage somewhat marred by cross fracture, somewhat brittle; ash and sulphur high.

*Indiana No. 9 A.*—Test 16: Light-gray and silvery color; cell structure small; breakage somewhat marred by cross fracture, brittle; ash and sulphur high.

*Indiana No. 9 B.*—Test 17: Light-gray and silvery color; cell structures mall; long-fingered, heavy coke; high ash and sulphur.

Test 18: Light-gray and silvery color; metallic ring; breakage somewhat brittle; cell structure good; ash and sulphur somewhat reduced by washing, but still high.

*Indiana No. 11 D.*—Test 51: Light-gray color; metallic ring; breakage, long, fine-fingered pieces; cell structure medium.

*Indiana No. 12.*—Test 108: Light gray, with a little silvery coloration; metallic ring; cell structure a little large; breakage, good-sized pieces; ash and sulphur high.

Test 109: Light-gray color; some silvery deposit of carbon; cell structure large; breakage, good-sized pieces; ash and sulphur reduced by washing, but still high.

Test 110: Light-gray color; some silvery deposit of carbon; breakage practically the same as in test 109; somewhat larger size; cell structure not quite so large; metallic ring; good weight; ash and sulphur high.

*Indiana No. 17.*—Test 163: Dark-gray color; breakage, large pieces of irregular size; cell structure large; ash and sulphur high.

*Indiana No. 18 A.*—Test 158: No coke produced; ashed down about 3 inches, and blaze lost.

Test 168: No coke produced.

*Kansas No. 6.*—Test 113: Light-gray color, some silvery coloration; cell structure good; breakage good; long, large, heavy pieces; heavy clinker over whole surface of coke; ash and sulphur high; washing would probably reduce ash very materially, and produce better grade of coke.

Test 115: Light-gray and silvery color; metallic ring; breakage good; long, large, heavy pieces; cell structure good; strong heavy coke; washing reduces ash and sulphur, but both still high.

*Kentucky No. 1 B.*—Test 76: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure good; a fine-fingered coke; breakage bad, brittle.

*Kentucky No. 1 C.*—Test 71: Light-gray and silvery color; metallic ring; cell structure a little large; breakage, long, thin-fingered pieces; good coke, but very brittle.

*Kentucky No. 5.*—Test 75: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure good; breakage bad, very brittle.

*Kentucky No. 6.*—Test 86: Light-gray and silvery color; metallic ring; cell structure small; breakage, long, fine-fingered pieces, very brittle.

Test 90: Light-gray and silvery color; metallic ring; cell structure small; breakage bad, brittle; fine-fingered coke.

*Kentucky No. 7.*—Test 85: Light-gray and silvery color; metallic ring; cell structure good; breakage good; long, large pieces; coke contains a large amount of hard clinker on top and through cracks; good weight coke; ash and sulphur high.

*Kentucky No. 8.*—Test 164: Dark-gray color, with some little silvery deposit of carbon; cell structure large; breakage good; regular-sized pieces.

Test 165: Light-gray color; breakage good; large pieces of regular size; cell structure a little large; some little improvement over test No. 164.

*Kentucky No. 9 A.*—Test 167: Light-gray color, with black top and some silvery deposit of carbon; cell structure good; breakage, long-fingered pieces; sulphur high.

*Maryland No. 1.*—Tests 50, 54: No coke produced.

Test 58 (with 10 per cent pitch): Dull-gray color; cell structure small; breakage, large and small chunks; poor, soft coke.

*Missouri No. 5.*—Test 116: Light-gray and silvery color; cell structure good; breakage somewhat cross fractured but pieces of good, large size; good weight coke; ash and sulphur high.

*New Mexico No. 3 B.*—Test 148: Light-gray color, some silvery deposit of carbon; metallic ring; cell structure medium; breakage good; long, large pieces; good, heavy coke, but ash high.

Test 149: Light-gray color; some silvery deposit of carbon; metallic ring; cell structure medium; breakage good; long, large pieces; good, heavy coke; ash reduced by washing, but still high.

*New Mexico Nos. 3 B, 4 B, and 5.*—Test 152: Light-gray and silvery color; metallic ring; cell structure good; breakage good; long, large pieces; good, strong, heavy coke.

*New Mexico No. 4 B.*—Test 150: Light-gray color; silvery deposit of carbon; metallic ring; cell structure good; breakage somewhat cross fractured, but pieces of good, large, uniform size; good, heavy coke; high ash.

Test 151: Light-gray and silvery color; large deposit of carbon; metallic ring; cell structure good; breakage good; long, large pieces; good, strong, heavy coke; ash reduced by washing.

*New Mexico No. 5.*—Test 146: Light-gray color; cell structure a little large; breakage somewhat marred by cross fracture; good, heavy coke; ash high; blaze lost after 15 hours, and necessary heat not attained.

*New Mexico No. 5.*—Test 147: Light-gray color, some silvery deposit of carbon; metallic ring; cell structure a little large; breakage good; long, large, heavy pieces; ash reduced by washing, but still high.

*Ohio No. 1.*—Test 24: Light-gray and silvery color; metallic ring; breakage good; fine-fingered pieces; cell structure good; good weight coke; high sulphur.

*Ohio No. 2.*—Test 27: Dull-gray color; cell structure close; poor coke, soft and easily broken.

*Ohio No. 3.*—Test 31: Charge burned to ash.

*Ohio No. 4.*—Test 28: Light-gray and silvery color; metallic ring; breakage good; long, large pieces; cell structure good; very heavy; sulphur high.

*Ohio No. 5.*—Test 22: Light-gray and silvery color; metallic ring; cell structure good; long-fingered coke, brittle.

*Ohio No. 6.*—Test 59: Light-gray and silvery color; metallic ring; cell structure a little large; breakage good; large, long, heavy pieces; high sulphur.

Test 66: Light-gray and silvery color; metallic ring; cell structure large; breakage somewhat crosswise, but good-sized pieces; ash and sulphur reduced by washing, but sulphur still high.

*Ohio No. 7.*—Test 89: Light-gray and silvery color; metallic ring; cell structure a little large; breakage good; long pieces; large-fingered coke; high sulphur.

Test 94: Light-gray and silvery color; metallic ring; cell structure a little large; breakage fine-fingered; very brittle; ash and sulphur reduced by washing, but sulphur still high.

*Ohio No. 8.*—Test 81: Light-gray color; metallic ring; breakage long, thin pieces; cell structure small; fingered coke, very brittle; ash and sulphur high.

Test 93: Light-gray color, with black-fused bottom, not a butt; metallic ring; cell structure small. About three-fourths of oven coked up 8 inches, and the upper 16 inches coked down, showing clear demarcation; the lower 8 inches in chunks, the upper 16 inches fingered; very brittle; ash and sulphur reduced by washing, but sulphur high.

*Ohio No. 9 A.*—Test 72: Light-gray and silvery color; metallic ring; breakage long and thin pieces; fine-fingered coke, very brittle; sulphur high.

*Ohio No. 9 B.*—Test 55: Dull-gray color; cell structure small; breakage bad; very brittle; ash and sulphur high.

Test 57: Light-gray color; metallic ring; cell structure good; breakage bad; fine-fingered coke, very brittle; sulphur high; ash greatly reduced by washing.

*Ohio No. 12.*—Test 180: Light-gray color; some silvery deposit of carbon; metallic ring; cell structure large; breakage somewhat cross fractured; sulphur high.

*Pennsylvania No. 5.*—Test 25: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure a little large; breakage good; long, large pieces; good, heavy coke.

Test 26: Light-gray and silvery color; metallic ring; cell structure good; breakage good; long, large pieces; good, heavy coke; ash and phosphorus reduced by washing, the phosphorus over 50 per cent.

*Pennsylvania No. 6.*—Test 32: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure good; breakage good; long, large pieces; very heavy coke; sulphur and ash high.

Test 34: Light-gray and silvery color; metallic ring; cell structure good; breakage somewhat irregular, but not so good as from raw charge; very heavy coke; ash and sulphur reduced by washing.

Test 35: Light-gray and silvery color; metallic ring; cell structure good; breakage good; long, large pieces; very heavy; ash and sulphur high.

Test 38: Light-gray and silvery color; metallic ring; cell structure a little small; breakage good; ash and sulphur reduced by washing.

*Pennsylvania No. 6.*—Test 41: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure small; breakage good; long, large pieces; very heavy; ash and sulphur high.

*Pennsylvania No. 7.*—Test 30: Light-gray color; cell structure small; breakage long and irregular, but in large pieces; very heavy; ash and sulphur high.

Test 33: Light-gray color; breakage, large and small lumps, very irregular; cell structure small; coke heavy; sulphur reduced by washing; ash not materially affected.

*Pennsylvania No. 8.*—Test 29: Dull-gray color; breakage bad; large and small chunks; cell structure small; soft, dense coke.

*Pennsylvania No. 9.*—Test 37: Some few pieces of coke obtained, but the amount was so small that it was not determined.

Test 39: Some few pieces of coke; mostly large lumps of closely adhering ash.

Test 42: Dull-gray color; cell structure small; poor, dense coke.

Test 56 (with 5 per cent pitch): Dull-gray color; cell structure medium; breakage very irregular; large and small lumps; poor; soft coke, scarcely any better than coke from washed coal.

*Pennsylvania No. 10.*—Test 47: Light-gray and silvery color; metallic ring; breakage poor, somewhat brittle; cell structure large.

Test 53: Light-gray and silvery color; metallic ring; cell structure good; breakage bad; increase in yield of coke and decrease in amount of breeze probably due to fine grinding.

*Pennsylvania No. 11.*—Test 159: Light-gray color; metallic ring; cell structure a little small; breakage good; long, large pieces.

*Pennsylvania No. 12.*—Test 161: Light-gray and silvery color; metallic ring; cell structure a little small; breakage good; large pieces; good, heavy coke; sulphur a little high.

Test 162: Light-gray color; some deposit of carbon; metallic ring; cell structure a little small; breakage good; uniform-sized pieces; ash reduced by washing; good, strong coke.

*Pennsylvania No. 15.*—Test 185: Dull-gray color; soft, dense coke; cell structure small; breakage badly cross fractured, and pieces of irregular size; sulphur high.

Test 188: Light-gray color, some silvery deposit of carbon; cell structure medium; breakage somewhat cross fractured, but pieces of good, uniform size; much improvement over coke from finely ground charge; sulphur high.

*Pennsylvania No. 17.*—Test 178: Light-gray and silvery color; cell structure a little small; breakage good; long, large pieces; good, heavy coke.

Test 186: Light-gray and silvery color; metallic ring; cell structure good; breakage good; large pieces of uniform size; good, strong, heavy coke; ash and sulphur reduced by washing.

*Pennsylvania No. 19.*—Test 176: Light-gray color; some silvery deposit of carbon; cell structure small; breakage marred by cross fracture, probably due in large measure to uncrushed slate; good, heavy coke, somewhat brittle.

Test 177: Light-gray and silvery color; metallic ring; cell structure a little small; breakage good; large, uniform pieces; crushing improves physical appearances and increases total yield.

*Pennsylvania No. 20.*—Test 179: Gray color, some silvery deposit; cell structure small; breakage irregular, but pieces of good size; soft, dense coke; high sulphur.

Test 182: Gray color; soft, dense coke; no evident physical improvement over raw charge; ash and sulphur reduced by washing.

*Pennsylvania No. 21.*—Test 183: Light-gray and silvery color; metallic ring; cell structure small but not dense; breakage somewhat marred by cross fracture, but pieces of good, uniform size; good, heavy coke.

*Pennsylvania No. 21.*—Test 187: Light-gray and silvery color; metallic ring; cell structure small, not dense; breakage good; long, large pieces; good, heavy coke.

Test 189: Light-gray and silvery color; metallic ring; cell structure small, not dense; breakage somewhat marred by cross fracture, but pieces of good, uniform size; good, heavy coke.

Test 191: Light-gray and silvery color; cell structure small, not dense; metallic ring; breakage good; uniform size; good, heavy coke.

Test 192: Light-gray and silvery color; metallic ring; cell structure a little small, not dense; breakage good; uniform size; good, heavy coke.

*Tennessee No. 1.*—Test 133: Light-gray and silvery color; metallic ring; cell structure a little large; breakage good; long, large pieces; good, strong, hard, heavy coke; ash a little high.

Test 153: Light-gray and silvery color; metallic ring; cell structure good; breakage somewhat marred by cross fracture, but pieces of good, uniform size; good, heavy coke; ash and sulphur reduced by washing.

*Tennessee No. 2.*—Test 127: Light-gray and silvery color; metallic ring; cell structure medium; breakage poor; very brittle, long-fingered pieces.

*Tennessee No. 3.*—Test 128: Light-gray and silvery color; metallic ring; cell structure good; breakage poor; very brittle, long-fingered pieces.

*Tennessee No. 4.*—Test 125: Light-gray and silvery color; metallic ring; cell structure good; breakage, long-fingered pieces;  $\frac{1}{4}$ -inch black butt.

Test 129: Light-gray and silvery color; metallic ring; cell structure good; breakage, long-fingered pieces; black butt removed.

*Tennessee No. 5.*—Test 154: Light-gray and silvery color; metallic ring; cell structure a little large; breakage good; long, large pieces; good, heavy coke; sulphur high.

