Technical Report

Disablement Testing of 1981-1982 Model Year Vehicles with Closed-Loop Emission Control Systems

by

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Disablement Testing of 1981-1982 Model Year Vehicles With Closed-Loop Emission Control Systems

1.0 INTRODUCTION

The purpose of this report is to present the results of emission control system disablement testing of recent model year vehicles. Starting in 1981, Federal vehicles were designed to meet more stringent emission standards such that most employed computer controls utilizing exhaust emission feedback. Some vehicles prior to 1981 also used feedback systems, but it was not until 1981 that large quantity production of the systems occurred, along with a relatively finalized system design. Because EPA had little data on the emissions of these vehicles when they experienced emission control problems, a test program was designed to test many types of these vehicles. Included in the test program were four vehicles equipped with throttle body fuel injection (TBI). One was a 1981 Ford and the other three were 1982 GM cars. cars are the first with TBI produced in large quantity, and it was necessary to know if they differed in emission levels from normally carbureted vehicles. Included in this report is a fifth TBI vehicle (GM) that EPA tested separately in its Ann Arbor laboratory. All other vehicles were tested by a contractor for EPA, Hamilton Test Systems Inc., in Portland, Oregon.

The results of this program can be used to evaluate the likely effectiveness of Inspection and Maintenance (I/M) short tests in order to identify problems with these vehicles, and provide general knowledge of the emission performance of these vehicles when problems may occur. The results by themselves cannot determine the air quality impact of these vehicles, however, since the rate of occurrence of the failures in the field is also a major contributing factor.

2.0 SUMMARY AND CONCLUSIONS

The results showed that several types of problems which might occur with new technology vehicles result in very high FTP emissions. The HC emissions often were 10 times as great as the certification standards and CO emissions often were 20 or more times the standards. It would only take a small percentage of the vehicles having these problems to greatly increase fleet average emission levels.

Nearly all of the problems which result in very high emission levels can be detected by short emission tests (I/M tests). These short tests were able to identify about 95% of the excess FTP emissions for the tested vehicles.

Vehicles with throtale body fuel injection (TBI) appear to have the same probability of high emissons when problems occur as carbureted vehicles. The frequency of problems occurring with them might be less, however, due to the fact that their mixture control solenoids do not relax in such a way that they allow high fuel flow when de-energized. If power is lost to the solenoids in a TBI system, they will most likely close entirely, shutting off all fuel and forcing the owners to get repairs. Carbureted cars, in contrast, usually continue to run with no noticeable driveability problems, but with high

emissions and usually poor fuel economy. Both types of vehicles may be equally subject to problems in which the computer sends improper signals to the solenoids.

3.0 TEST VEHICLES, PROCEDURES AND DISABLEMENTS

A description of the test vehicles is shown in Table 1. In addition to the five cars with TBI systems, there are two with more conventional ported fuel injection. Nearly all vehicles had exhaust gas recirculation (EGR) and most had some type of air injection (the Chevette was the only one with pulse air injection, the others having a regular air pump).

All vehicles were tested first in a correctly operating condition (baseline) and then with one or more disablements, each disablement occurring individually. For the baseline test, most vehicles were tested in their as-received condition, however a few vehicles received minor parts replacements or adjustments prior to the test in order to restore them to a correctly operating condition. The disablement types and the number of vehicles receiving each is shown in Table 2. Because there are several types of oxygen sensor disablements, each type is listed in the table. Three vehicles were tested with the oxygen sensor disabled in two different ways.

Each vehicle was given a specific test sequence at each configuration. The sequence is listed in Table 3. The first through third tests and the sixth test in Table 3 are performed on a dynamometer under load and measure mass emissions. The second and fourth through sixth tests measure concentrations of emissions; they are considered "short" tests, which could be used in State inspection programs.

