

Lessons Learned from the World's Most Energy- Efficient Data Center

Otto Van Geet, PE

Principal Engineer

EUCI Utilities, Data Centers, and Renewable
Energy Summit

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NREL's Dual Computing Mission

- Provide HPC and related systems expertise to advance NREL's mission, and push the leading edge for data center sustainability
- Demonstrate leadership in liquid cooling, waste heat capture, and re-use
- Holistic “chips to bricks” approaches to data center efficiency
- Showcase data center at NREL's Energy Systems Integration Facility (ESIF)

Critical Topics Include:

- Liquid cooling and energy efficiency
- Water efficiency

Planning for a New Data Center

- Started planning for new data center in 2006
- Based on HPC industry/technology trends, committed to direct liquid cooling
- **Holistic approach**: integrate racks into the data center, data center into the facility, the facility into the NREL campus
- Capture and use data center waste heat: office and lab space (now) and export to campus (future)
- Incorporate high power density racks—60kW+ per rack
- Implement liquid cooling at the rack, no mechanical chillers
- Use chilled beam for office/lab space heating. Low-grade waste heat use
- Considered two critical temperatures:
 - Information technology (IT) cooling supply—could produce 24°C (75°F) on hottest day of the year, ASHRAE “W2” class
 - IT return water—required 35°C (95°F) to heat the facility on the coldest day of the year

Build the World's Most Energy Efficient Data Center

NREL Data Center

Showcase Facility

- ESIF 182,000 ft.² research facility
- 10,000 ft.² data center
- 10-MW at full buildout
- LEED Platinum Facility, **PUE ≤ 1.06**
- NO mechanical cooling (*eliminates expensive and inefficient chillers*)



Utilize the bytes and the BTUs!

Data Center Features

- Direct, component-level liquid cooling, 24°C (75°F) cooling water supply
- 35-40°C (95-104°F) return water (waste heat), captured and used to heat offices and lab space
- Pumps more efficient than fans
- High voltage 480-VAC power distribution directly to high power density 60-80-kW compute racks

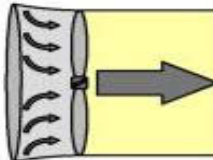

Compared to a Typical Data Center

- Lower CapEx—costs less to build
- Lower OpEx—efficiencies save

*Integrated “Chips to Bricks”
Approach*

Cooling Efficiency

- Liquid conduits require 250 to 1,000 times less space than air conduits for transporting the same quantity of heat energy.
- Liquids require 10 to 20 times less energy to transport energy.
- Liquid-to-liquid heat exchangers have closer approach temperatures than liquid-to-air (coils), yielding greater efficiency and increased economizer hours.
- ASHRAE TC9.9 liquid standards provide excellent guide.

Heat Transfer		Resultant Energy Requirements			
Rate	ΔT	Heat Transfer Medium	Fluid Flow Rate	Conduit Size	Theoretical Horsepower
10 Tons	12°F	Forced Air 	9217 cfm	34" Ø	3.63 Hp
		Water 	20 gpm	2" Ø	.25 Hp

Energy Efficient Data Centers

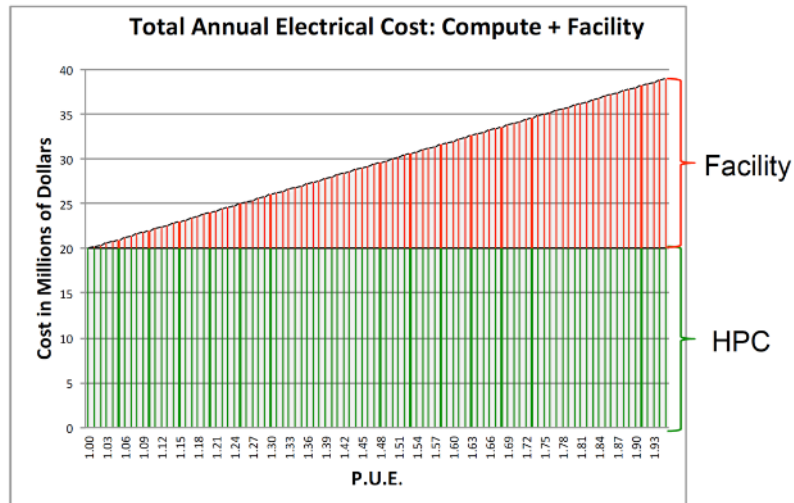
- Choices regarding power, packaging, cooling, and energy recovery in data centers **drive total cost of ownership.**
- Why should we care?
 - Water usage
 - Limited utility power
 - Mega\$ per MW year
 - Cost: OpEx ~ IT CapEx!
- **Space Premium:** Ten 100-kW racks take much less space than the equivalent 50 20-kW air cooled racks.



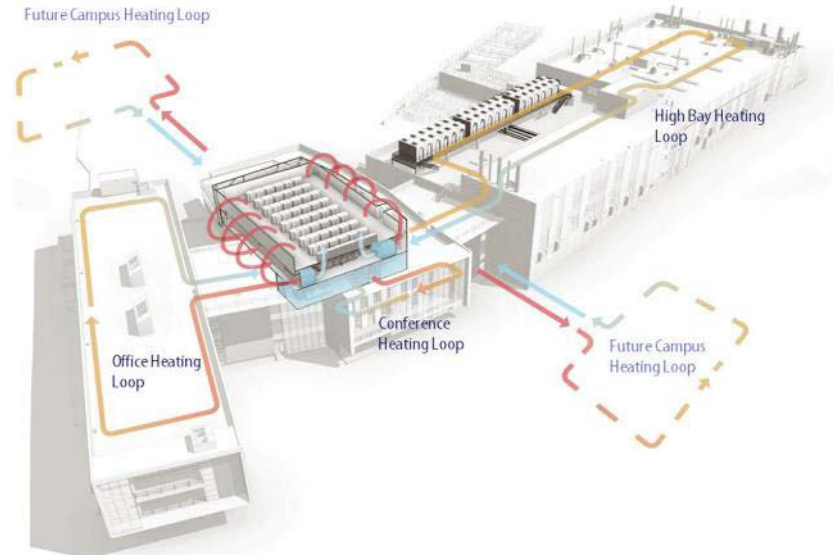
Metrics

$$PUE = \frac{\text{"Facility energy"} + \text{"IT energy"}}{\text{"IT energy"}}$$

$$ERE = \frac{\text{"Facility energy"} + \text{"IT energy"} - \text{"Reuse energy"}}{\text{"IT energy"}}$$



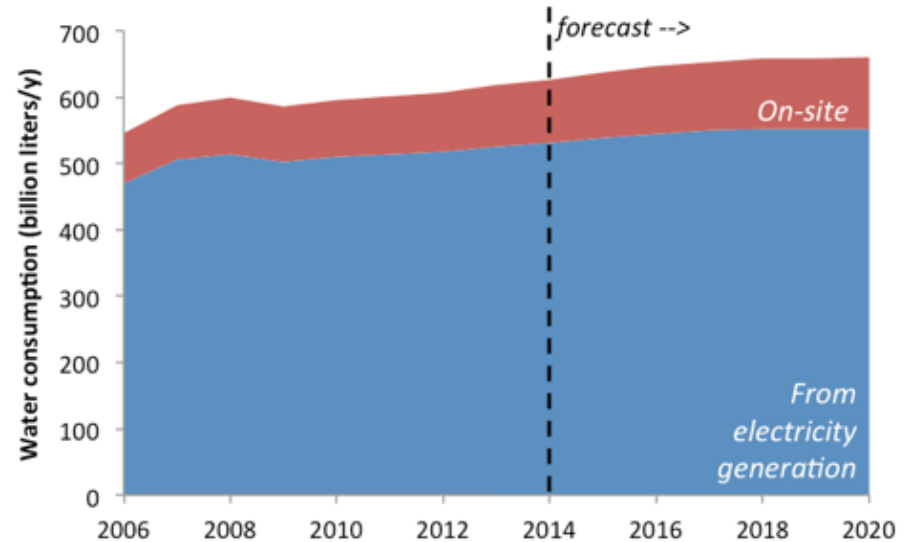
Assume ~20MW HPC system & \$1M per MW year utility cost.