*Tennessee No. 6.*—Test 122: Light-gray and silvery color; metallic ring; cell structure good; breakage, good; long, large pieces; good, strong, heavy coke; ash high; probably reduced by washing.

*Tennessee No. 7 B.*—Test 121: Poor coke; soft, tough, and punky; drawn from oven in large chunks; ash and sulphur high.

Test 123: Light-gray and silvery color; metallic ring; cell structure a little large; breakage good; large, uniform-sized pieces; strong coke, great improvement over raw charge; ash and sulphur reduced by washing, but still high.

*Tennessee No. 8 B.*—Test 134: Light-gray and silvery color; metallic ring; cell structure large; breakage somewhat cross fractured, but pieces of good, large, uniform size; sulphur high.

*Tennessee No. 9.*—Test 124: Light-gray color; some silvery deposit of carbon; metallic ring; cell structure large; breaks in irregular pieces of good size.

*Tennessee No. 10.*—Test 156: Poor coke; drawn from oven in large, irregular lumps; very tough and dense; with black butt and high ash.

*Tennessee No. 11.*—Test 160: Poor coke; breakage, large pieces of irregular size; cell structure small; dense and punky; small amount not coked well at bottom; ash high.

*Utah No. 1.*—Test 130: Dull-gray color; practically no cell structure; soft, dense coke; very fine-fingered pieces, very brittle, and easily broken into small pieces.

Test 141: With R. I. No. 1. No coke produced; all volatile expelled and charge burned entirely to bottom.

Test 157: With R. I. No. 1. Very poor, dense coke; half the product did not cement together; the other half very finely fingered coke, very brittle and easily broken, similar to coke from Utah No. 1.

*Virginia No. 1.*—Test 64: Light-gray color; metallic ring; cell structure good; breakage somewhat marred by cross fracture, but pieces of good size; hard, heavy coke, not dense.

Test 65: Light-gray and silvery color; much deposited carbon; cell structure medium; metallic ring; breakage somewhat marred by cross fracture, but pieces of good size; good, hard coke.

Test 67: Light-gray and silvery color; much deposited carbon; cell structure medium; metallic ring; breakage somewhat marred by cross fracture, probably due to uncrushed slate; lower yield of coke and higher amount of breeze probably due to fact that coal was not crushed.

Test 68: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure medium; breakage somewhat marred by cross fracture, but pieces of good size; large amount of breeze and lowered percentage yield probably due to fact that coal was not crushed.

Test 77: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure good; breakage somewhat marred by cross fracture, but pieces of good size; good, hard, heavy coke; increased yield of coke and decreased amount of breeze probably due to fine grinding.

*Virginia No. 2.*—Test 63: Light-gray and silvery color; metallic ring; cell structure a little large; breakage somewhat marred by cross fracture, but pieces of good size.

Test 69: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure medium; breakage good; long, large pieces, somewhat brittle; decreased yield of coke and increased amount of breeze probably due to fact that coal was not crushed.

Test 70: Light-gray and silvery color; metallic ring; cell structure large; breakage somewhat marred by cross fracture, but pieces of good size; good, hard coke, somewhat brittle; washing does not seem to benefit it materially.

*Virginia No. 3.*—Test 61: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure small; breakage good; long, large, heavy pieces; very heavy coke.

Test 88: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure small; breakage good; good, heavy coke; decreased yield of coke and increased amount of breeze probably due to fact that coal was not crushed.

*Virginia No. 4.*—Test 62: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure good; breakage, long, thin pieces; light weight; fingered coke.

*Virginia No. 6.*—Test 181: Light-gray color; cell structure small; dense coke; breakage very irregular; pieces of various sizes; high sulphur.

Test 184: Light-gray and silvery color; much deposited carbon; cell structure small, but not dense; breakage, irregular pieces of various sizes; washing reduces ash and sulphur and improves quality of coke.

*Washington No. 2.*—Test 135: Light-gray color; some deposit of carbon; fair ring; cell structure small; breakage, long-fingered pieces, very brittle; dense coke; high ash.

*West Virginia No. 4 B.*—Test 40: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure good.

Test 44: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure good; breakage good; long, large pieces.

Test 46: Light-gray and silvery color; metallic ring; cell structure good; breakage somewhat marred by cross fracture, but pieces of good size; high yield of coke and decreased amount of breeze probably due to fine grinding.

*West Virginia No. 13.*—Test 21: Light-gray and silvery color; metallic ring; cell structure good; breakage good; long, large, heavy pieces.

*West Virginia Nos. 13 and 14.*—Test 23: Light-gray and silvery color; metallic ring; cell structure medium; breakage good; long, large, heavy pieces.

*West Virginia No. 14.*—Test 20: Light-gray and silvery color; metallic ring; cell structure a little large; breakage good; long, large, heavy pieces; good, hard coke.

*West Virginia No. 15.*—Test 36: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure good; breakage good; long, large, pieces; good, heavy coke; high sulphur.

Test 43: Light-gray and silvery color; metallic ring; cell structure a little small; breakage good; long, large pieces; hard, heavy coke; sulphur high.

*West Virginia No. 16 A.*—Test 73: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure a little large; breakage somewhat marred by cross fracture, but pieces of good size; good, hard, heavy coke.

*West Virginia No. 16 B.*—Test 45: Cell structure good; breakage good; long, large pieces; good, heavy coke.

Test 48: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure a little large; breakage somewhat marred by cross fracture, but pieces of good size; somewhat brittle; washing does not appear to improve coke, on the contrary the coke from the raw charge is decidedly better.

Test 49: Light-gray and silvery color; metallic ring; cell structure large; breakage somewhat marred by cross fracture; coke brittle; washing does not appear to improve physical properties of coke; sulphur and ash somewhat lowered.

*West Virginia No. 17.*—Test 60: Light-gray and silvery color; metallic ring; cell structure good; breakage good.

*West Virginia No. 18.*—Test 74: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure good; breakage somewhat crosswise; coke brittle; good, hard, heavy coke.

Test 78: Light-gray and silvery color; metallic ring; cell structure good; breakage somewhat crosswise; coke brittle; good, hard, heavy coke; no appreciable difference in yield between the crushed and uncrushed charges.

*West Virginia No. 19.*—Test 79: Dull-gray color; some silver; cell structure small, rather dense; breakage good; poor, light-weight coke.

Test 83: Dull-gray color; some silver; cell structure small; breakage good. This oven was burned with a smaller draft and coke was much heavier and better than that from test 79.

*West Virginia No. 20.*—Test 80: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure small, not dense; breakage good; long, large, pieces, somewhat brittle; good, hard, heavy coke.

Test 84: Light-gray and silvery color; metallic ring; cell structure good; breakage marred by cross fracture, but pieces of good size; washing does not materially benefit; on the contrary, the coke is not as good as that from raw coal.

Test 87: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure a little small; breakage very irregular, but pieces of good size; decreased percentage of coke and increased percentage of breeze probably due to fact that coke was not crushed.

Test 92: Light-gray and silvery color; metallic ring; cell structure small, not dense; breakage somewhat marred by cross fracture, but pieces of good size; good, heavy coke.

*West Virginia No. 21.*—Test 82: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure good; breakage good; long, large pieces; good, hard, heavy coke.

Test 91: Light-gray and silvery color; much deposited carbon; metallic ring; cell structure large; breakage very irregular and brittle; washing does not materially improve coke, on the contrary the coke from raw charge is decidedly better.

*West Virginia No. 25.*—Test 175: Light-gray color, some silvery deposit of carbon; cell structure a little small; breakage, long, large, fingered pieces, very brittle.

*Wyoming No. 3.*—Test 52: Charge burned to ash down about 8 inches.

*Wyoming No. 5.*—Test 132: No coke produced.

### CONCLUSIONS.

It is unfortunate that the necessary routine work in order to cover so many coals permitted so few tests on each, and that the supply of coal in many cases permitted only one test to be made on that particular coal. The data here presented show the results obtained under the best conditions possible to one not conversant with the burning of these coals, based on observations made from time to time as coking proceeded. These facts should be distinctly borne in mind when analyzing the results here presented. It is hoped that in future work it may be possible to vary conditions, make changes as they suggest themselves, and compare results on many different tests of the same coal and thus draw conclusions of a more definite nature. It is to be regretted that no comparisons can be made between beehive and by-product coke, but the nature of the work here recorded and the facilities provided confined operations to ovens of the beehive pattern exclusively.

No data are given in the detailed statement for compressive strength or height of furnace burden supported, as the results obtained show conclusively the worthlessness of these determinations. This conclusion was reached after careful attempts to obtain results on 1-inch cubes. Four cubes were selected from each coke made, care being taken to obtain pieces with no fracture and representing as nearly as possible the average of the coke. The cubes were cut by means of an emery wheel and guide, and although by no means perfect they were as nearly so as possible and always the two sides used in the machine were parallel. The machine used for breaking was a Tinius Olsen patent machine of 10,000 pounds capacity and gave direct readings of the ultimate strength.

Only a few of these results, taken at random, are given, and these only to show their great variation and the worthlessness of this method of drawing conclusions. Illinois No. 16, test 10, 910 pounds, 1,330 pounds, 2,190 pounds, and 2,270 pounds; Indiana No. 4, test 6, 640 pounds, 790 pounds, 1,060 pounds, and 1,245 pounds; Kentucky No. 1, test 76, 880 pounds, 1,065 pounds, 1,920 pounds, and 2,570 pounds; Ohio No. 9, test 94, 535 pounds, 890 pounds, 1,170 pounds, and 1,600 pounds; Virginia No. 1, test 68, 740 pounds, 1,120 pounds, 1,280 pounds, and 2,060 pounds; West Virginia No. 16, test 49, 520 pounds, 1,500 pounds, 1,780 pounds, and 2,100 pounds.

The difficulty of obtaining a cube, or any number of cubes, to represent anything more than the piece of coke from which it is taken is so apparent that results pretending to show compressive strength of any

amount of coke are worse than useless—in fact, misleading. Even if coke is selected the whole height of the charge and tests are made on cubes in number representing the number of inches the results still show only the strength of the one piece of coke from some particular part of the oven and it is practically impossible to procure even approximately similar results from other pieces taken from different places. The condition of burning, the quenching either inside or out, and any number of factors which it is not possible to know, much less control, make different portions of the same oven vary greatly.

A simple calculation will show that coke with a compressive strength of 48 pounds will support the burden of any modern furnace; consequently this test gives no data of practical value. Moreover, there are so many other factors, such as action of heat and gases, attrition of coke against coke, against other ingredients of charge, and against the side walls, etc., that any calculation to show the burden-bearing capacity of the coke, even if it were possible to select cubes representing the whole charge, would be inaccurate if based simply on a compression test.

An endeavor was made to compare the different cokes by approximating the amount of breakage under conditions of present-day handling, showing the percentage of coke over 2-inch size that may be expected to reach the top of the charge in the blast furnace. Fifty pounds of each coke were selected, as nearly as possible representing the average size of the coke after handling at the ovens. This coke was dropped a distance of 6 feet onto a rigid (1-inch) iron plate. All pieces over 2 inches in size were weighed and again dropped, the operation being repeated three times. The results of these drop tests are shown in the detailed statement.

The yield of coke appears to be increased and the amount of breeze reduced by preliminary crushing. Whether there is a limit to the degree of fineness, or whether a point may be reached beyond which finer crushing gives no appreciable improvement or has opposite effects, can not be determined from the present results; but the data available indicate that it would be economical to crush all coal before charging into the ovens, even though a coke of good quality may be obtained without this preliminary treatment. Fine crushing also appears to increase the strength of the coke and make the fracture less irregular, by the greater uniformity and distribution of the ash, but the weight per cubic foot is reduced. The strength of the coke is probably influenced by the amount, composition, and distribution of the ash, but the results so far obtained show no definite relations between these factors or their relative importance.

The matter of investigating the action of  $\text{CO}_2$  on red-hot coke as determining its value for furnace work was thoroughly considered.

The conclusion was reached that it was of no practical importance, as there are so many other factors in the blast furnace. In view of the fact that the gases in the furnace are mixtures of CO<sub>2</sub>, CO, H, O, N, water vapor, and probably others, it appears that action of CO<sub>2</sub> is of little value unless the action of these other gases, either independently or in connection with CO<sub>2</sub>, is known. An investigation of the action of CO<sub>2</sub> on red-hot coke, as a means of making comparison, of hardness, is being made and gives evidence of yielding some positive results, but work along this line has not progressed far enough to draw any definite conclusions.

The loss of sulphur from coal to coke by volatilization varies with the different coals, depending on several factors, among which, in the order of their importance, are the condition in which sulphur exists in the coal, the heat of the oven, the rapidity of coking, and watering. The sulphur loss ranged from 20.79 per cent on Arkansas No. 1 (test 95) to 63.07 per cent on Illinois No. 29 (test 170), the average for all tests being 43.27 per cent.

## CUPOLA TESTS OF COKE.

By RICHARD MOLDENKE.