Table 1

Description of Vehicles Tested

| <u>VEH</u> | MFR | MODEL | MYR | CYL | CID | FUEL SYS | EMISSION CONTROLS | DIABLEMENT TESTS RUN |
|------------|------|----------|-----|-----|-----|----------|--------------------|-------------------------|
| 1 | AMC | Concord | 81 | 6 | 258 | Carb | 3-way, AIR, EGR | 1, 5, 6 |
| 2 | Chry | Horizon | 81 | 4 | 105 | Carb | 3-Way+Ox, AIR, EGR | 1, 5, 6 |
| 3 | Chry | Reliant | 81 | 4 | 135 | Carb | 3-Way+Ox, AIR, EGR | 1, 5, 6 |
| 4 | Ford | Mustang | 81 | 4 | 140 | Carb | 3-Way+Ox, AIR, EGR | 1, 5, 6 |
| 5 | Ford | Lincoln | 81 | 8 | 302 | TBI | 3-Way+Ox, AIR, EGR | 1, 7 |
| 6 | GM | Chevette | 81 | 4 | 098 | Carb | 3-Way, PAIR, EGR | 4, 5, 6 |
| 7 | GM | Citation | 82 | 4 | 151 | TBI | 3-Way, EGR | 1, 5 |
| 8 | GM | Skylark | 82 | 4 | 151 | TBI | 3-Way, EGR | 2, 5 |
| 9 | GM | Citation | 81 | 6 | 173 | Carb | 3-Way+Ox, AIR, EGR | 3, 5, 6 |
| 10 | GM | Cutlass | 81 | 6 | 231 | Carb | 3-Way, AIR, EGR | 3, 5, 6 |
| 11 | GM | Caprice | 81 | 8 | 267 | Carb | 3-Way+Ox, AIR, EGR | 1, 3, 5, 6 |
| 12 | GM. | Riviera | 81 | 8 | 307 | Carb | 3-Way+Ox, AIR, EGR | 4, 5, 6 |
| 13 | VW | Rabbit | 81 | 4 | 105 | Port FI | 3-Way | 1, 5 |
| 14 | Toy | Corolla | 81 | 4 | 108 | Carb | 3-Way, AIR, EGR | 1 |
| 15 | GM | Citation | 82 | 4 | 151 | TBI | 3-Way, EGR | 2, 5, 8 |
| 16 | Chry | Reliant | 81 | 4 | 135 | Carb | 3-Way+Ox, AIR, EGR | 1, 5, 6 |
| 17 | GM | Cutlass | 81 | 6 | 231 | Carb . | 3-Way, AIR, EGR | 4, 5, 6 |
| 18 | Ford | Mustang | 81 | 4 | 140 | Carb | 3-Way+Ox, AIR, EGR | 1, 5, 6 |
| 19 | GM | Bonnevil | 81 | 8 | 307 | Carb | 3-Way+Ox, AIR, EGR | 1, 3, 5, 6 |
| 20 | GM | Citation | 81 | 4 | 151 | Carb | 3-Way+Ox, AIR, EGR | 1, 5, 6 |
| 21 | VW | Rabbit | 81 | 4 | 105 | Port FI | 3-Way | 2, 5 |
| 22 | GM | Phoenix | 82 | 4 | 151 | TBI | 3-Way, EGR | 1, 2, 7, 8, 9 |

Abbreviations:

A. Emission Controls

3-Way - Three-way catalyst
3-Way+Ox - Three-way catalyst plus oxidation catalyst
AIR - Air pump
PAIR - Pulse air injection
EGR - Exhaust gas recirculation

B. Disablements

- 1. O₂ sensor disconnected lead(s) open
- 2. O₂ sensor disconnected lead(s) grounded
- 3. $0\frac{1}{2}$ sensor disconnected leads shorted
- 4. 02 sensor disconnected leads shorted and grounded
 - 5. Coolant temperature sensor disconnected
 - 6. Mixture control solenoid disconnected
 - 7. EGR vacuum line disconnected and plugged
 - 8. Manifold absolute pressure sensor disconnected
 - 9. Throttle position sensor disconnected

Table 2

Types of Emission System Disablements

| | Type of Disablement | N |
|----|---|-------------------|
| 1. | Oxygen Sensor Disconnected | |
| | a. Lead(s) Openb. Lead(s) Groundedc. Leads Shorted Togetherd. Leads Shorted and Grounded | 14 4 4 3 |
| 2. | Coolant Temperature Sensor Disconnected and Open | 19 |
| 3. | Mixture Control Solenoid Disconnected and Open | 14 |
| 4. | EGR | 2 |
| 5. | Manifold Absolute Pressure Sensor Disconnected and Open | 2 |
| 6. | Throttle Position Sensor Disconnected and Open | 1 |
| | | |
| | Table 3 | |
| | Emission Test Sequence | |
| | 1. Federal Test Procedure | |
| | 2. 50 mph Cruise Test | |
| | 3. Highway Fuel Economy Test | |
| | 4. Four-Mode Idle Test | |
| | 5. Ford Idle Test (Ford vehicles o | nly) |
| | | |

6. Loaded Two-Mode

4.0 SUMMARY OF EMISSION RESULTS

All vehicles were tested in a baseline condition and with at least one type of oxygen sensor disablement. All but one vehicle were also tested with at least one additional disablement.

Table 4 presents the average Federal Test Procedure (FTP) emission and fuel economy results for each specific condition. Baseline results are also shown for each condition. Figures 1 and 2 show bar charts of the HC and CO levels for several specific conditions.