Metrics

$$WUE = \frac{\text{"Annual Site Water Usage"}}{\text{"IT energy"}}$$

the units of WUE are liters/kWh

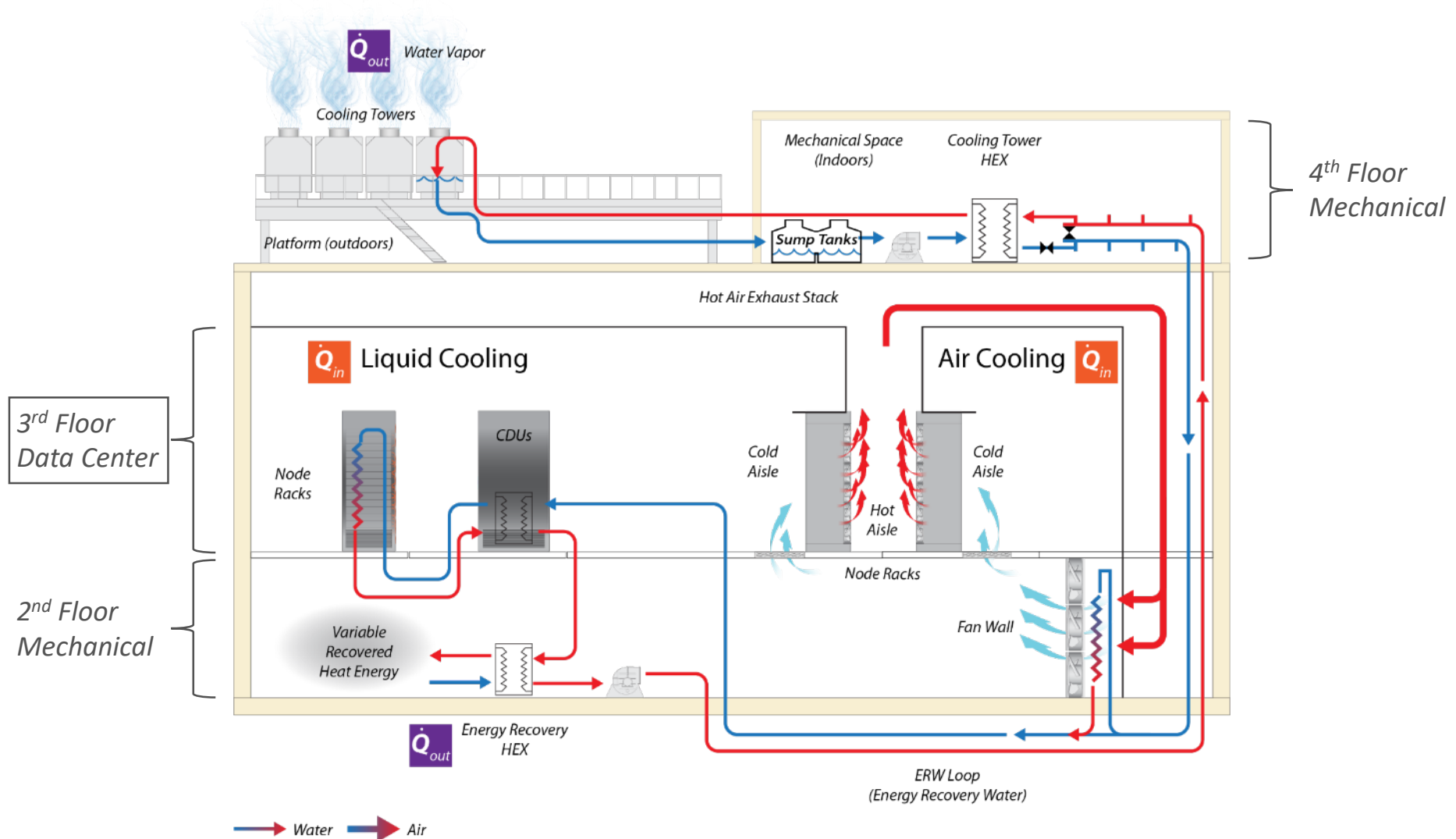


$$WUE_{SOURCE} = \frac{\text{"Annual Site Water Usage"} + \text{"Annual Source Energy Water Usage"}}{\text{"IT energy"}}$$

$$WUE_{SOURCE} = \frac{\text{"Annual Site Water Usage"}}{\text{"IT energy"}} + [EWIF \times PUE]$$

where EWIF is energy water intensity factor

System Schematic: Original Configuration



Air-Cooled to Liquid-Cooled Racks

Traditional **air-cooled** allow for rack power densities of 1kW-5kW

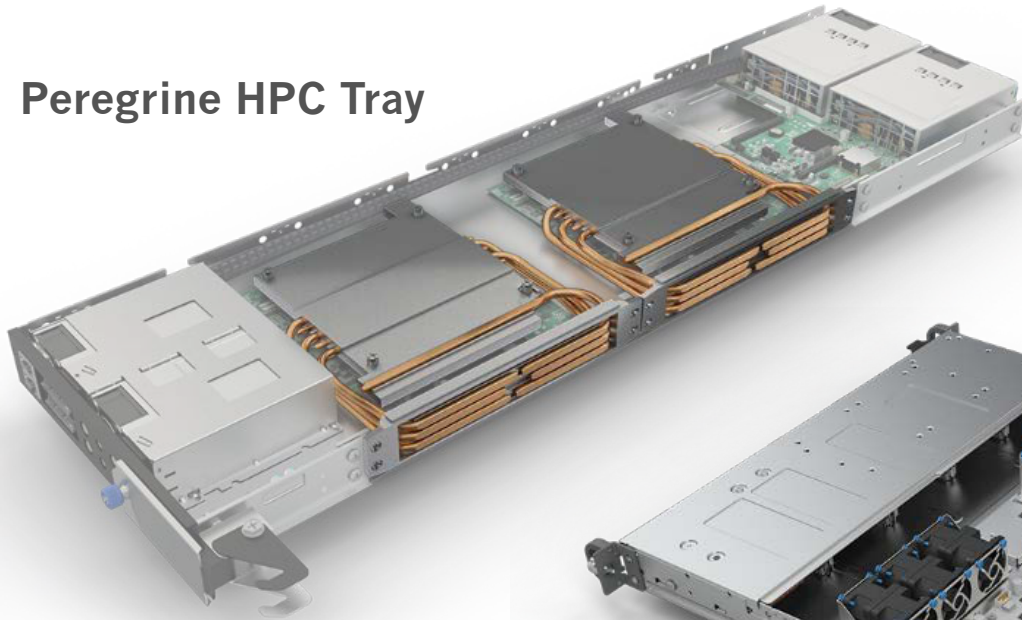


Require **liquid-cooled** when rack power densities in 5kW to 80kW range, have several options