### EQUIPMENT.

Owing to the removal of one of the cupolas which served for the foundry tests during the Louisiana Purchase Exposition all the tests made since then have been conducted in the 36-inch foundry cupola loaned by the Whiting Foundry Equipment Company, of Chicago. The remaining apparatus was rearranged and the 36-inch shell of the cupola was relined to 26 inches internal diameter. There were four horizontal tuyeres measuring 4 by 6 inches on the outside and 3 by 13 inches on the inside of the cupola which were situated 11 inches above the sand bottom. The total tuyere area was 96 square inches, giving a ratio of 1 to 5.96 with the cupola area. A No. 6 Sturtevant fan run at 2,514 revolutions per minute furnished the blast, which was kept at about 7 ounces.

By proper training, the crew was able to run off two heats a day without interruption. The melted iron was poured into molds for sash weights, thus reducing to a minimum the amount of scrap made.

### PERSONNEL.

The cupola tests were conducted by W. G. Ireland, under the direction of A. W. Belden, coke expert of the Geological Survey, and by the advice of Richard Moldenke, foundry expert in charge of the cupola tests of the fuel-testing plant.

### METHOD OF TESTING.

The method of testing has been fully described in the report of the fuel-testing plant for 1904.<sup>a</sup> Toward the end of the tests it was sometimes necessary to vary the proportion of scrap to pig iron according to the supply, but the total amounts were kept correct as planned for the general series of tests.

After completing the tests on the available cokes in the regular way, so that the results might be comparable with the previous work

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<sup>a</sup> Prof. Paper U. S. Geol. Survey No. 48, part 3, 1906, pp. 1367-1370.

of the division, a series of further tests was made on some of these cokes. In these tests the coke bed was not kept at a constant height above the tuyeres, but the carbon content was calculated from the analysis of the particular coke and an amount taken to make up 175 pounds of carbon regardless of the height above the tuyeres. The results show interesting features. Some cokes gave melting ratios and melting rates per hour which were better than with the ordinary test methods and others gave inferior results. The tests were made to show the advisability on the part of the manufacturer as well as of the foundryman of studying the conditions of cupola practice in order to determine those which give the best results.

#### DETAILED RESULTS.

The detailed results of the regular tests as well as of the special 175-pound carbon bed tests will be found in the following tables. Results of a typical test of Connellsburg 72-hour coke are given at the head of the first table as a standard for comparison. All the tests here reported were made within the calendar year 1906 except test 190, on coke from Pennsylvania No. 21 coal, the date of which was February 13, 1907. Many of the coals tested, however, were received during 1905.

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Cupola tests of coke from coals received in 1905.

Cupola test No.	Designation of coke.	Field No. of coal. <sup>a</sup>	Date.	Charges (pounds).												Ratio iron to coke.										
				Coke bed.			Pig iron.			Scrap.			Coke.			Pig iron.			Scrap.							
				1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
19	Connellsburg coke.	1904.	Nov. 30	220	660	220	53	398	133	53	398	133	52	397	132	52	397	132	430	2,250	750	7				
54	Illinois:	11 D. (w.)	Sept. 17	1906.	570	190	60	420	140	60	420	140	60	420	140	60	420	140	430	2,250	750	7				
21		13 (w.)	July 10	200	660	220	53	413	137	58	413	137	57	412	138	57	412	138	430	2,250	750	7				
93		16	Oct. 6	220	660	220	53	398	133	53	398	133	52	397	132	52	397	132	430	2,250	750	7				
94	Indiana:	4 (w.)	Nov. 8	1906.	5	10	11	220	660	220	53	398	133	52	397	132	52	397	132	430	2,250	750	7			
82		5	Sept. 27	180	540	180	63	428	143	63	428	143	62	427	142	62	427	142	430	2,250	750	7				
83		8	Dec. 8	170	510	170	65	435	145	65	435	145	65	435	145	65	435	145	430	2,250	750	7				
187		7 A. (w.)	Sept. 12	170	510	170	80	570	145	65	435	145	65	435	145	65	435	145	430	2,250	750	7				
98		7 A. (w.)	Sept. 13	170	510	170	65	435	145	65	435	145	65	435	145	65	435	145	430	2,250	750	7				
175		7 A. (w.)	Nov. 30	215	665	215	54	402	134	54	401	134	54	401	134	54	401	134	430	2,250	750	7				
173		9	Nov. 28	200	800	200	44	550	144	54	550	144	54	550	144	54	550	144	430	2,250	750	7				
174		9	do	210	840	210	73	540	144	73	540	144	72	540	142	72	540	142	430	2,250	750	7				
180		9 B. (w.)	Sept. 26	180	540	180	63	428	143	63	428	143	62	427	142	62	427	142	430	2,250	750	7				
185		9 B. (w.)	Dec. 6	205	615	205	57	409	137	56	409	136	56	409	136	56	409	136	430	2,250	750	7				
22		11	July 11	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	430	2,250	750	7				
184		11	Dec. 5	265	615	205	56	409	137	56	409	136	56	409	136	56	409	136	430	2,250	750	7				
29	Kentucky:	1 C.	July 17	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	430	2,250	750	7				
26		1 B.	July 14	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	430	2,250	750	7				
27		5	July 16	200	600	200	58	413	138	58	413	138	57	412	137	57	412	137	430	2,250	750	7				
28		6	do	200	600	200	58	413	138	58	413	138	57	412	137	57	412	137	430	2,250	750	7				
6		90	Aug. 30	205	615	205	57	409	136	56	409	136	56	409	136	56	409	136	430	2,250	750	7				
67		9	Aug. 16	210	630	210	55	405	135	55	405	135	55	405	135	55	405	135	430	2,250	750	7				
55		7	Sept. 11	180	720	190	63	570	140	60	420	140	60	420	140	60	420	140	430	2,250	750	7				
75	Maryland:	1 (w.) <sup>c</sup>	Aug. 7	190	570	190	58	413	138	58	413	138	57	412	137	57	412	137	430	2,250	750	7				
23	Ohio:	6 A. (B) (w.)	July 12	200	600	200	58	413	138	58	413	138	57	412	137	57	412	137	430	2,250	750	7				
80		57	Sept. 26	170	510	170	65	435	145	65	435	145	65	435	145	65	435	145	430	2,250	750	7				
70		7	Aug. 18	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	430	2,250	750	7				
56		8 A. (w.)	Sept. 8	200	600	200	58	413	138	58	413	138	57	412	137	57	412	137	430	2,250	750	7				
165		9	Nov. 22	190	760	190	57	412	137	56	412	137	57	412	137	56	412	137	430	2,250	750	7				

(d)

(e)

(f)

(g)

(h)

(i)

(j)

(k)

(l)

(m)

(n)

(o)

(p)

(q)

(r)

(s)

(t)

(u)

(v)

(w)

(x)

(y)

(z)

Details of origin of coal samples can be found in Bull. U. S. Geol. Survey No. 290, 1906.

Plus 10 per cent. p'titch

Flus 10 per cent picell.

Fig. 11. Iron used in oil car 27633.

## WASHING, COKING, AND CUPOLA TESTS.

Cupola tests of coke from coals received in 1905—Continued.

Cupola test No.	Designation of coke.	Field No. of coal.	Date.	Changes (pounds).										Ratio iron to coke.									
				Coke bed.					Pig iron.	Scrap.	Coke.	Pig iron.	Scrap.	Coke.	Pig iron.	Scrap.	Total.	Pig iron.	Coke.	Scrap.			
				3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20		
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	
86	West Virginia—Con.	4 B (w.)	Oct. 1	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	430	2,250	750	7	
20	13 and 14.....	23	Sept. 14	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	430	2,250	750	7	
51	15.....	36	Sept. 14	220	880	53	530	53	530	53	530	53	530	53	530	53	530	52	530	3,000	3,000	8	
49	15.....	43	Sept. 12	250	880	53	530	53	530	53	530	53	530	53	530	53	530	52	530	3,000	3,000	8	
167	15.....	36	Nov. 23	230	920	37	520	36	520	36	520	36	520	36	520	36	520	36	520	3,000	3,000	6	
168	15.....	36	Nov. 24	230	920	68	520	68	520	68	520	68	520	68	520	68	520	67	520	3,000	3,000	6	
182	15.....	43	Dec. 4	200	600	200	58	413	138	58	413	138	58	413	138	58	413	137	412	1,375	430	7	
169	16.....	45	Nov. 24	180	720	49	570	49	570	49	570	49	570	49	570	49	570	48	570	3,000	3,000	8	
170	16.....	45	Nov. 26	180	750	78	560	78	560	78	560	78	560	78	560	77	560	77	560	3,000	3,000	6	
50	16 B.....	45	Sept. 14	180	750	60	560	60	560	60	560	60	560	60	560	60	560	60	560	3,000	3,000	7	
36	16 A.....	73	July 24	180	570	190	60	420	140	60	420	140	60	420	140	60	420	140	430	2,250	750	7	
37	16 B (w.).....	48	do.....	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	430	2,250	750	7	
77	16 B (w.).....	49	Sept. 24	170	510	170	65	435	145	65	435	145	65	435	145	65	435	145	430	2,250	750	7	
181	16 B (w.).....	49	Dec. 4	195	585	195	59	417	139	59	416	139	59	416	139	59	416	138	430	2,250	750	7	
38	17 (w.).....	60	July 25	210	630	210	55	405	135	55	405	135	55	405	135	55	405	135	405	2,250	750	7	
39	18.....	74	do.....	220	660	220	52	397	132	52	397	132	52	397	132	52	398	133	398	133	430	2,250	750
46	18.....	78	Sept. 11	200	690	200	58	413	138	58	413	138	58	413	138	58	413	137	412	1,375	430	7	
45	19.....	79	Sept. 10	180	570	190	60	420	140	60	420	140	60	420	140	60	420	140	430	2,250	750	7	
62	19.....	83	Aug. 13	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	430	2,250	750	7	
41	19.....	83	Sept. 5	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	430	2,250	750	7	
43	20 A (w.).....	84	Sept. 6	220	660	220	53	398	133	53	398	133	53	398	133	53	397	132	397	132	430	2,250	750
63	20 A (w.).....	84	Aug. 13	220	660	220	53	398	133	53	398	133	53	398	133	52	397	132	397	132	430	2,250	750
90	20 A.....	80	Oct. 5	240	720	240	48	383	128	48	383	128	48	383	128	47	382	127	382	127	430	2,250	750
177	20 A.....	80	Dec. 1	200	600	200	58	413	138	58	413	138	58	413	138	57	412	137	412	1,375	430	7	
71	20 A (w.).....	87	Aug. 18	230	690	230	50	390	130	50	390	130	50	390	130	50	390	130	430	2,250	750	7	
42	20 A (w.).....	87	Sept. 6	210	630	210	55	405	135	55	405	135	55	405	135	55	405	135	405	2,250	750	7	
44	21.....	82	Sept. 8	180	540	180	63	428	143	63	428	143	63	428	143	62	427	142	427	1,422	430	7	
72	21 (w.).....	91	Aug. 20	200	600	200	58	413	138	58	413	138	58	413	138	57	412	137	412	1,375	430	7	
88	21 (w.).....	91	Aug. 20	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	420	2,250	750	7	

<sup>a</sup> Pig iron used from car 131943.

## CUPOLA TESTS OF COKE.

53

Cupola tests of coke from coals received in 1905—Continued.