The emissions changes due to 02 sensor disablements vary greatly depending on the manner in which the disablements are performed and also on the manufacturer and engine family. (These variations are summarized here, but discussed more fully in Section 6.) Disconnecting the sensor and not doing anything else ("open" condition) usually causes a somewhat rich condition, but not always. For example, the range of FTP CO emissions is from 1.46 to 109.6 grams per mile (g/mi) for the 14 cars. Similar wide variations were seen for the "shorted" and "shorted and grounded" cases. For the grounded condition, the emission results are quite uniform, although the sample is small and three of the four vehicles are of the same type (GM TBI cars). Here, the CO ranges from 157.7 to 186.1 g/mi. Grounding the sensor lead (and not doing anything else to it) apparently always causes the fuel metering to go to a very rich condition for the vehicles tested. Shorting the sensor leads and then grounding them should give the same result of high emissions as just grounding the leads. However, one of the three vehicles tested had emissions below the Federal standards, although it is possible that the wires shorting and/or grounding the leads became loose; an inconsistency was noted in the 50 mph cruise test before and after the FTP. Prior to the FTP the 50 mph cruise CO for this vehicle appeared to be several percent (there was only chart recorder data), but after the FTP the contractor recorded 0.0% on the test.

Only one vehicle responded adversely to the disablements such that the owner would probably not continue to drive the car without getting it fixed. This was a Plymouth Reliant which overheated badly for all the disablements. Emissions tests were able to be conducted, however, and the data from this car is averaged with the others in Table 4. Including its emissions does not change the mean levels greatly, therefore separate mean levels are not shown. Its emissions were similar to the averages of the others for the O2 sensor and CTS disablement, but were quite a bit lower for the mixture control solenoid disablement (1.16 HC and 24.8 CO).

FTP and short test data for each vehicle are listed in the Appendix.

Table 4

Average FTP Emission Results for All Vehicles for Each Disablement

FTP emissions (grams per mile)

| Condition | N | <u>HC</u> | <u>co</u> | NOx | MPG |
|---|---------------|--------------|---------------|--------------|----------------|
| Baseline | 22 | 0.32 | 3.77 | 0.76 | 21.22 |
| | | | | | |
| O ₂ Sensor Disabled-All Vehicles* | 22 | 2.15 | 69.0 | 0.57 | 17.31 |
| O ₂ Sensor Disconnect-Open Baseline | 14 14 | 0.86 0.36 | 23.1 | 0.84 0.82 | 19.67 20.98 |
| O ₂ Sensor Disconnect-Grounded Baseline | 4 | 5.65 0.18 | 172.2 3.59 | 0.19 0.73 | 17.07 25.01 |
| 0 ₂ Sensor Shorted Baseline | 4 4 | 1.68 0.30 | 68.4 2.25 | 0.64 0.74 | 15.22 18.78 |
| 0 ₂ Sensor Shorted & Grounded Baseline | 3 3 | 2.37 0.31 | 84.3 4.12 | | 16.12 19.30 |
| CTS Disconnect Baseline | 19 19 | 1.14 0.34 | 32.7 4.05 | 0.88 0.76 | 19.18 21.43 |
| Mixture Control Solenoid Baseline | 14 14 | 4.24 0.41 | 110.0 | 0.35 0.82 | 16.40 20.43 |
| EGR Disconnect Baseline | 2 2 | 0.22 0.21 | 2.36 2.50 | 2.35 | 18.59 18.72 |
| MAP Sensor Disconnect Baseline | 2 | 1.81 | 79.6 2.81 | 0.17 | 19.41 24.39 |
| TPS Disconnect Baseline | 1 | 0.16 0.12 | 2.27 | 0.35 | 23.46 |
| Highest Test on Each Vehicle | 22 | 3.73 | 109.9 | 0.40 | 17.06 |

^{*} For vehicles 11, 19 and 22, the O₂ sensor disablement which produced the higher FTP CO emissions was selected for this average.

AVERAGE HE RESULTS FOR SIX DISABLEMENTS.

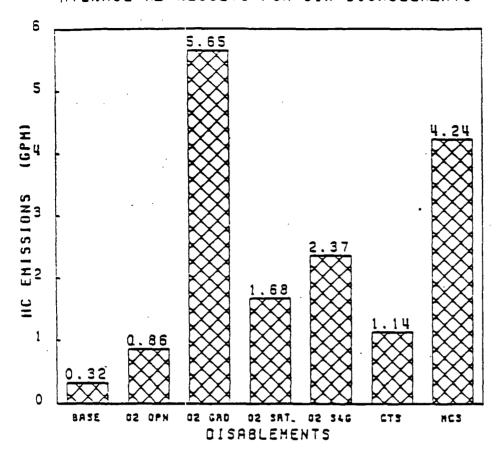
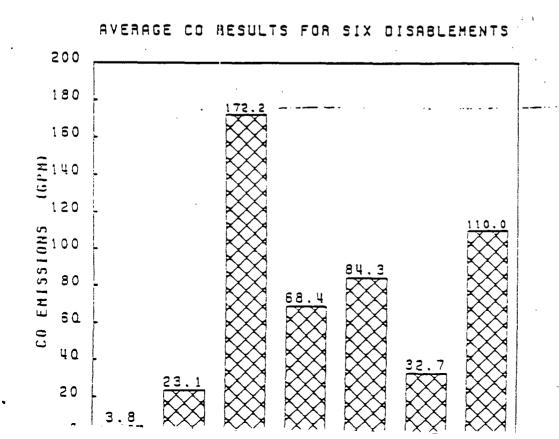