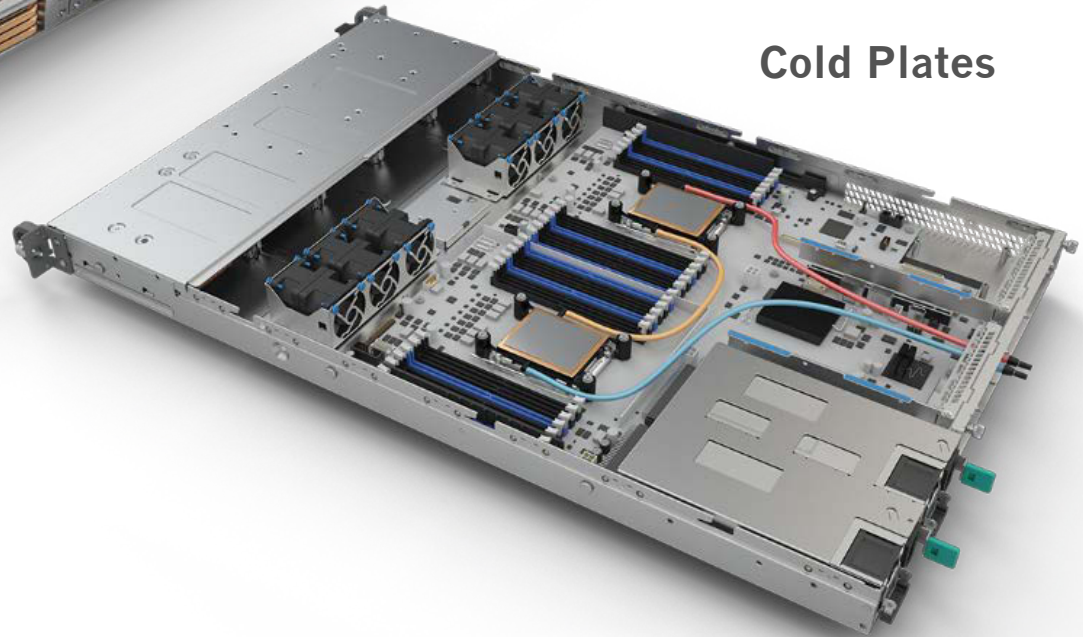


Liquid-Cooled Server Options

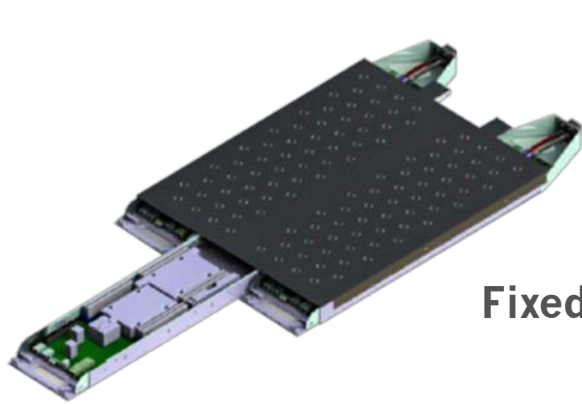
Peregrine HPC Tray



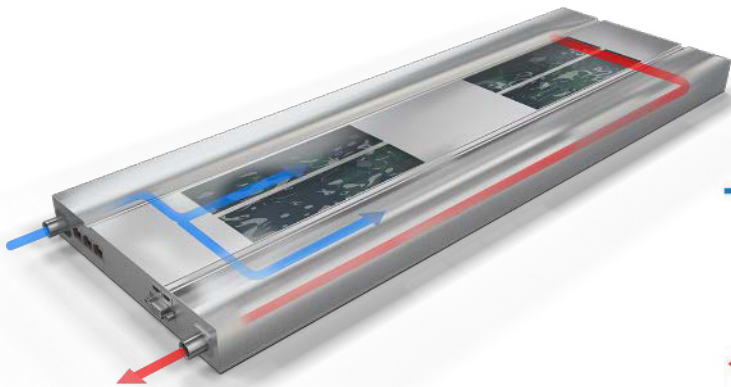
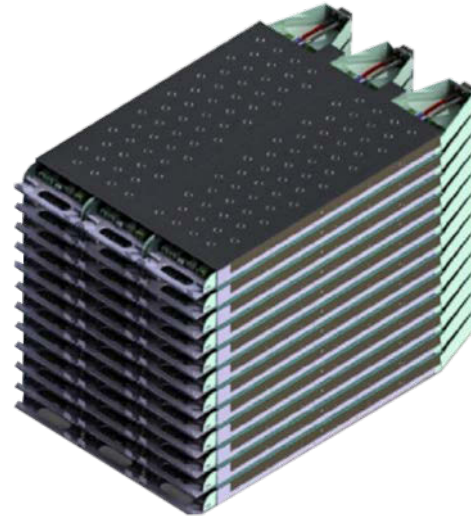
Cold Plates