Designation of coke.			Analysis of coke (per cent). <sup>a</sup>						Record of melt.																				
			Coke test No.			Field No. of coal.			Ash.			In coke.			In ash.			Pounds of iron.			Recovered (pounds).			Melting ratio.			Coke bed.		
1	2	3	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45					
19	Connellsburg coke.	Illinois.	0.18	0.32	88.75	10.75	0.87	0.033	0.018	1.92	(b)	74	2,470	2,470	5,489	.....	283	20	8.2	6.02	.....	.....	.....	.....	.....				
54	11 D (W.)	5	1.19	1.93	85.97	11.91	1.44	135	.0065	1.87	99.9	7	1,874	990	2,364	4,728	.....	418	71	7.23	6.58	.....	.....	.....	.....				
21	13 (W.)	2	4.69	1.88	82.08	11.64	1.27	15	.007	1.65	99.9	7	1,822	860	1,682	2,625	.....	1,064	110	8.46	5.26	.....	.....	.....	.....				
93	13	2.73	1.36	73.30	16.01	1.77	10	.0162	1.90	99.7	7	1,770	462	2,232	5,336	.....	1,006	71	5.4	6.22	.....	.....	.....	.....					
94	16	10	2.14	1.46	83.96	12.44	1.02	.06	.0076	1.86	91.94	7	1,250	578	1,808	3,874	.....	958	39	7.80	4.87	.....	.....	.....	.....				
82	Indiana:	4 (W.)	9	.55	.58	86.91	13.16	2.06	.16	1.86	99.9	7	1,568	347	1,915	3,930	.....	921	57	5.47	5.13	.....	.....	.....	.....				
83	5	8	.76	.54	81.29	17.41	4.21	.20	1.91	99.9	7	1,562	606	1,662	4,642	.....	611	62	7.4	5.89	.....	.....	.....	.....					
197	5	8	.76	.54	81.29	17.41	4.21	.20	1.91	99.9	7	1,622	645	1,767	3,920	.....	620	47	10.49	3.90	.....	.....	.....	.....					
198	7 A (W.)	13	1.13	2.35	83.23	13.29	2.69	.07	1.65	90.28	7	1,701	719	2,480	4,022	.....	238	67	6.55	6.32	.....	.....	.....	.....					
175	7 A (W.)	13	1.13	2.35	83.23	13.29	2.69	.07	1.65	90.28	7	2,247	403	2,650	5,483	.....	222	65	10.34	5.22	.....	.....	.....	.....					
173	9	17	.68	2.85	78.44	18.03	3.50	.210	1.84	94.44	7	1,854	782	2,650	5,009	.....	1,836	59	4.90	3.22	.....	.....	.....	.....					
174	9	17	.68	2.85	78.44	18.03	3.50	.210	1.84	88.88	7	1,854	782	2,650	5,009	.....	1,836	59	4.90	3.22	.....	.....	.....	.....					
81	9 B (W.)	18	.91	.91	84.60	13.52	2.24	.24	1.84	99.9	7	1,834	279	2,113	4,372	.....	717	66	4.67	4.07	.....	.....	.....	.....					
185	9 B (W.)	18	.91	.91	84.60	13.52	2.24	.24	1.84	94.44	7	1,827	363	2,190	4,106	.....	698	48	6.73	5.73	.....	.....	.....	.....					
22	11	51	1.55	1.66	84.00	12.70	1.34	.04	.042	1.83	99.9	7	1,934	357	1,721	4,012	(C)	899	51	12.66	4.54	.....	.....	.....	.....				
184	11	51	1.55	1.66	84.00	12.70	1.34	.04	.042	1.83	99.9	7	2,163	253	2,416	4,832	Inc.	233	49	11.7	6.34	.....	.....	.....	.....				
Kentucky:																													
20	1 C.	71	1.32	1.53	84.03	12.47	.96	.07	.044	1.88	97.2	7	1,639	450	2,089	2,507	.....	773	35	4.60	5.29	.....	.....	.....	.....				
26	1 B.	76	.33	1.25	91.40	6.42	1.05	.04	.03	1.94	95.83	7	1,970	284	2,254	5,009	.....	476	30	9.03	5.64	.....	.....	.....	.....				
27	5	75	.30	1.21	93.26	5.23	.41	.025	.012	1.84	94.44	7	1,885	482	2,367	3,737	.....	552	64	2.70	6.47	.....	.....	.....	.....				
28	6	90	1.64	1.69	92.26	4.41	.37	.05	.0033	1.78	99.10	7	1,624	290	1,914	3,589	.....	845	43	8.03	4.95	.....	.....	.....	.....				
89	6	90	1.64	1.69	92.26	4.41	.37	.05	.0033	1.78	98.61	7	1,872	247	2,110	4,584	.....	709	77	6.73	6.80	.....	.....	.....	.....				
67	6	86	2.81	1.27	91.93	3.99	.40	.02	.0021	1.79	99.30	7	1,885	314	2,199	4,123	.....	490	52	10.36	5.82	.....	.....	.....	.....				
47	7	85	2.23	2.16	82.97	14.64	3.16	.01	.0033	1.88	95.83	7	1,849	377	2,226	5,136	.....	435	62	11.3	6.05	.....	.....	.....	.....				
55	7	Maryland:	85	.23	2.16	82.97	14.64	3.16	.01	.0033	97.91	7	1,849	377	2,226	5,136	.....	435	62	11.3	6.05	.....	.....	.....	.....				
75	1 (W.) <sup>e</sup>	58	.27	.27	.88	87.47	11.38	.95	.09	.0278	1.91	99.9	7	1,748	326	2,074	3,969	.....	732	114	6.47	6.56	.....	.....	.....	.....			

c Bed rearranged.

d Trouble with iron notch accounts for long time between fadles, consequently melting rate is low.

b Ran up well.

a For chemical analyses of coals from which these coles were made, see pp. 27-35.

b Ran up well.

Cupola tests of coke from coals received in 1905—Continued.

Designation of coke.	Analysis of coke (per cent).										Record of melt.												
	Field No. of coal.	Coke test No.	Moisture.	Fixed carbon.		Ash.		In ash.		Phosphorus.		Sulphur.	Pounds of iron.	Melting rate.	Recovered (pounds).	Iron to coke.	Melting ratio.	Coke bed.					
				Volatile matter.	Ash.	In coke.	Ash.	In ash.	Ash.	Poured.	A dilitioal.												
Ohio:	23	5	86.15	12.00	1.64	0.02	0.84	99.9	7	2.093	179	2.272	3.495	400	73	10.93	6.36	.....	.....				
6 A, 6 B (W)	60	66	88.35	10.63	2.51	.08	.0045	1.82	68.61	7	1.888	431	5.319	5.707	385	74	9.86	6.51	.....	.....			
7 (W) .....	57	94	88.08	9.77	1.90	.03	.0058	1.86	97.91	7	2.366	152	2.517	4.135	249	44	7.80	6.52	.....	.....			
8 A (W) .....	56	89	85.33	12.94	2.32	.03	.0084	1.88	99.9	7	1.884	113	1.997	3.631	819	67	6.13	5.35	.....	.....			
2.46	56	76	86.05	9.73	1.88	.02	.0075	1.81	98.61	7	1.285	1.067	2.352	3.528	348	42	10.00	6.06	.....	.....			
9 .....	165	72	84.43	12.69	3.06	.05	.0076	1.86	92.36	7	2.085	76	1.987	4.726	841	57	5.73	5.58	.....	.....			
9 .....	166	80	1.08	84.43	12.69	3.06	.05	.0086	93.95	7	2.085	393	2.478	4.646	347	36	5.83	5.34	.....	.....			
5 B (W) .....	68	26	1.19	91.63	6.95	.81	.015	.0053	1.84	99.9	7	2.247	362	2.699	5.218	155	89	7.87	7.65	Dec. a+10	16.5		
5 B (W) .....	180	26	.23	1.19	91.63	6.95	.81	.015	.0053	1.84	92.36	7	1.410	325	1.747	3.176	Dec. a+07	89	6.20	5.12	Dec. a+10	16.5	
6 .....	60	32	.34	.71	82.31	16.64	1.59	.11	.0241	1.91	97.22	7	899	493	1.32	2.784	154	15.13	5.04	.....	.....		
6 .....	85	41	.27	.26	82.66	15.81	1.52	.11	.0247	1.91	97.22	7	899	493	1.32	2.784	154	15.13	5.04	.....	.....		
6 A, 6 B (W)	87	34	.24	.66	88.61	10.49	1.21	.035	.0162	1.92	99.9	7	1.060	329	1.422	2.948	114	4.97	4.51	.....	.....		
6 A, 6 B (W)	84	34	.24	.66	88.61	10.49	1.21	.035	.0162	1.92	94.44	7	2.307	163	2.476	5.700	Inc. a+20	11.4	10.40	7.48	Inc. a+20	11.4	
6 A, 6 B (W)	176	34	.24	.66	88.61	10.49	1.21	.035	.0162	1.92	94.44	7	2.307	163	2.476	5.700	Inc. a+20	11.4	10.40	7.48	Inc. a+20	11.4	
6 A, 6 B (W)	25	33	.22	.89	2.26	86.77	10.08	1.24	.045	.015	1.84	99.50	7	639	57	5.86	1.314	1,863	100	8.70	3.24	.....	.....
6 A, 6 B (W)	61	33	.22	.89	2.26	86.77	10.08	1.24	.045	.015	1.84	99.50	7	2.253	410	2.663	4.963	71	82	8.87	7.65	.....	.....
7 A, 7 B (W)	66	33	.43	1.84	83.46	14.33	1.42	.03	.0369	1.83	97.22	7	1.912	.552	2.464	5.244	223	100	10.43	7.47	.....	.....	
7 A, 7 B (W)	79	30	.46	1.10	82.39	15.99	1.87	.04	.0366	1.83	97.22	7	1.941	.317	2.258	4.671	489	102	8.43	6.88	.....	.....	
8 .....	65	29	.91	2.16	88.99	7.94	.91	.10	.0049	1.76	98.61	7	1.060	329	1.422	2.948	114	4.97	4.51	.....	.....		
8 .....	188	29	.91	2.16	88.99	7.94	.91	.10	.0049	1.76	93.05	7	2.256	257	2.513	5.769	Inc. a+15	16.33	9.49	6.50	Dec. a+15	16.33	
9 (W) b	64	56	.72	.61	86.02	12.65	1.53	.015	.007	1.94	97.22	7	1.500	382	1.891	3.545	934	132	5.83	6.34	.....	.....	
9 (W) b	76	42	.54	.21	86.84	11.41	1.06	.04	.0101	1.90	98.61	7	1.808	416	4.016	7.729	94	6.37	6.19	.....	.....		
9 (W) b	189	42	.54	.21	86.84	11.41	1.06	.04	.0101	1.90	98.61	7	1.953	390	2.343	4.016	347	82	10.30	6.73	Inc. a+10	15.5	
10 .....	30	47	.39	1.14	90.40	8.07	1.00	.0058	.0185	1.92	97.91	7	1.578	.750	2.322	3.581	400	74	9.06	6.54	.....	.....	
10 .....	73	53	.36	1.14	89.93	8.57	1.05	.03	.0081	1.92	98.61	7	1.950	808	2.258	5.018	521	104	7.37	6.92	.....	.....	
Virginia:	24	64	1.52	.99	89.20	8.29	.88	.07	.0036	1.80	95.82	7	1.418	802	2.220	3.098	485	46	9.83	5.78	.....	.....	
1 A .....	78	1.23	1.67	89.24	7.86	.94	.125	.0041	1.79	97.22	7	1.783	400	2.183	4.366	625	87	6.40	6.36	.....	.....		
1 A .....	31	.20	.80	91.52	7.48	1.02	.04	.0051	1.87	98.60	7	2.253	454	2.453	4.460	322	58	7.50	6.57	.....	.....		
1 A .....	69	1.14	.67	.21	.89	90.99	7.91	.01	.004	1.83	99.9	7	1.373	454	1.827	3.780	965	60	6.93	4.94	.....	.....	
1 A .....	186	.21	.89	90.99	7.91	.01	.03	.004	1.83	99.9	7	2.007	293	2.300	4.182	261	59	11.30	6.20	Inc. a+10	12.4		

### • Bed rearranged

*Cupola tests of coke from coals received in 1905—Continued.*

Weight and time of each ladle of melted iron.

b Plus 5 per cent pitch.

• Plus 10 per cent pitch.

Cupola tests of coke from coals received in 1905—Continued.

Cupola test No.	Designation of coke.	Record of melt—Continued.													
		Weight and time of each ladle of melted iron.													
		Blast on at—		Iron running.		1.		2.		3.		4.		5.	
Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—
1	2	46	47	48	49	50	51	52	53	54	55	56	57	58	59
182	West Virginia—Continued.	43	4.10 p.m.	4.20	93	4.28	71	4.28	25	4.29	75	4.32	81	4.32	76
160	15.....	45	4.23 p.m.	2.53	96	3.04	95	3.04	94	3.05	70	3.11	82	3.12	78
170	16.....	45	10.57 a.m.	11.07	40	11.10	96	11.15	79	11.16	95	11.17	82	11.18	98
50	16 B.....	45	8.23 a.m.	8.37	91	8.42	72	8.42	100	8.44	84	8.45	96	8.51	78
36	16 A.....	73	9.18 a.m.	9.26	98	9.32	104	9.35	89	9.36	119	9.36	109	9.41	90
37	16 B (W.).....	48	2.45 p.m.	2.50	29	2.55	96	2.57	73	2.59	92	3.02	71	3.03	96
77	16 B (W.).....	49	2.31 p.m.	2.38	101	2.42	120	2.44	117	2.46	92	2.50	113	2.51	102
181	16 B (W.).....	49	11.08 a.m.	11.15	101	11.19	83	11.22	54	11.23	65	11.26	97	11.26	112
38	17 (W.).....	60	9.32 a.m.	9.38	121	9.47	111	9.47	83	9.50	79	9.51	76	9.52	58
39	18.....	74	3.15 p.m.	3.23	65	3.29	98	3.32	90	3.33	73	3.36	63	3.37	58
46	18.....	73	10.20 a.m.	10.32	29	10.35	51	10.37	100	10.39	77	10.44	94	10.45	78
45	19.....	79	3.07 p.m.	3.23	30	3.25	13	3.25	75	3.25	71	3.27	80	3.28	67
62	19.....	83	9.51 a.m.	10.09	88	10.15	111	10.15	107	10.16	85	10.17	123	10.18	77
41	19.....	83	3.23 p.m.	3.34	90	3.39	84	3.43	105	3.43	99	3.44	86	3.45	106
43	20 A (W.).....	84	3.28 p.m.	3.37	92	3.43	90	3.43	99	3.44	82	3.46	96	3.46	77
63	20 A (W.).....	85	3.30 p.m.	3.40	69	3.47	102	3.52	102	3.52	98	3.53	95	3.53	97
90	20 A.....	89	10.27 a.m.	10.34	46	10.37	128	10.40	97	10.40	89	10.44	120	10.44	74
177	20 A.....	89	10.54 a.m.	11.05	20	11.06	56	11.14	81	11.20	51	11.20	71	11.22	60
71	20 A (W.).....	87	10.56 a.m.	11.04	80	11.12	110	11.15	81	11.16	76	11.17	74	11.20	99
42	20 A (W.).....	87	10.32 a.m.	10.44	45	10.47	97	10.50	103	10.53	73	10.53	86	10.53	91
44	21 (W.).....	82	11.00 a.m.	11.00	58	11.13	90	11.17	57	11.17	66	11.22	78	11.22	97
72	21 (W.).....	91	10.32 a.m.	10.40	91	10.46	115	10.50	106	10.50	88	10.51	100	10.54	88
88	21 (W.).....	91	3.39 p.m.	3.47	77	3.51	76	3.52	102	3.52	100	3.56	66	3.59	98

## CUPOLA TESTS OF COKE.

59

Cupola tests of coke from coals received in 1905—Continued.

## Record of melt—Continued.

		Designation of coke.										Weight and time of each ladle of melted iron—Continued.														
Cupola test No.	Field No. of coal.	Coke test No.		10.		11.		12.		13.		14.		15.		16.		17.		18.						
		Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—					
1	2	3	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87		
19	Connellsville coke, Illinois;	155	11.26	250	11.27	125	11.28	170	11.29	140	11.30	...	...	...	...	...	...	...	...	...	...	...	...	...		
54	11 D (w.)	5	74	11.44	108	11.46	107	11.46 <sup>1</sup>	87	11.47	93	11.48	101	11.48 <sup>2</sup>	79	11.49	95	11.51	101	11.51 <sup>1</sup>	76	11.52	75	11.55		
21	13 (w.)	2	90	10.17	53	10.18	31	10.20	63	10.21	29	10.23	13	10.28 <sup>2</sup>	3	10.29 <sup>1</sup>	60	10.34 <sup>2</sup>	90	10.35	77	10.38 <sup>1</sup>	50	11.00		
93	13 (w.)	3	90	10.49 <sup>2</sup>	58	10.50 <sup>2</sup>	132	10.51 <sup>1</sup>	60	11.07	88	11.07 <sup>1</sup>	76	11.08	44	11.15	...	...	...	...	...	...	...	...		
94	16	10	73	11.03 <sup>2</sup>	89	11.04	60	11.07	...	...	...	...	...	...	...	...	...	...	...	...	...	...	...	...		
Indiana:																										
82	4 (w.)	9	89	2.54	109	2.54 <sup>2</sup>	120	2.55	78	2.59	105	2.59 <sup>2</sup>	114	3.00	43	3.03	...	...	...	...	...	...	...	...		
83	5	8	111	3.06	88	3.08	118	3.08 <sup>1</sup>	92	3.09	64	3.13	76	3.14 <sup>2</sup>	67	3.14 <sup>1</sup>	91	3.14 <sup>2</sup>	77	3.15 <sup>2</sup>	72	3.15 <sup>1</sup>	81	3.14 <sup>2</sup>		
187	7 A (w.)	13	68	10.44 <sup>2</sup>	92	10.45	87	10.47	56	10.48	92	10.50 <sup>2</sup>	77	10.50 <sup>2</sup>	48	10.51	92	10.54	77	10.54 <sup>2</sup>	72	10.56	92	11.14 <sup>2</sup>		
48	7 A (w.)	13	90	11.07 <sup>2</sup>	80	11.08	92	11.09	94	11.10	93	11.10 <sup>2</sup>	93	11.11	84	11.12	96	11.12 <sup>2</sup>	87	11.13	81	11.14	92	11.14 <sup>2</sup>		
175	9	17	13	11.41	...	...	...	...	...	...	...	...	...	...	...	...	...	...	...	...	...	...	...	...		
173	9	17	91	4.16	94	4.16 <sup>2</sup>	102	4.17	92	4.19	104	4.19 <sup>2</sup>	98	4.20	92	4.24	92	4.24	92	4.24 <sup>2</sup>	90	4.25	62	4.30	80	4.30 <sup>2</sup>
174	9 B (w.)	18	114	3.24 <sup>1</sup>	97	3.25	116	3.29	113	3.29 <sup>2</sup>	112	3.30	132	3.34	112	3.34 <sup>2</sup>	127	3.35	127	3.35 <sup>2</sup>	128	3.36	128	3.36 <sup>2</sup>	131	3.36 <sup>2</sup>
181	9 B (w.)	18	131	11.19 <sup>2</sup>	121	11.20	127	11.23	130	11.23 <sup>2</sup>	137	11.24	133	11.25	133	11.25 <sup>2</sup>	81	11.25 <sup>2</sup>	81	11.26 <sup>2</sup>	88	11.26	100	11.30	73	11.31
185	5	51	89	3.40	76	3.41	80	3.42	53	3.43	56	3.44	57	3.45	56	3.46 <sup>2</sup>	83	3.46 <sup>2</sup>	83	3.47 <sup>2</sup>	80	3.47 <sup>2</sup>	80	3.47 <sup>2</sup>	80	3.47 <sup>2</sup>
211	51	97	4.10 <sup>2</sup>	38	4.11	90	4.12	90	4.12 <sup>2</sup>	57	4.13	83	4.15	94	4.15 <sup>2</sup>	120	4.16	84	4.18	94	4.18 <sup>2</sup>	122	4.19	122	4.19	
184	Kentucky:																									
29	1 C	71	56	9.55	73	9.55 <sup>2</sup>	66	9.58	49	10.00	67	10.01	51	10.02	73	10.04	40	10.07	47	10.10	65	10.12	40	10.13	40	10.13
26	1 B	76	113	2.45	86	2.46	93	2.47	82	2.48	88	2.49	82	2.50	82	2.51	88	2.53	88	2.54	82	2.55	82	2.55	82	2.55
27	5	75	94	9.36	111	9.37	84	9.39	84	9.40	97	9.41	72	9.41	72	9.44	75	9.46	63	9.47	68	9.48	81	9.50	81	9.50
28	6	90	88	3.35	99	3.39	67	3.40	72	3.41	76	3.42	64	3.43	68	3.44	65	3.45	61	3.47	53	3.49	59	3.50	59	3.50
89	6	90	94	11.06 <sup>2</sup>	93	11.08 <sup>2</sup>	87	11.08 <sup>2</sup>	106	11.10	85	11.10 <sup>2</sup>	107	11.12	45	11.12 <sup>2</sup>	94	11.14	94	11.15	89	11.17	89	11.17	89	11.17
67	6	56	98	10.16	56	10.16 <sup>2</sup>	107	10.17	94	10.18	102	10.18 <sup>2</sup>	104	10.19	87	10.21 <sup>2</sup>	96	10.23	69	10.23	69	10.25	14	10.25 <sup>2</sup>	14	10.25 <sup>2</sup>
47	7	85	88	3.49 <sup>2</sup>	67	3.50 <sup>2</sup>	95	3.51	58	3.51 <sup>2</sup>	89	3.53 <sup>2</sup>	46	3.53 <sup>2</sup>	91	3.54	90	3.55	90	3.56	89	3.56	89	3.56	89	3.56
55	7	85	81	4.55	101	4.55 <sup>2</sup>	75	4.57	88	4.57 <sup>2</sup>	93	4.58	73	4.59	83	5.01 <sup>2</sup>	87	5.02	88	5.02 <sup>2</sup>	82	5.02 <sup>2</sup>	82	5.03	86	5.04
75	1 (w.) a	58	83	11.05 <sup>2</sup>	117	11.07	79	11.07 <sup>2</sup>	117	11.10	79	11.10 <sup>2</sup>	82	11.12	113	11.14 <sup>2</sup>	109	11.15	88	11.16	...	...	...	...	...	...
23	5	22	90	2.17	97	2.19	102	2.20	89	2.22	79	2.23	107	2.24	97	2.26	73	2.27 <sup>2</sup>	100	2.28	74	2.31	75	2.33	75	2.33
80	6 A, 6 B (w.)	66	114	10.34 <sup>2</sup>	141	10.35	120	10.36 <sup>2</sup>	108	10.37	122	10.38 <sup>2</sup>	60	10.39	105	10.40	59	10.40 <sup>2</sup>	81	10.42	97	10.43	86	10.44	86	10.44
57	7 (w.)	94	93	4.22 <sup>2</sup>	87	4.23	87	4.26	81	4.28	83	4.29	88	4.27	88	4.28	84	4.29	92	4.30	84	4.31	89	4.31	89	4.31
70	7	89	89	8.33	107	8.34	104	8.35	84	8.36	85	8.37 <sup>2</sup>	93	8.37	91	8.38	93	8.39	91	8.40	97	8.41	128	8.45	128	8.45
56	8 A (w.)	93	53	11.53	43	11.57	53	11.57 <sup>2</sup>	53	11.58	52	11.58 <sup>2</sup>	34	11.59	53	11.59 <sup>2</sup>	64	12.00	20	12.00	47	12.01	33	12.01 <sup>2</sup>	33	12.01 <sup>2</sup>
166	9	72	89	3.56	92	3.59	97	3.59 <sup>2</sup>	94	4.00	98	4.03 <sup>2</sup>	84	4.04	78	4.05	98	4.06	95	4.07	79	4.08	79	4.08	79	4.08 <sup>2</sup>
		72	65	11.46	82	11.48	79	11.48 <sup>2</sup>	79	11.50	83	11.50 <sup>2</sup>	83	11.52	105	11.52	64	11.52	105	11.52	65	11.52	105	11.52	65	11.52 <sup>2</sup>

<sup>a</sup> Plus 10 per cent pitch.

*Cupola tests of coke from coals received in 1905—Continued.*

Record of melt—Continued.

Cupola test No.	Designation of coke,	Weight and time of each ladle of melted iron—Continued.																		20.											
		10.			11.			12.			13.			14.			15.			16.			17.			18.			19.		
		Lbs.	At—	Lbs.	Lbs.	At—	Lbs.	Lbs.	At—	Lbs.	Lbs.	At—	Lbs.	Lbs.	At—	Lbs.	Lbs.	At—	Lbs.	Lbs.	At—	Lbs.	Lbs.	At—	Lbs.	Lbs.	At—				
1	2	8	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90				
68	Pennsylvania:	26	116	2.524	86	2.54	96	2.544	81	2.55	97	2.56	81	2.564	125	2.57	100	2.58	82	2.582	34	2.59	110	2.59	110	3.00	110	3.00			
180	5 B (W.)	26	95	2.47	68	2.47	88	2.47	88	2.48	88	2.48	96	2.484	96	2.484	96	2.484	96	2.484	96	2.484	96	2.484	96	2.484	96	2.484			
60	5 B (W.)	32	93	11.03	44	11.06	39	11.063	35	11.10	39	11.10	39	11.10	39	11.10	39	11.10	39	11.10	39	11.10	39	11.10	39	11.10	39	11.10	39		
85	6	41	72	2.364	71	2.37	58	2.39	71	2.394	75	2.40	49	2.44	58	2.45	37	2.46	58	2.45	37	2.46	58	2.45	37	2.46	58	2.45	37		
87	6	84	6 A, 6 B (W.)	34	98	10.32	131	10.36	94	10.37	130	10.38	97	10.382	90	10.43	108	10.43	107	10.43	107	10.43	107	10.43	107	10.43	107	10.43	107	10.43	
176	6 A, 6 B (W.)	176	95	3.46	88	3.47	114	3.474	94	3.48	94	3.49	96	3.50	102	3.504	94	3.51	108	3.52	107	3.52	107	3.52	107	3.52	107	3.52	107	3.52	
25	6 A, 6 B (W.)	61	38	3.34	88	3.34	107	3.20	74	3.204	97	3.22	108	3.224	110	3.23	102	3.24	108	3.24	108	3.24	108	3.24	108	3.24	108	3.24			
66	6 A, 6 B (W.)	33	56	10.14	81	10.14	72	10.15	85	10.15	73	10.162	105	10.17	93	10.19	74	10.194	64	10.20	85	10.21	96	10.21	96	10.21	96	10.21	96		
74	7 A, 7 B (W.)	79	30	128	109	125	125	125	125	125	124	124	124	124	124	124	124	124	124	124	124	124	124	124	124	124	124	124	124		
65	8	29	62	11.57	95	11.57	68	11.58	81	11.59	75	11.594	68	12.00	74	12.01	72	12.02	85	12.04	85	12.04	85	12.04	85	12.04	85	12.04	85		
188	8	29	84	3.54	86	3.54	79	3.55	86	3.55	86	3.55	89	3.562	87	3.57	87	3.58	78	3.582	78	3.59	89	4.00	83	4.004	83	4.004	83		
64	9 (W.) a	56	93	0.34	105	0.34	130	0.35	101	0.35	101	0.35	101	0.354	113	0.422	87	0.452	87	0.452	87	0.452	87	0.452	87	0.452	87	0.452	87		
76	9 (W.) b	42	138	10.45	127	10.45	151	10.45	149	10.45	149	10.45	149	10.45	149	10.45	149	10.45	149	10.45	149	10.45	149	10.45	149	10.45	149	10.45			
189	9 (W.)	42	102	4.05	127	4.05	121	4.05	121	4.05	121	4.05	121	4.05	121	4.05	121	4.05	121	4.05	121	4.05	121	4.05	121	4.05	121	4.05			
30	10	47	74	9.54	71	9.54	63	9.53	63	9.53	63	9.53	63	9.53	63	9.53	63	9.53	63	9.53	63	9.53	63	9.53	63	9.53	63	9.53			
73	10	53	111	2.25	88	2.254	115	2.25	98	2.25	102	2.25	98	2.25	102	2.254	104	2.32	102	2.32	107	2.35	120	2.354	120	2.354	120	2.354			
Virginia:	24	64	89	9.26	80	9.28	63	9.29	81	9.30	84	9.32	98	9.33	56	9.414	64	9.44	56	9.414	64	9.44	56	9.414	64	9.44	56	9.414	64	9.44	
78	1 A	65	77	103	3.56	101	3.57	71	3.58	97	3.582	113	3.59	101	3.60	71	3.65	45	3.65	45	3.65	45	3.65	45	3.65	45	3.65	45	3.65	45	
31	1 B	67	78	10.49	84	10.50	97	10.52	80	10.52	80	10.524	93	10.55	75	10.552	93	10.58	73	10.58	73	10.58	73	10.58	73	10.58	73	10.58	73	10.58	73
69	1 A	66	118	4.164	93	4.20	88	4.204	137	4.21	77	4.23	87	4.234	121	4.24	82	4.25	87	4.254	82	4.26	87	4.264	82	4.26	87	4.264	82		
186	1 A	68	84	3.28	102	3.284	52	3.29	81	3.31	95	3.314	58	3.32	72	3.33	97	3.334	97	3.334	97	3.334	97	3.334	97	3.334	97	3.334	97		
59	1 A	68	71	11.29	133	11.314	128	11.314	118	11.32	85	11.34	70	11.344	91	11.35	77	11.38	71	11.38	71	11.38	71	11.38	71	11.38	71	11.38	71		
183	1 A	68	86	11.23	104	11.24	113	11.24	79	11.26	101	11.264	117	11.27	76	11.28	110	11.31	70	11.31	70	11.31	70	11.31	70	11.31	70	11.31	70		
158	2	70	96	11.10	87	11.11	111	11.114	93	11.12	82	11.13	109	11.134	99	11.14	78	11.15	106	11.16	67	11.16	67	11.16	67	11.16	67	11.16	67	11.16	67
171	2 (W.)	70	119	4.09	75	4.10	101	4.104	120	4.11	76	4.12	101	4.124	116	4.13	97	4.134	91	4.14	99	4.144	93	4.14	99	4.144	93	4.14	99	4.144	93
172	2 (W.)	63	88	4.00	118	4.01	96	4.02	83	4.024	124	4.034	88	4.034	137	4.04	88	4.044	137	4.04	88	4.044	137	4.04	88	4.044	137	4.04	88		
92	2 B	63	118	4.164	101	4.17	138	4.174	60	4.18	124	4.184	136	4.19	137	4.194	136	4.194	137	4.194	137	4.194	137	4.194	137	4.194	137	4.194	137		
178	2 B	63	89	10.43	100	10.44	62	10.44	66	10.44	66	10.44	66	10.44	66	10.44	66	10.44	66	10.44	66	10.44	66	10.44	66	10.44	66	10.44	66		
175	2 B (W.)	61	99	4.27	60	4.28	62	4.29	66	4.30	66	4.304	66	4.31	66	4.314	51	4.32	54	4.324	51	4.33	54	4.334	51	4.34	54	4.344	51		
33	3	61	99	3.55	90	3.56	99	3.564	132	3.58	100	3.584	100	3.584	100	3.584	100	3.584	100	3.584	100	3.584	100	3.584	100	3.584	100	3.584	100		
91	3	61	99	3.55	90	3.56	99	3.564	107	3.58	97	3.584	107	3.584	97	3.584	107	3.584	97	3.584	107	3.584	97	3.584	107	3.584	97	3.584	107		
38	3	61	99	3.55	90	3.56	99	3.564	107	3.58	97	3.584	107	3.584	97	3.584	107	3.584	97	3.584	107	3.584	97	3.584	107	3.584	97	3.584	107		