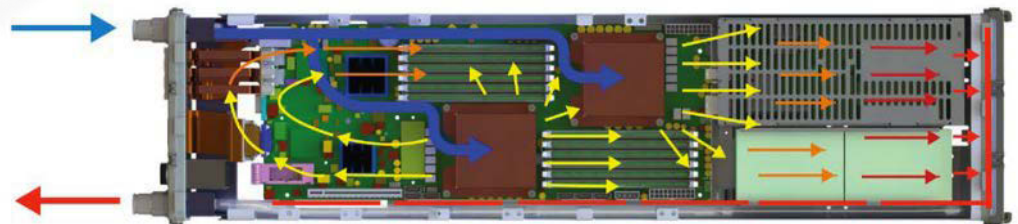
Fanless Liquid-Cooled Server Options



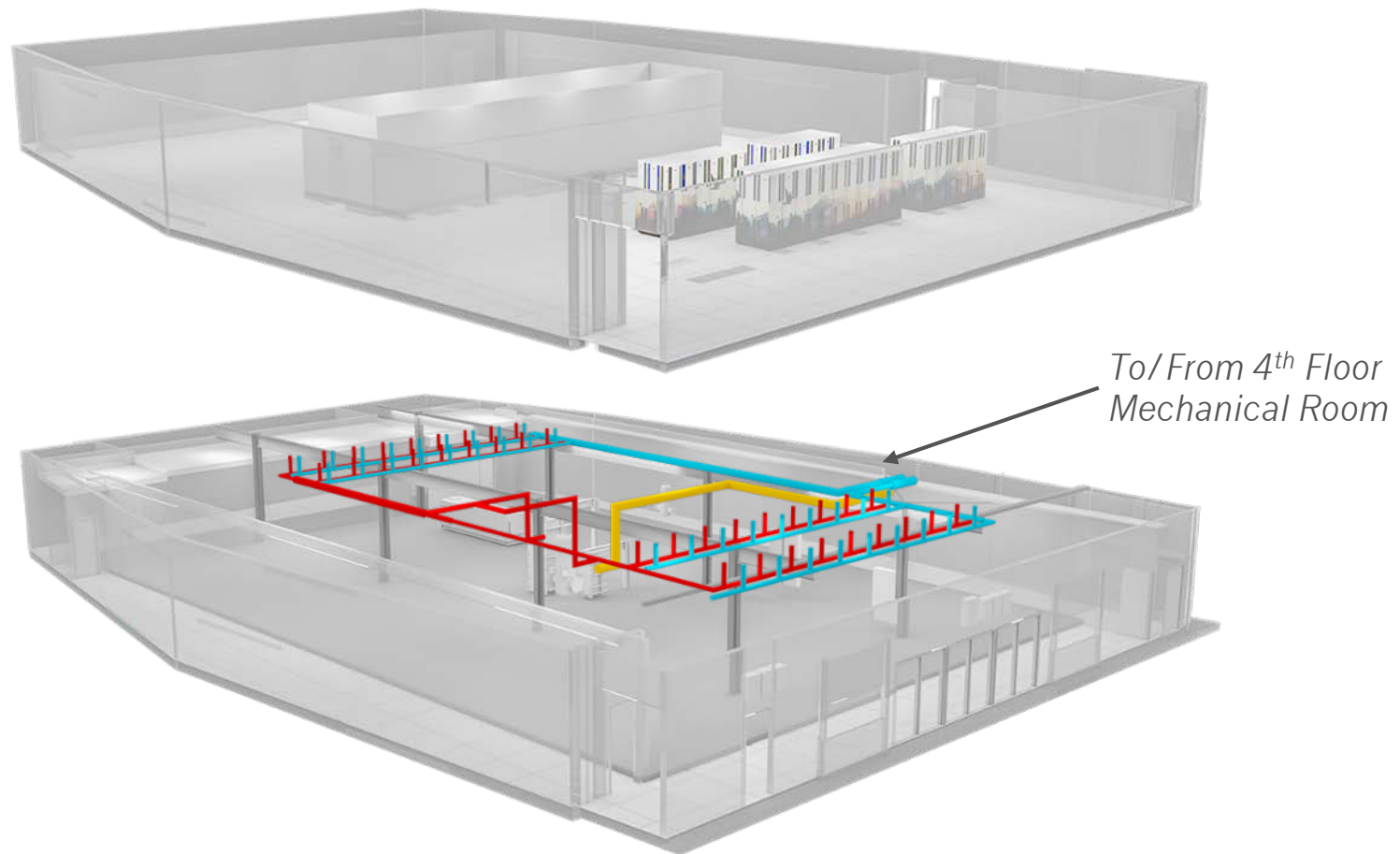
Fixed Cold Plate



Direct Immersion



Data Center Water Distribution



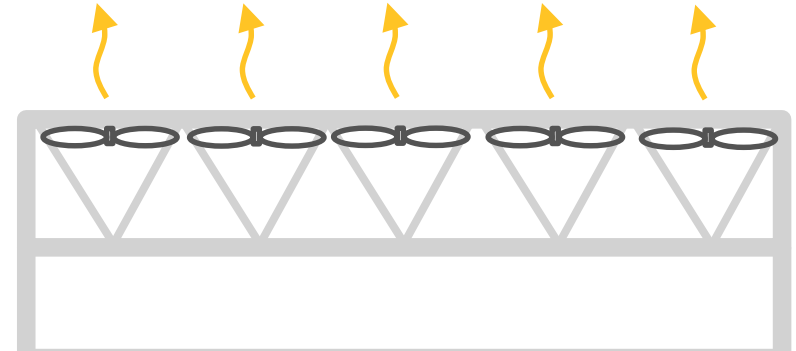
Liquid Cooling—Considerations

- Liquid cooling essential at high power density
- Compatible metals and water chemistry is crucial
- Cooling distribution units (CDUs)
 - Efficient heat exchangers to separate facility and server liquids
 - Flow control to manage heat return
 - System filtration (with bypass) to ensure quality
- Redundancy in hydronic system (pumps, heat exchangers)
- Plan for hierarchy of systems
 - Cooling in series rather than parallel
 - Most sensitive systems get coolest liquid
- At least 95% of rack heat load captured directly to liquid

Air- and Water-Cooled System Options

Air-Cooled System

- Design day is based on **DRY BULB** temperature
- Consumes no water (no evaporative cooling)
- Large footprint/requires very large airflow rates



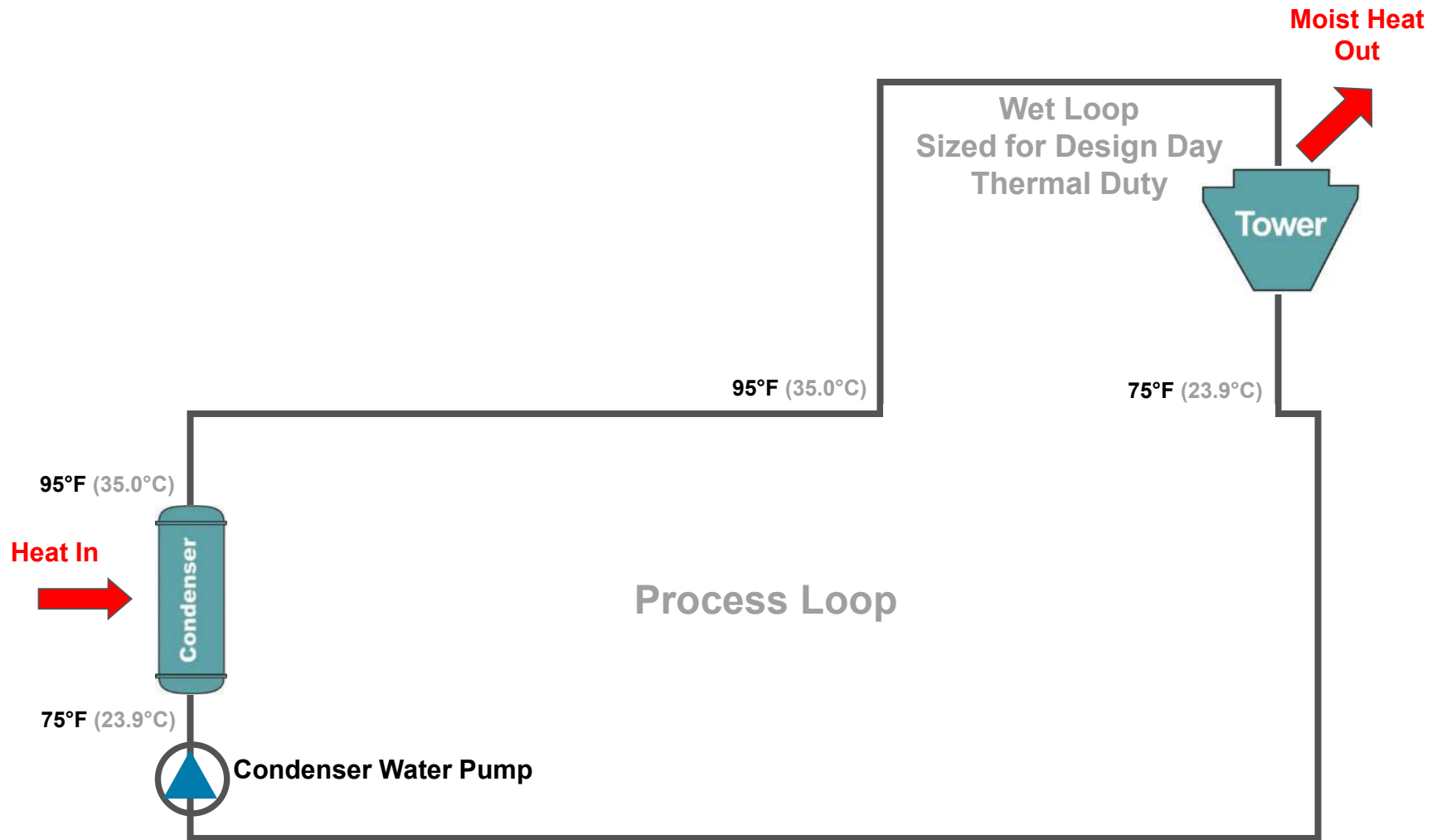
Water-Cooled System

- Design day is based on the lower **WET BULB** temperature
- Evaporative cooling process uses water to improve cooling efficiency
 - **80% LESS AIRFLOW** → lower fan energy
 - Lower cost and smaller footprint.
- Colder heat rejection temperatures improve system efficiency

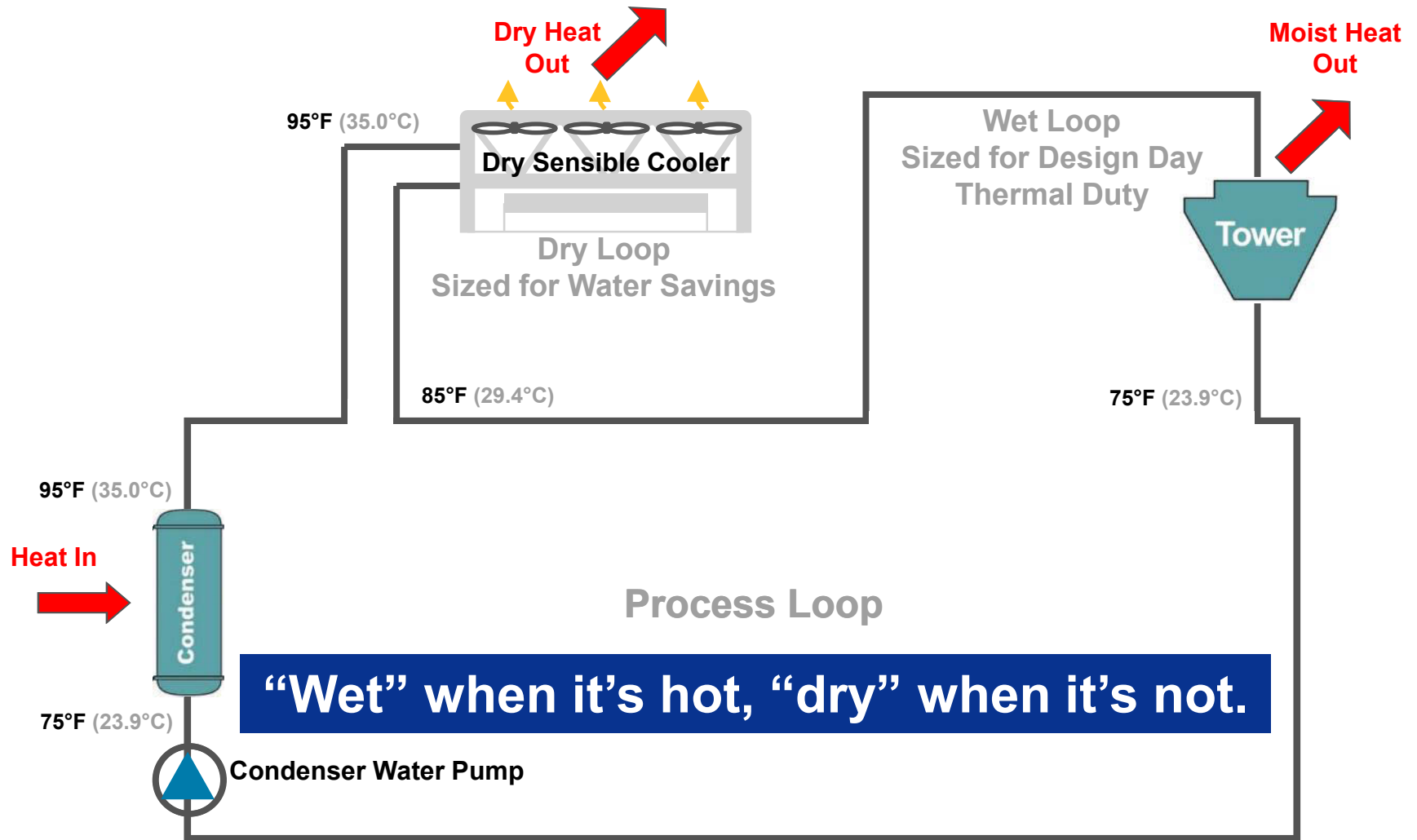


However, water-cooled systems depend on a reliable, continuous source of low-cost water.