*a* Plus 5 per cent pitch.

*b* Blast off at 11.11 a.m.; belt on fan broke while pouring sixteenth ladle.

Cupola tests of coke from coals received in 1905—Continued.

Cupola test No.	Designation of coke.	Record of melt—Continued.										Remarks.			
		Weight and time of each ladle of melted iron—Continued.													
		Coke test No.	21.	22.	23.	24.	25.	26.	27.	28.	29.	Melting time (minutes).			
Field No. of coal.	Field No. of coke.	Lbs.	Lbs.	Lbs.	Lbs.	Lbs.	Lbs.	Lbs.	Lbs.	Lbs.	Lbs.	At—	At—		
1	2	3	88	89	90	91	92	93	94	95	96	97	98	99	
19	Connellsville coke.	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	27	Iron hot.	
54	Ill. D. (w.)	5	89	11.55 $\frac{1}{4}$	72	11.56	.....	.....	.....	.....	.....	.....	30	Do.	
21	13 (w.)	2	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	34	Iron very hot and fluid; but chilled at bottom; bed burned out.	
93	13	3	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	25	Temperature of iron medium.	
94	16	10	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	28	Iron cold.	
82	Indiana:	4 (w.)	9	.....	.....	.....	.....	.....	.....	.....	.....	.....	30	Temperature of iron medium.	
83	5	8	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	28	Temperature of iron medium.	
187	7 A. (w.)	8	90	11.32 $\frac{1}{4}$	44	11.33	49	10.88	54	11.01	46	11.02	37	Temperature of iron medium.	
48	7 A. (w.)	13	62	10.56 $\frac{1}{4}$	79	10.57	91	11.17 $\frac{1}{4}$	91	11.18	65	11.20	29	Temperature of iron medium.	
175	9	13	91	11.15	79	11.17	101	11.17 $\frac{1}{4}$	.....	.....	.....	.....	23	Iron cold.	
173	9	17	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	35	Temperature of first 7 ladles medium; balance hot.	
174	9 B. (w.)	17	46	4.31	.....	.....	.....	.....	.....	.....	.....	.....	29	Iron hot.	
81	9 B. (w.)	18	30	11.32	.....	.....	.....	.....	.....	.....	.....	.....	32	Temperature of iron medium.	
185	9 B. (w.)	18	30	11.32	.....	.....	.....	.....	.....	.....	.....	.....	34	Iron very hot and fluid; coke recommended for further trial.	
22	11	51	69	4.22	90	4.22 $\frac{1}{2}$	130	4.23	71	4.24	88	4.25	30	Iron hot.	
184	11.	51	71	42	10.16	96	10.17	60	10.18	41	10.20	23	10.21	33	10.23
20	Kentucky:	1 C.	71	71	2.57	31	2.58	.....	.....	.....	.....	.....	50	Do.	
26	1 B.	76	71	9.52	45	9.57	.....	.....	.....	.....	.....	.....	27	Iron very hot.	
27	5	75	52	9.52	45	9.57	.....	.....	.....	.....	.....	.....	38	Iron hot and fluid.	
28	6	90	81	11.20	.....	.....	.....	.....	.....	.....	.....	.....	32	Iron hot.	
89	6	90	86	10.26	86	10.27	95	10.28	47	4.01	106	4.02	41	4.03	
67	6	7	85	83	3.58 $\frac{1}{4}$	97	3.59	47	4.01	77	4.01 $\frac{1}{2}$	106	4.02	41	4.03
47	7	85	75	5.05	.....	.....	.....	.....	.....	.....	.....	.....	32	Iron hot; all pig iron used to determine effect of sulphur; 27th ladle—80 pounds at 4.03 $\frac{1}{2}$ ; 28th ladle—67 pounds at 4.04; 29th ladle—35 pounds at 4.06.	
55	Maryland:	7	85	58	.....	.....	.....	.....	.....	.....	.....	.....	26	Iron hot and fluid.	
75	Ohio:	1 (w.) a	22	113	2.34	87	2.34 $\frac{1}{2}$	31	2.36	86	4.33	99	4.37	89	4.37 $\frac{1}{2}$
23	5	66	100	4.32	83	4.32 $\frac{1}{2}$	.....	.....	.....	.....	.....	.....	31	Iron very hot and fluid.	
80	6 A. 6 B. (w.)	7 (w.)	94	100	4.32	83	4.32 $\frac{1}{2}$	.....	.....	.....	.....	.....	36	Iron hot.	
57	7 (w.)	94	100	4.32	83	4.32 $\frac{1}{2}$	.....	.....	.....	.....	.....	.....	36	Iron very hot and fluid.	

## CUPOLA TESTS OF COKE.

68

70	56	7 A (w.)	83	42	12.62	35	12.04	36	12.04	36	12.05	.....	.....	.....	.....	33	
70	69	8 A (w.)	72	79	11.57	104	11.56	80	11.56	69	12.00	90	12.01	.....	40		
165	166	Pennsylvania:	68	26	80	3.01	102	3.02	97	3.02	87	3.05	53	3.05	73	3.07	
180	60	5 B (w.)	6	25	32	.....	.....	.....	.....	.....	.....	.....	.....	.....	32		
85	6	6	41	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	32		
87	6	6 A. 6 B (w.)	84	34	101	3.54	101	3.54	77	3.55	96	3.58	92	3.59	.....	33	
176	25	6 A. 6 B (w.)	176	34	38	.....	.....	.....	.....	.....	.....	.....	.....	.....	33		
61	61	6 A. 6 B (w.)	61	38	102	3.31	41	3.31	88	3.34	95	3.35	40	3.36	.....	26	
66	79	7 A. 7 B (w.)	66	33	41	10.22	80	10.25	43	10.26	110	10.28	58	10.27	.....	40	
65	8	8	188	20	50	12.05	79	12.08	95	12.08	48	12.10	26	12.11	.....	29	
64	9 (w.) b.	9 (w.)	76	56	4.01	87	4.02	87	4.02	88	4.04	92	4.04	80	4.06	.....	32
188	30	9 (w.)	188	42	48	4.22	84	4.22	70	4.23	.....	.....	.....	.....	.....	30	
73	10	10	47	55	10.08	55	10.12	60	10.14	.....	.....	.....	.....	.....	35		
73	10	10	73	33	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	39		
Virginia:	24	1 A	64	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	27	
78	78	1 A	65	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	.....	27	
31	77	1 B	81	4.11	92	4.12	94	4.12	74	4.13	57	4.14	.....	.....	.....	29	
186	69	1 A	67	61	4.28	123	4.31	27	4.32	.....	.....	.....	.....	.....	.....	33	
186	1 A	67	68	3.37	72	3.37	77	3.37	60	3.41	.....	.....	.....	.....	.....	31	
183	59	1 A	68	68	82	11.49	65	11.42	59	11.43	.....	.....	.....	.....	.....	33	
183	1 A	68	69	83	11.39	46	11.36	83	11.36	26	11.37	.....	.....	.....	31		
158	2	2 (w.)	171	70	101	11.17	104	11.18	62	11.20	51	11.22	.....	.....	31		
172	2 (w.)	172	70	95	121	4.18	104	4.20	99	4.20	116	4.21	67	4.22	25		
178	2 B	2 B	63	33	4.28	.....	.....	.....	.....	.....	.....	.....	.....	.....	27		
52	2 B	2 B	69	74	8.22	95	8.22	104	8.23	92	8.24	.....	.....	.....	29		
32	32	3 B (w.)	70	14	10.58	149	11.01	.....	.....	.....	.....	.....	.....	.....	32		
33	33	3	61	27	4.42	37	4.44	65	4.45	.....	.....	.....	.....	.....	29		
91	3	3	61	99	4.06	121	4.08	.....	.....	.....	.....	.....	.....	.....	31		
58	3	3	61	88	48	10.05	103	11.06	64	11.09	28	11.10	.....	.....	24		
40	3	3	88	98	11.54	60	11.58	77	11.59	44	12.00	.....	.....	.....	37		
34	4	4	62	101	9.30	74	9.31	78	9.35	97	9.36	66	9.37	.....	36		

a Plus 10 per cent pitch.

b Plus 5 per cent pitch.



## CUPOLA TESTS OF COKE.

Cupola tests of coke from coals received from January 1, 1906, to June 30, 1907.