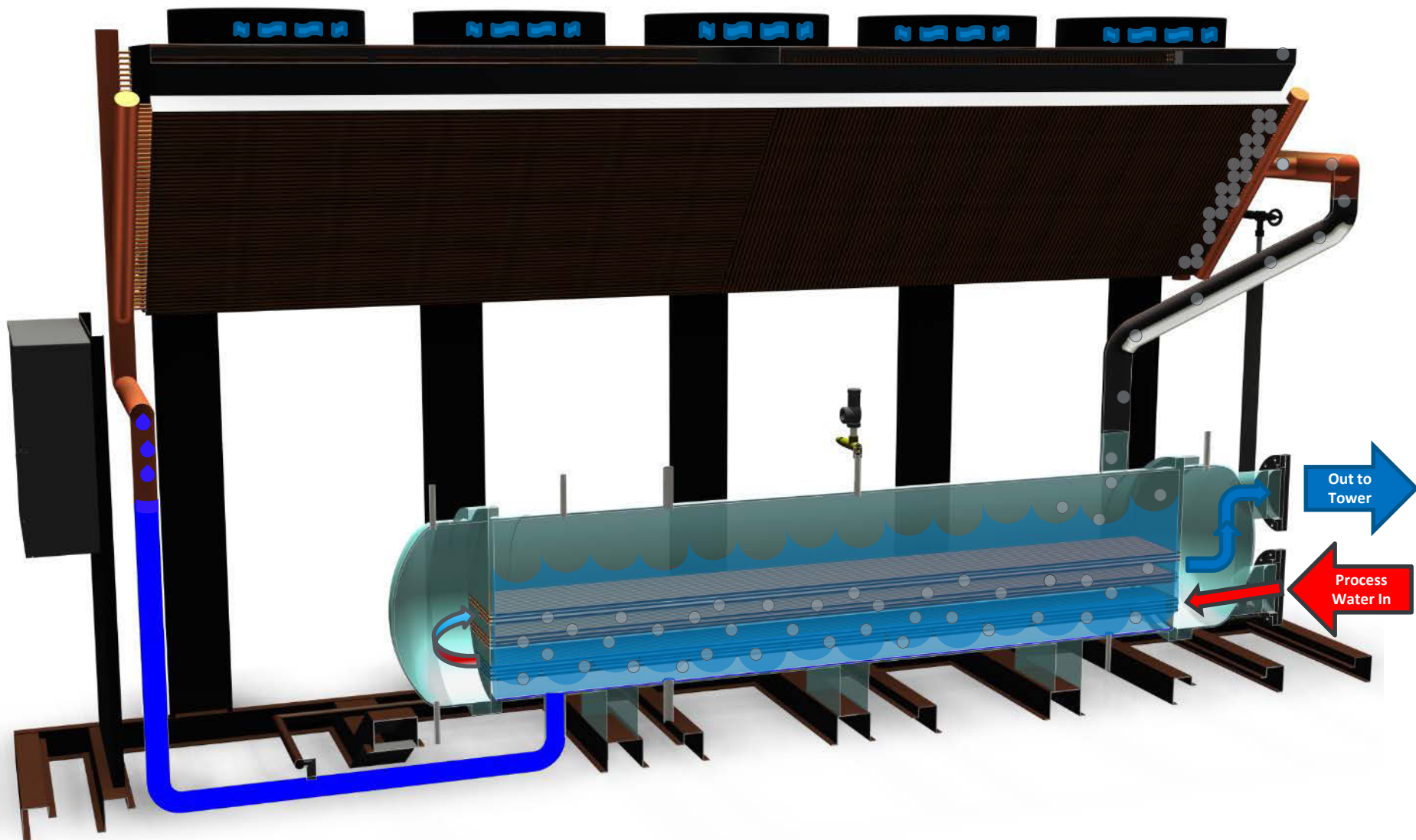
Traditional Wet Cooling System



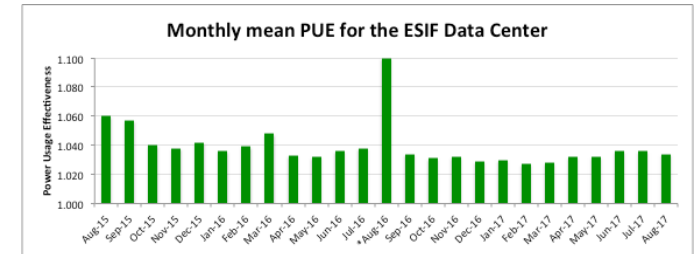
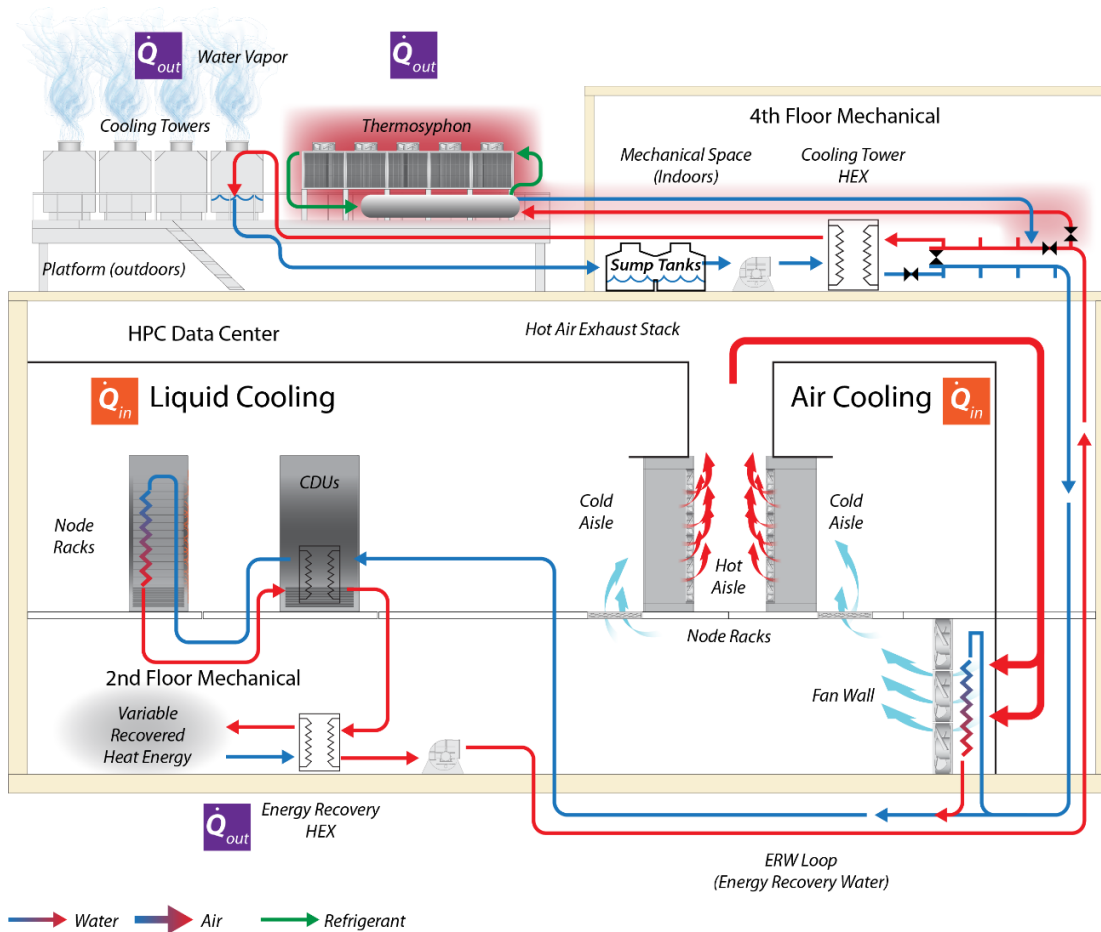
Basic Hybrid System Concept