Cupola test No.	Designation of coke.		Date.	Charges (pounds).												Ratio of iron to coke.						
	Field No. of coal. <sup>a</sup>	Coke test No.		Coke bed.	Pig iron.	Scrap.	Coke.	Pig iron.	Scrap.	Coke.	Pig iron.	Scrap.	Coke.	Pig iron.	Scrap.	Total.						
				5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
107	2 B (w.)	142	Aug. 1	200	600	200	58	413	138	58	413	138	57	412	137	57	412	137	57	412	137	57
131	2 B (w.)	142	Aug. 25	200	600	200	58	413	138	58	413	138	57	412	137	57	412	137	57	412	137	57
132	3 (w.)	138	do	210	630	210	55	405	135	55	405	135	55	405	135	55	405	135	55	405	135	55
101	3 (w.)	139	Sept. 7	210	630	210	55	405	135	55	405	135	55	405	135	55	405	135	55	405	135	55
108	3 (w.)	139	Aug. 2	210	630	210	55	405	135	55	405	135	55	405	135	55	405	135	55	405	135	55
103	4 (w.)	131	Sept. 8	200	600	200	58	413	138	58	413	138	57	412	137	57	412	137	57	412	137	57
124	4 (w.)	131	Aug. 24	220	650	220	53	398	133	53	398	133	52	397	132	52	397	132	52	397	132	52
133	4 (w.)	136	Aug. 3	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	60
133	4 (w.)	136	Aug. 27	200	600	200	53	413	138	53	413	138	57	412	137	57	412	137	57	412	137	57
96	1 B (w.) <sup>b</sup>	97	Sep. 4	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	60
115	1 B (w.) <sup>b</sup>	97	Aug. 9	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	60
116	7 B (w.) <sup>c</sup>	105	Aug. 10	220	650	220	53	398	133	53	398	133	52	397	132	52	397	132	52	397	132	52
142	7 B (w.) <sup>c</sup>	105	Sept. 1	220	650	220	53	398	133	53	398	133	52	397	132	52	397	132	52	397	132	52
95	9 (w.) <sup>b</sup>	102	Sep. 4	210	630	210	55	405	135	55	405	135	55	405	135	55	405	135	55	405	135	55
117	9 (w.) <sup>b</sup>	102	Aug. 11	220	660	220	53	398	133	53	398	133	52	397	132	52	397	132	52	397	132	52
125	22 B (w.)	118	Aug. 21	210	630	210	55	405	135	55	405	135	55	405	135	55	405	135	55	405	135	55
150	29 (w.)	170	Nov. 13	190	760	190	60	560	170	60	560	170	60	560	170	60	560	170	60	560	170	60
157	29 (w.)	170	Nov. 16	190	760	190	60	560	170	60	560	170	60	560	170	60	560	170	60	560	170	60
164	20 (w.)	170	Nov. 22	200	800	200	55	560	170	78	560	170	78	560	170	78	560	170	78	560	170	78
121	12 (w.)	110	Aug. 17	180	540	180	63	428	143	63	428	143	62	427	142	62	427	142	62	427	142	62
148	17 (w.)	163	Nov. 12	190	760	190	60	560	170	60	560	170	60	560	170	60	560	170	60	560	170	60
122	6 (w.)	115	Aug. 23	180	540	180	63	428	143	63	428	143	62	427	142	62	427	142	62	427	142	62
147	8	164	Nov. 10	200	800	200	58	550	170	58	550	170	57	550	170	57	550	170	57	550	170	57
155	8	164	Nov. 15	210	840	210	53	540	173	53	540	173	52	540	173	52	540	173	52	540	173	52
156	8	164	Nov. 16	200	800	200	44	550	174	44	550	174	43	550	174	43	550	174	43	550	174	43
149	9 A (w.)	167	Nov. 12	170	680	170	65	580	165	65	580	165	65	580	165	65	580	165	65	580	165	65
162	9 A (w.)	167	Nov. 21	170	680	170	65	580	165	65	580	165	65	580	165	65	580	165	65	580	165	65
163	9 A (w.)	167	do	190	760	190	78	560	170	78	560	170	78	560	170	78	560	170	78	560	170	78

<sup>a</sup> Details of origin of coal samples can be found in Bull. U. S. Geol. Survey No. 322.<sup>b</sup> Plus 10 per cent pitch.<sup>c</sup> Plus 5 per cent pitch.<sup>d</sup> Pig iron used from car 27632.<sup>e</sup> Pig iron used from car 131943.

## WASHING, COKING, AND CUPOLA TESTS.

Cupola tests of coke from coals received from January 1, 1906, to June 30, 1907—Continued.

Cupola test No.	Designation of coke.	Field No. of coal.	Date.	Charges (pounds).												Ratio of iron to coke.						
				Coke test No.	Coke bed.	Pig iron.	Scrap.	Coke.	Pig iron.	Scrap.	Coke.	Pig iron.	Scrap.	Coke.	Pig iron.	Total.						
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23
123	Missouri:	116	Aug. 20	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	750
119	New Mexico:	151	Aug. 15	200	600	200	58	413	138	58	413	138	57	412	137	57	412	137	57	412	137	750
120	5 (w.)	147	do	220	660	220	53	398	133	53	398	133	52	397	132	52	397	132	52	397	132	750
98	3	152	{ July 27	210	630	210	55	405	135	55	405	135	55	405	135	55	405	135	55	405	135	750
180	4 B (w.)	152	{ Aug. 24	200	600	200	43	413	138	58	413	138	57	412	137	57	412	137	57	412	137	750
143	Pennsylvania:	11	Nov. 8	200	800	200	58	550	138	58	550	138	57	550	138	57	550	138	57	550	138	750
161	11	159	Nov. 20	220	880	220	55	540	138	55	540	138	55	540	138	55	540	138	55	540	138	750
145	12	161	Nov. 9	210	840	210	55	540	138	55	540	138	55	540	138	55	540	138	55	540	138	750
146	12 (w.)	162	Nov. 10	210	840	210	55	540	138	55	540	138	55	540	138	55	540	138	55	540	138	750
151	12	161	Nov. 13	220	880	200	70	530	138	70	530	138	70	530	138	70	530	138	70	530	138	750
152	12	161	Nov. 14	200	800	70	44	550	138	44	550	138	44	550	138	44	550	138	44	550	138	750
153	12 (w.)	162	do	210	840	73	540	138	73	540	138	72	540	138	72	540	138	72	540	138	750	
154	12 (w.)	162	Nov. 15	220	880	73	530	138	530	73	530	138	530	73	530	73	530	73	530	73	530	750
190	21	187	Feb. 13c	210	630	210	55	405	135	55	405	135	55	405	135	55	405	135	55	405	135	750
126	Tennessee:	1	Aug. 22	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	750
99	1 (w.)	153	July 30	200	600	200	57	412	137	57	412	137	58	413	138	58	413	138	58	413	138	750
128	1 (w.)	153	Aug. 23	200	600	200	58	413	138	58	413	138	57	412	137	57	412	137	57	412	137	750
100	2	127	July 30	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	750
140	2	127	Aug. 25	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	750
104	3	128	July 31	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	750
139	3	128	Aug. 31	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	750
102	4	125	Sept. 7	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	750
105	4	129	July 31	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	750
138	4	129	Aug. 30	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	750
106	5 (w.)	154	Aug. 1	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	750
129	5 (w.)	154	Aug. 24	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	750
112	6	122	Aug. 6	230	690	230	50	390	130	50	390	130	50	390	130	50	390	130	50	390	130	750
141	6	122	Sept. 1	220	660	220	53	398	133	53	398	133	52	397	132	52	397	132	52	397	132	750
113	7 B (w.)	123	Aug. 6	570	190	570	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	750
137	7 B (w.)	123	Aug. 29	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	750
114	8 B (w.)	134	Aug. 7	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	750
135	8 B (w.)	134	Aug. 28	180	540	180	63	428	143	63	428	143	62	427	142	62	427	142	62	427	142	750
116	9 (w.)	124	Aug. 3	190	570	190	60	420	140	60	420	140	60	420	140	60	420	140	60	420	140	750
136	9 (w.)	124	Aug. 28	200	600	200	58	413	138	58	413	138	57	412	137	57	412	137	57	412	137	750

111	10 (w)	156	Aug. 4	230	690	50	390	130	50	390	130	50	390	130	430	2,250	750	7	
127	10 (w)	156	Aug. 27	250	960	48	510	510	47	510	510	47	510	510	430	3,000	750	7	
144	11 (w)	160	Nov. 9	240	960	53	398	133	53	398	133	52	397	132	430	2,250	750	7	
179	11 (w)	160	Dec. 3	220	660	220	58	413	138	58	413	138	57	412	137	430	2,250	750	7
Utah:																			
118	1	130	Aug. 14	200	600	200	58	413	138	58	413	138	57	412	137	430	2,250	750	7
Washington:																			
97	2	135	July 26	190	570	60	420	140	60	420	140	60	420	140	430	2,250	750	7	
134	2	135	Aug. 27	200	600	200	58	413	138	58	413	138	57	412	137	430	2,250	750	7

a Pig iron used from car 131943.

b Pig iron used from car 131907.

c 1907.

111	10 (w)	156	Aug. 4	230	690	50	390	130	50	390	130	50	390	130	430	2,250	750	7	
127	10 (w)	156	Aug. 27	250	960	48	510	510	47	510	510	47	510	510	430	3,000	750	7	
144	11 (w)	160	Nov. 9	240	960	53	398	133	53	398	133	52	397	132	430	2,250	750	7	
179	11 (w)	160	Dec. 3	220	660	220	58	413	138	58	413	138	57	412	137	430	2,250	750	7
Utah:																			
118	1	130	Aug. 14	200	600	200	58	413	138	58	413	138	57	412	137	430	2,250	750	7
Washington:																			
97	2	135	July 26	190	570	60	420	140	60	420	140	60	420	140	430	2,250	750	7	
134	2	135	Aug. 27	200	600	200	58	413	138	58	413	138	57	412	137	430	2,250	750	7

Cupola tests of coke from coals received from January 1, 1906, to June 30, 1907—Continued.

Designation of coke.	Field No. of coal.	Analysis of coke (per cent). <sup>a</sup>						Record of melt.												
		Moisture.			Fixed carbon.			Sulphur.			Pounds of iron.			Recovered (pounds).						
		Cupola test No.	Volatile matter.	In coke.	Ash.	In coke.	Ash.	In ash.	Phosphorus.	In coke.	Ash.	Poured.	Total.	Melting rate (pounds per hour).	Oxide.	Melting loss (per cent), coke.	Melting loss (per cent), iron to coke.			
1	2	3	24	25	26	27	28	29	30	31	32	33	34	35	36	37	39	40	41	42
Alabama:																				
107	2 B (w.)	142	3.04	1.06	82.15	13.75	1.16	.....	.0700	1.88	99.9	7	2,257	322	2,579	214	37	6.9	6.56	
131	2 B (w.)	142	3.04	1.06	82.15	13.75	1.16	.....	.0700	1.88	99.9	7	1,852	365	2,117	4,387	413	48	12.33	
132	3	138	2.03	1.80	74.89	21.28	.....	.....	.0057	1.91	97.22	7	1,740	214	954	2,201	1,911	132	4.46	
101	3 (w.)	139	.99	1.06	83.51	14.44	.58	.....	.0008	1.99	99.9	7	1,695	305	2,000	3,429	807	75	6.43	
108	3 (w.)	139	.99	1.06	83.51	14.44	.58	.....	.0008	1.99	94.44	7	1,622	213	2,035	3,705	774	99	5.63	
103	4	131	.29	.84	83.21	15.66	1.08	.....	.0126	1.95	98.61	7	1,651	217	1,668	3,033	1,185	126	4.36	
124	4 (w.)	136	.35	.29	.84	83.21	15.66	1.08	.0126	1.95	80.55	7	1,388	542	1,910	4,244	770	99	10.66	
109	4 (w.)	136	.35	.42	.92	99	6.24	.87	.008	1.95	99.9	7	2,328	153	2,481	3,334	72	16.16	6.93	
133	4 (w.)	136	.35	.42	.92	99	6.24	.87	.008	1.95	98.61	7	1,952	178	2,130	4,260	697	124	5.76	
Arkansas:																				
96	1 B (w.) <sup>b</sup>	97	2.74	1.29	85.81	10.16	1.02	0.5	.0135	1.96	93.06	7	1,663	319	1,982	3,303	730	58	9.60	
116	1 B (w.) <sup>b</sup>	97	2.74	1.29	85.81	10.16	1.02	0.5	.0135	1.96	94.44	7	1,648	404	2,052	3,625	627	62	10.70	
116	7 B (w.) <sup>c</sup>	105	.67	.85	89.14	9.34	1.60	.07	.0082	1.97	99.9	7	1,722	318	1,690	1,936	1,816	96	3.13	
142	7 B (w.) <sup>c</sup>	105	.67	.85	89.14	9.34	1.60	.07	.0082	1.97	93.05	7	1,637	736	1,815	2,124	815	74	7.66	
95	9 (w.) <sup>b</sup>	102	.30	.81	81.48	17.41	1.07	.17	.0329	2.04	88.89	7	1,679	354	1,033	2,214	1,815	140	5.07	
117	9 (w.) <sup>b</sup>	102	.30	.81	81.48	17.41	1.07	.17	.0329	2.04	98.61	64	1,005	288	1,293	3,103	1,464	108	8.10	
Illinois:																				
125	22 B (w.)	118	.65	1.60	80.76	16.99	3.65	.05	.....	1.84	98.61	7	1,191	325	1,516	2,075	1,280	43	6.80	
150	29 (w.)	170	2.78	.74	83.35	13.13	2.49	.....	.....	1.83	94.44	7	2,095	325	2,424	4,758	410	34	5.53	
157	29 (w.)	170	2.78	.74	83.35	13.13	2.49	.....	.....	1.83	97.22	7	2,195	466	2,661	5,150	1,78	58	5.37	
164	Indiana:	110	1.42	1.03	84.37	14.18	2.89	.06	.....	1.87	96.53	7	1,752	199	1,951	3,887	4,03	40	6.77	
121	12 (w.)	163	1.65	.67	81.42	16.26	3.39	.....	.....	1.92	94.44	7	1,948	274	1,822	3,416	1,043	74	5.57	
148	Kansas:																			
122	6 (w.)	115	.59	.56	82.78	16.07	2.49	.02	.....	1.90	97.22	7	1,468	230	1,698	3,087	1,098	132	6.80	
147	Kentucky:																			
8		164	.50	.65	87.96	10.89	.93	.....	.0091	1.90	97.22	7	1,556	403	1,059	3,791	900	76	4.70	
155		164	.50	.65	87.96	10.89	.93	.....	.0091	1.90	93.05	7	2,101	361	2,462	3,887	360	79	5.93	
156		164	.50	.65	87.96	10.89	.93	.....	.0091	1.90	93.06	7	2,124	327	4,551	499	82	7.94		
149	9 A (w.)	167	1.01	.69	86.46	11.84	1.96	.....	.....	1.86	95.83	7	2,282	228	2,510	3,738	250	53	8.00	
162	9 A (w.)	167	1.01	.69	86.46	11.84	1.96	.....	.....	1.86	94.44	7	2,161	356	2,517	4,719	319	48	5.47	
163	9 A (w.)	167	1.01	.69	86.46	11.84	1.96	.....	.....	1.86	98.61	7	2,230	2,353	2,353	3,361	123	29	2.97	

For chemical analyses of coals from which these cokes were made, see pp. 27-35.