Thermosyphon Cooler



Improved WUE—Thermosyphon



System Modeling Program

Golden, CO

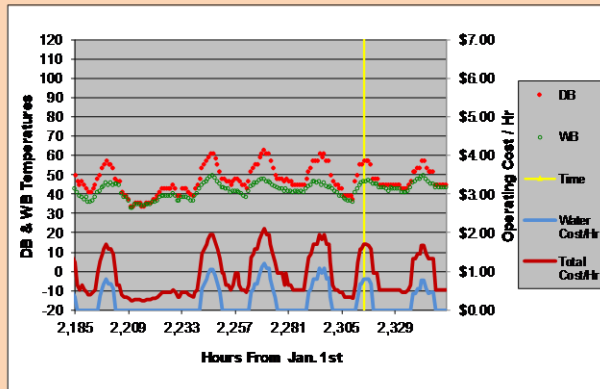
Row = 2331

WB = 46.4
DB = 57.2
Atmos = 23.987

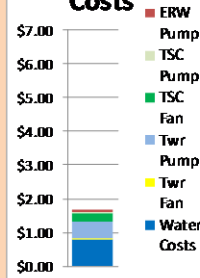
Monday
April 7
10AM to 11AM

Plot Interval

- ☐ Yearly
- ☐ Monthly
- ☒ Weekly
- ☐ Daily



Hourly Operating Costs

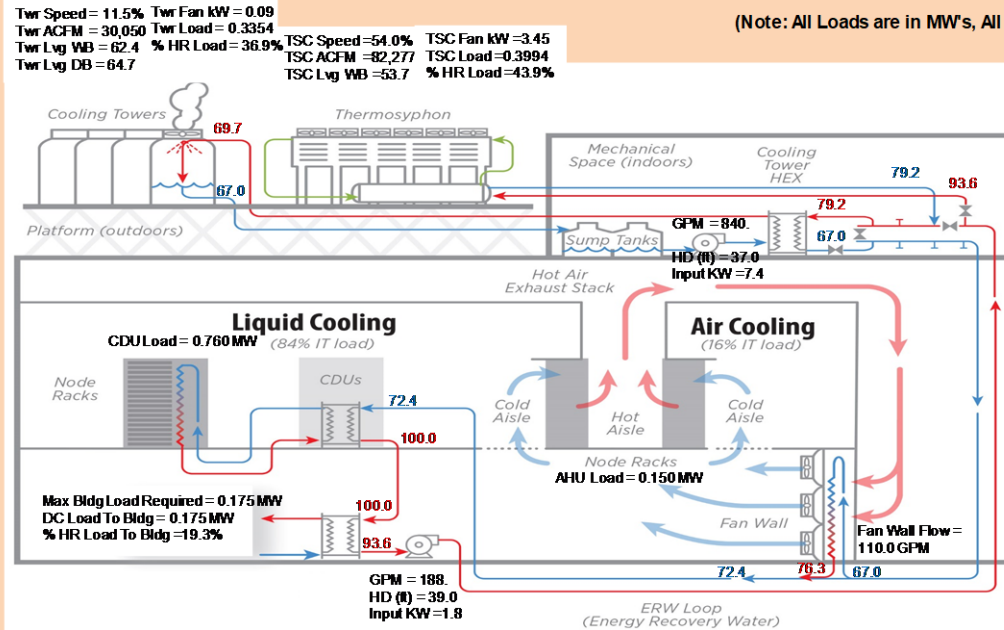


Hourly Costs		%
ERW Pump	\$0.094	6%
TSC Pump	\$0.029	2%
TSC Fan	\$0.241	14%
Twr Pump	\$0.518	31%
Twr Fan	\$0.006	0%
Water Costs	\$0.803	47%
Total	\$1.69	100%

Annual Costs		%
Elect. Costs	\$5,411	48%
Water Costs	\$5,950	52%
Total Costs	\$11,361	100%

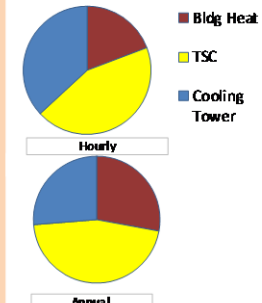
Version: C9

(Note: All Loads are in MW's, All Temperatures are in °F)



	Hourly	Annual
Total DC Load	0.910	7,972
Load to Atmos	0.735	5,748
Bldg Heat Required	0.175	3,461
Load to Bldg Heat	0.175	2,223.2
Load to Aux CW S	0.000	0
Electrical Energy (kWh)	12.7	77,293
Water Usage (Gal)	132.0	978,089
HR System PUE	1.014	1.010
WUE (L/kWh)	0.549	0.464
ERF	0.077	0.112

Heat Rejection By Device



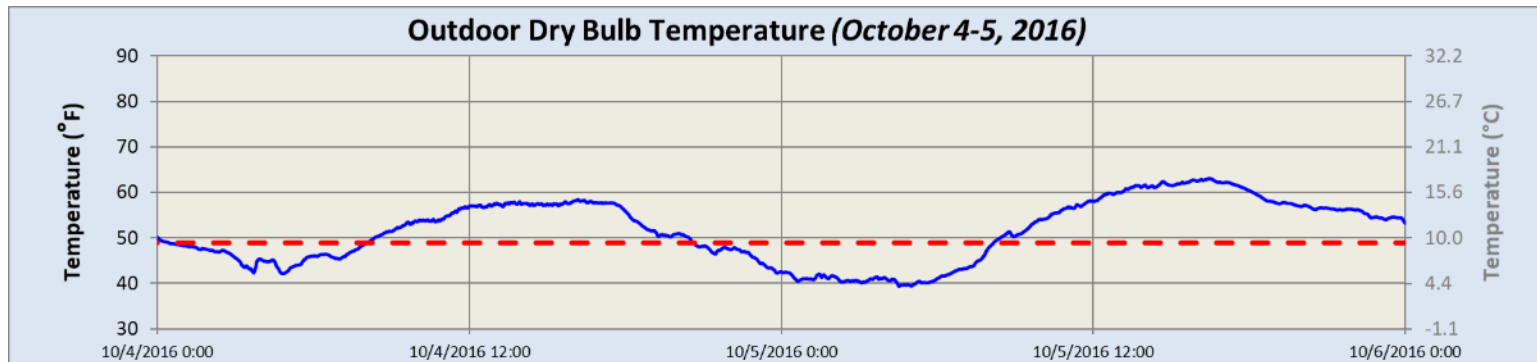
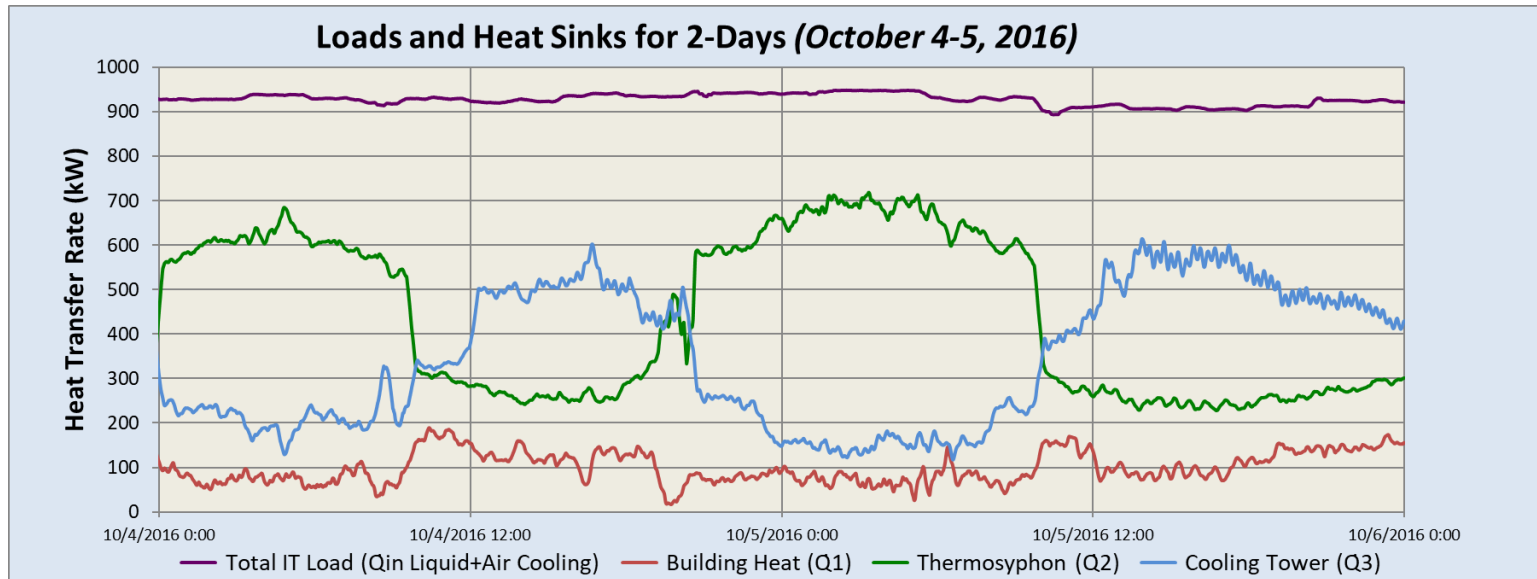
Applications

Any application using an open cooling tower is a potential application for a hybrid cooling system, but certain characteristics will increase the potential for success.