Cupola tests of coke from coals received from January 1, 1906, to June 30, 1907—Continued.

Designation of coke.		Record of melt—Continued.																						
Cupola test No.	Field No. of coal.	Blast on at—		Iron running.		1.		2.		3.		4.		5.		6.		7.		8.		9.		
		Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	Lbs.	At—	
1	2	3	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65		
Alabama:																								
107	2 B (w.)	142	1,50 p. m.	2.04	69	2.11	69	2.11	70	1.56	80	2.16	82	2.19	101	2.20	70	2.20	81	2.22	83	2.22		
131	2 B (w.)	142	10.52 a. m.	10.49	33	10.51	70	10.51	70	10.57	74	10.53	73	10.59	68	11.03	72	11.04	73	11.04	74	11.04		
132	3 (w.)	138	2.49 p. m.	3.01	92	3.10	100	3.10	103	3.11	97	3.13	97	3.13	97	3.13	97	3.16	95	3.18	94	3.19		
101	3 (w.)	139	11.17 a. m.	11.27	77	11.32	91	11.32	97	11.36	91	11.43	72	11.45	62	11.47	76	11.47	73	11.47	74	11.47		
108	3 (w.)	139	3.39 p. m.	3.44	103	3.55	119	3.55	119	3.56	69	4.00	116	4.00	102	4.01	110	4.01	86	4.03	107	4.04		
103	8 (w.)	131	8.19 a. m.	8.30	66	8.38	95	8.38	95	8.41	36	8.42	96	8.43	61	8.45	101	8.45	70	8.51	88	8.51		
124	4 (w.)	131	10.04 a. m.	10.14	91	10.19	94	10.19	94	10.26	76	10.26	83	10.27	69	10.30	72	10.31	92	10.32	57	10.32		
109	4 (w.)	136	10.30 a. m.	10.37	54	10.41	112	10.45	125	10.45	102	10.46	112	10.47	108	10.48	108	10.51	114	10.52	114	10.52		
133	4 (w.)	136	10.53 a. m.	11.01	51	11.07	84	11.10	94	11.11	69	11.13	82	11.15	80	11.16	72	11.18	72	11.18	72	11.18		
Arkansas:																								
96	1 B (w.) <sup>a</sup>	97	3.50 p. m.	3.58	64	4.02	78	4.07	85	4.07	65	4.12	73	4.12	70	4.13	70	4.13	70	4.13	70	4.13		
115	1 B (w.) <sup>b</sup>	97	3.33 p. m.	3.47	106	3.57	107	3.57	104	3.58	110	4.06	112	4.06	111	4.06	129	4.07	107	4.07	128	4.08		
116	7 B (w.) <sup>b</sup>	105	10.49 a. m.	10.53	83	11.05	94	11.06	94	11.06	74	11.11	90	11.12	73	11.13	65	11.13	72	11.13	89	11.18		
142	7 B (w.) <sup>b</sup>	105	10.55 a. m.	11.01	81	11.07	87	11.07	87	11.10	75	11.10	73	11.12	70	11.12	80	11.17	80	11.17	84	11.19		
95	9 (w.) <sup>a</sup>	102	10.50 a. m.	11.02	82	11.16	50	11.19	92	11.19	53	11.20	58	11.26	72	11.26	91	11.27	61	11.29	50	11.29		
117	9 (w.) <sup>b</sup>	102	8.02 a. m.	8.18	78	8.26	52	8.31	53	8.31	70	8.32	70	8.32	70	8.34	60	8.34	66	8.34	66	8.34		
125	22 B (w.)	118	3.04 p. m.	3.12	80	3.20	74	3.20	96	3.23	81	3.24	94	3.26	62	3.26	62	3.31	74	3.31	74	3.32		
150	29 (w.)	170	10.59 a. m.	11.14	96	11.18	110	11.19	110	11.19	69	11.23	103	11.23	103	11.24	70	11.25	98	11.25	103	11.26		
157	29 (w.)	170	3.15 p. m.	3.25	19	3.28	95	3.32	107	3.32	86	3.33	87	3.35	107	3.36	85	3.37	81	3.37	81	3.37		
164	20 (w.)	170	11.10 a. m.	11.19	86	11.25	32	11.25	93	11.28	88	11.28	52	11.29	90	11.30	69	11.31	65	11.33	83	11.33		
121	12 (w.)	110	10.42 a. m.	10.54	80	10.57	77	10.58	77	10.59	60	11.02	83	11.02	83	11.03	95	11.05	95	11.05	95	11.06		
148	17 (w.)	163	11.17 a. m.	11.28	24	11.30	95	11.34	101	11.34	79	11.39	94	11.39	108	11.40	106	11.41	98	11.42	78	11.46		
122	6 (w.)	115	8.57 a. m.	9.04	133	9.16	111	9.16	102	9.19	83	9.20	100	9.22	98	9.22	89	9.23	103	9.23	80	9.24		
147	Kentucky:	164	3.30 p. m.	3.41	86	3.47	86	3.47	86	3.48	72	3.52	94	3.53	67	3.56	102	3.56	98	3.57	98	3.57		
155	8	164	3.40 p. m.	3.48	67	3.54	97	3.57	97	3.57	81	4.00	113	4.01	85	4.03	87	4.03	103	4.04	90	4.07		
156	8	164	10.56 a. m.	11.07	32	11.13	94	11.13	94	11.13	70	11.18	102	11.18	102	11.22	101	11.22	101	11.22	101	11.23		
149	9 A (w.)	167	3.08 p. m.	3.17	90	3.23	50	3.23	50	3.25	96	3.25	69	3.26	88	3.28	102	3.28	91	3.31	91	3.31		
162	9 A (w.)	167	10.46 a. m.	10.55	84	11.00	96	11.03	96	11.04	80	11.07	101	11.07	97	11.09	82	11.08	97	11.09	97	11.09		
163	Missouri:	167	3.35 p. m.	3.45	66	3.49	114	3.51	110	3.54	103	3.55	128	3.55	128	3.55	128	4.02	97	4.03	100	4.07		
123	5 (w.)	116	3.16 p. m.	3.21	67	3.29	85	3.33	81	3.34	54	3.37	92	3.37	92	3.39	62	3.39	66	3.40	69	3.41		

## CUPOLA TESTS OF COKE.

*a* Plus 10 per cent pitch.  
*b* Plus 5 per cent pitch.

Cupola tests of coke from coals received from January 1, 1906, to June 30, 1907—Continued.

Cupola test No.	Designation of coke.	Weight and time of each ladle of melted iron—Continued.																				
		Record of melt—Continued.																				
		Coke test No.		10.		11.		12.		13.		14.		15.		16.		17.		18.		
Field No. of coal.	Lbs.	Lbs.	At—	Lbs.	Lbs.	Lbs.	At—	Lbs.	Lbs.	Lbs.	At—	Lbs.										
1	2	3	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	
Alabama:																						
2 B (w.)	142	89	2.23	87	2.23	95	2.24	82	2.25	99	2.25	75	2.26	79	2.26	81	2.27	89	2.28	69	2.29	
(2 B (w.)	131	46	11.06	71	11.07	74	11.07	64	11.08	47	11.08	90	11.11	62	11.11	102	11.12	94	11.13	60	11.13	
3	132	64	3.23	2	3.23	64	3.27															
3 (w.)	107	130	91	11.49	74	11.49	74	11.50	85	11.53	86	11.53	67	11.54	95	11.56	71	11.57	73	11.59	97	11.59
(3 (w.)	131	91	4.04	106	4.05	106	4.05	79	4.07	101	4.07	102	4.08	61	4.08	95	4.12	81	4.13	81	4.16	
4 (w.)	108	151	89	8.52	94	8.56	97	8.56	90	8.57	104	8.59	96	8.59	88	9.00	95	9.03	96	9.06	100	4.17
103	131	66	10.33	90	10.34	94	10.34	53	10.35	80	10.37	53	10.37	99	10.38	72	10.40	61	10.41	61	10.41	
124	109	4 (w.)	136	92	10.52	113	10.53	104	10.55	106	10.55	108	10.56	100	10.56	118	10.57	80	10.58	80	10.59	
4 (w.)	133	92	11.19	83	11.20	107	11.22	102	11.22	80	11.23	106	11.23	68	11.24	101	11.25	104	11.27	77	11.27	
Arkansas:																						
1 B (w.) <sup>a</sup>	96	97	75	4.19	61	4.20	108	4.20	108	4.22	115	4.22	61	4.23	97	4.24	112	4.24	58	4.25	77	4.28
1 B (w.) <sup>a</sup>	115	111	108	4.10	100	4.10	126	4.11	126	4.11	126	4.11	95	4.11	94	4.12						
7 B (w.) <sup>b</sup>	116	161	11.25	24	11.26	24	11.26	99	11.26	83	11.26	77	11.26	55	11.28	98	11.28	72	11.29	53	11.33	
7 B (w.) <sup>c</sup>	142	105	61	11.23	99	11.23	99	11.24	83	11.24	64	11.25	104	11.25	77	11.26						
9 (w.) <sup>a</sup>	95	102	61	11.30	61	11.30	61	11.30	55	11.30	55	11.30	55	11.30	48	11.30						
9 (w.) <sup>a</sup>	117	102	77	8.38	54	8.38	55	8.39	64	8.39	70	8.39	70	8.41	48	8.42	45	8.42	26	8.43		
Illinois:																						
22 B (w.)	125	118	79	3.33	60	3.38	68	3.38	64	3.39	70	3.39	92	3.40	92	3.44	93	3.46	93	3.46	93	3.46
29 (w.) <sup>b</sup>	150	170	11.27	102	11.27	103	11.28	66	11.30	99	11.31	90	11.31	98	11.32	100	11.34	90	11.35	97	11.40	
29 (w.) <sup>c</sup>	157	170	80	3.41	101	3.43	101	3.43	88	3.44	107	3.45	97	3.45	98	3.46	106	3.48	90	3.49	88	3.52
164	170	82	11.39	60	11.43	83	11.43	84	11.44	57	11.44	57	11.46	78	11.46	136	11.47	33	11.48	40	11.49	
Indiana:																						
121	110	99	11.08	95	11.08	76	11.09	106	11.10	100	11.10	32	11.11	102	11.13	96	11.13	49	11.14	24	11.15	
12	117 (w.)	103	68	11.46	96	11.47	80	11.49	73	11.49	96	11.50	65	11.54	68	11.55	56	11.59	103	12.00	....	....
Kansas:																						
6 (w.)	122	115	80	9.26	99	9.27	82	9.28	61	9.34	75	9.35	71	9.36	47	9.36	54	9.37				
Kentucky:																						
8	147	164	88	4.03	84	4.03	94	4.04	168	4.04	166	4.11	106	4.12	86	4.08	84	4.09	82	4.11	44	4.12
8	155	164	79	4.07	108	4.08	84	4.11	75	4.11	75	4.12	107	4.12	86	4.14	81	4.14	105	4.15	76	4.17
8	156	164	59	11.24	104	11.24	104	11.25	77	11.27	107	11.28	94	11.29	93	11.30	96	11.32	100	11.32	100	11.33
149	167	167	100	3.31	115	3.32	79	3.33	98	3.34	106	3.34	83	3.35	83	3.35	110	3.36	83	3.37	104	3.39
9 A (w.)	162	82	11.11	83	11.11	83	11.12	88	11.14	84	11.14	100	11.15	80	11.15	86	11.15	86	11.16	96	11.23	
9 A (w.)	163	167	91	4.07	126	4.08	100	4.11	100	4.11	136	4.12	86	4.17	95	4.17	130	4.18	90	4.24	148	4.25
Missouri:																						
5 (w.)	123	116	51	3.42	63	3.43	60	3.43	79	3.44	91	3.45	62	3.45	53	3.46	70	3.46	94	3.47	59	3.48

## CUPOLA TESTS OF COKE.

73

*a* Plus 10 per cent pitch.  
*b* Plus 5 per cent pitch.

*Cupola tests of coke from coals received from January 1, 1906, to June 30, 1907—Continued.*

### Record of melt—Continued:

## CUPOLA TESTS OF COKE.

75

v Plus 5 per cent. Ditch.

• Plus 10 per cent pitch.

*Chemical effect on iron in cupola tests of coke from coals received from January 1, 1905, to June 30, 1907.*