Favorable Application Characteristics

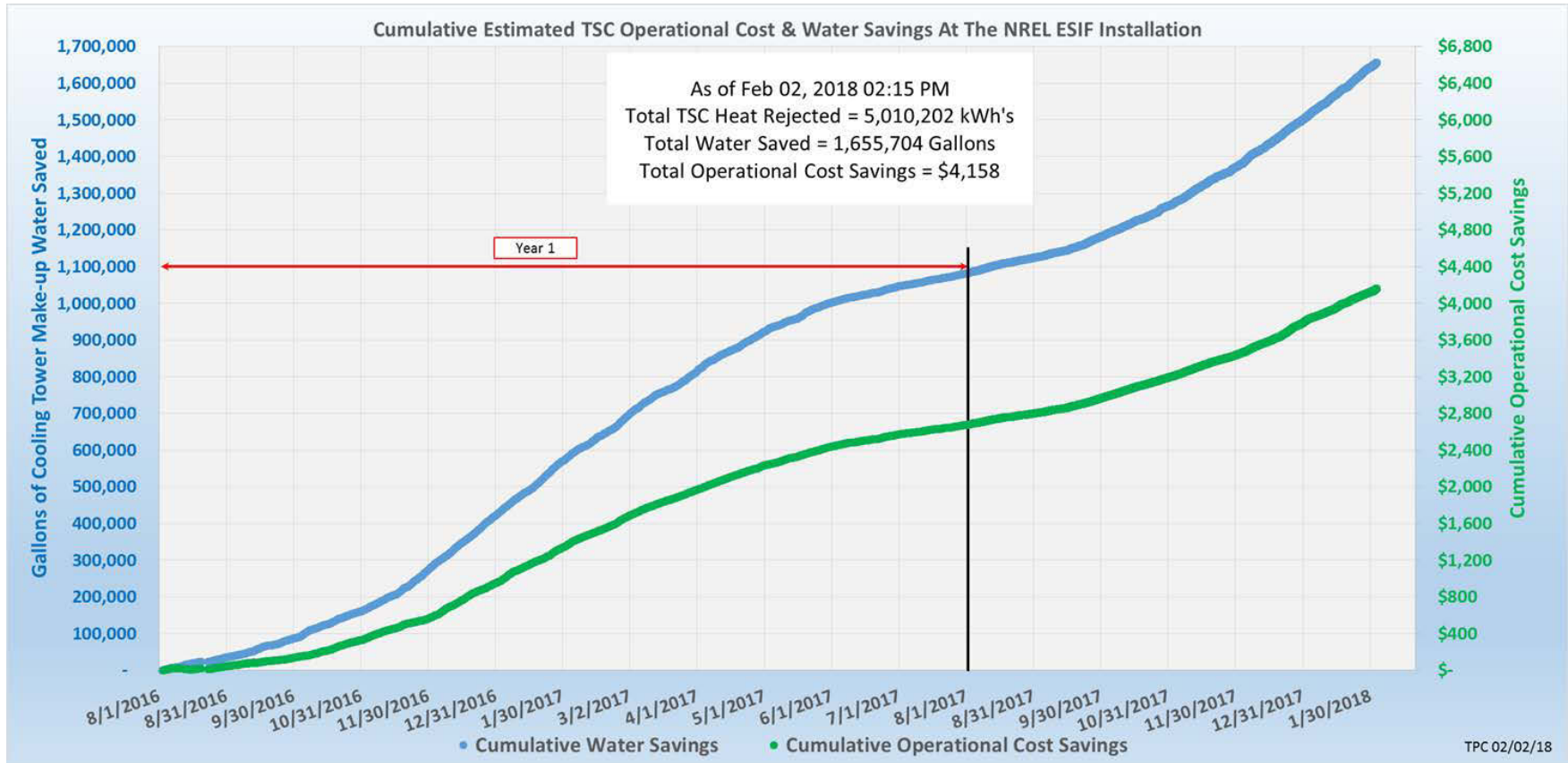
- Year-round heat rejection load (24/7, 365 days is best)
- Higher loop temperatures relative to average ambient temperatures
- High water and wastewater rates or actual water restrictions
- Owner's desire to mitigate risk of future lack of continuous water availability (water resiliency)
- Owner's desire to reduce water footprint to meet water conservation targets

Sample Data: Typical Loads and Heat Sinks



Cumulative Water and Cost Savings

Energy = \$0.07/kWh
Water = \$5.18/kgal



Data Center Metrics

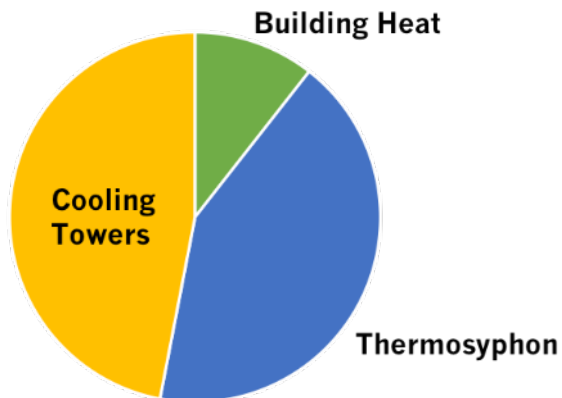
First year of TSC operation (9/1/2016–8/31/2017)

*Hourly average IT Load
= 888 kW*

PUE = 1.034

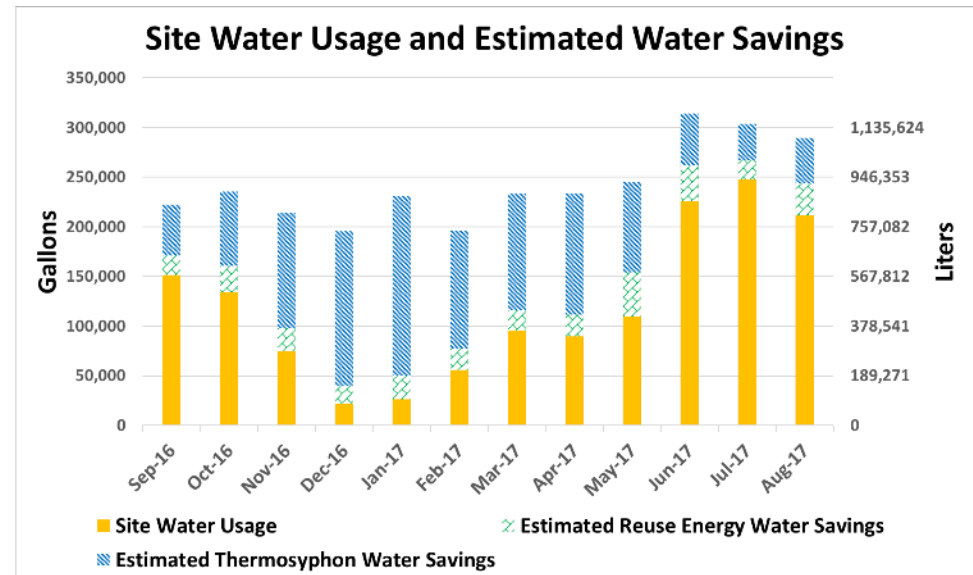
ERE = 0.929

Annual Heat Rejection



WUE = 0.7 liters/kWh

(with only cooling towers, WUE = 1.42 liters/kWh)



WUE_{SOURCE} = 5.4 liters/kWh

*WUE_{SOURCE} = 4.9 liters/kWh if energy from
720 kW PV (10.5%) is included*

using EWIF 4.542 liters/kWh for Colorado

Conclusions

- Warm-water liquid cooling has proven very energy efficient in operation
- Modeling of a hybrid system showed that it was possible to save significant amounts of water while simultaneously reducing total operating costs
 - System modification was straightforward
 - System water and operational cost savings are in line with modeling
- Hybrid system increased operational resiliency

Questions

Otto VanGeet, 303-384-7369, otto.vangeet@nrel.gov



Notice

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