Figure 1



5.0 ABILITY OF I/M TESTS TO DETECT PROBLEMS

Because many of these disablements result in such high emission levels, it is very important that I/M tests be able to identify most, or all of them as needing repair. Table 5 shows the percent of vehicles which passed and failed the I/M short tests versus their FTP HC and CO pass-fail status. The cutpoints used to determine pass-fail status of the short tests were those recommended for the 207(b) Emission Performance Warranty. The short tests failed about two-thirds of all FTP failures. The AMC vehicle passed the FTP during two of its disablements and failed the Idle Test (Errors of Commission, or Ec) after it had been idling for 6 minutes (First Idle), but passed each time after it had received a 2500 rpm preconditioning (Second Idle). These were the only two Ec tests.

Table 6 shows the amount of excess emissions, i.e., emissions above the FTP standards, that were identified by each short test. Two of the short tests could identify 95% of the excess HC and CO emissions of these vehicles. This compares with a 60-70% excess identification of a sample of 1981 model year vehicles tested in their as-received condition.*

The I/M test failure rate and amount of excess emissions identified depends, of course, on the I/M cutpoints chosen. Readers may note from the individual data in the Appendix that the I/M pass-fail status of several vehicle disablement tests is sensitive to the cutpoints chosen.

^{*} Memo titled "New Technology Emission Status" from Bruce Michael to Charles Gray, Director, ECTD, December 12, 1981.

Table 5

Identification Rates for I/M Tests All Disablements Combined (N = 60)

| | Pass FTP Pass Short Test (Correct Pass) | Fail FTP Fail Short Test (Correct Fail) | Pass FTP Fail Short Test (Ec) | Fail FTP Pass Short Test (Eo) |
|--|---|---|-------------------------------------|-------------------------------------|
| Two-Speed Idle Loaded Two-Mode | 24.1% 24.1% | 53.4% 55.2% | 0.0 | 22.4% 20.7% |
| Idle Test (First Idle) Idle Test | 20.7% | 44.8% | 3.4% | 31.0% |
| (Second Idle) | 25.5% | 36.4% | 0.0 | 38.2% |

Table 6

Excess FTP Emissions Identified (Emissions in grams per mile)

Excess FTP Emissions

| | НC | No. of HC Failing Vehicles | <u>co</u> | No. of CO Failing Vehicles |
|--|----------------------|----------------------------|---------------|----------------------------------|
| Total Amount of Excess Emissions | 111.3 | 44 | 3573.7 | 46 |
| Amount Identified by Two-Speed Idle Percent of Total | 105.0 | 31 | 3415.3 96% | 31 |
| Amount Identified by Loaded Two-Mode Percent of Total | 104.5 94% | 32 | 3353.0 94% | 32 |
| Amount Identified by Idle Test (First) Percent of Total | 94 . 9 85% | 26 | 2944.2 82% | 26 |
| Amount Identified by Idle Test (Second) Percent of Total | 88.1 79% | 20 | 2677.2 75% | 20 |

6.0 VARIATIONS IN TEST RESULTS

6.1 Variations in Oxygen Sensor Disablements

As was mentioned in Section 4.0, the oxygen sensor disablements gave quite varying results depending on the manner of disablement. Results also varied within manufacturer, but were usually more consistent with similar fuel systems within manufacturer. The three 1981 model year GM cars tested with the O2 Sensor "open" all had HC emissions at about 0.3 and CO at 2 grams per mile (g/mi). The two 1982 GM TBI cars, however, had much higher HC and CO, ranging from 0.5 to 1.6 g/mi HC and 16 to 58 g/mi CO. Two of the three Chrysler cars tested in this configuration, "K" cars, had very similar CO emissions at about 32 g/mi while the third car, the Horizon, had CO at only 3 g/mi. Two of the three Fords were Mustangs, having CO emissions ranging from 10 to 15 g/mi, while the third, the Lincoln (with TBI), had CO emissions at only 4 g/mi. The VW had the highest CO emissions at 109 g/mi.

All four vehicles tested in the "shorted" condition were carbureted GM cars, three yielding quite high emissions, each over 80 g/mi CO, and one yielding only 2.6. (This latter car does not have suspicious emissions, because it was also tested "open" with similar results.) The three GM TBI cars tested with the O_2 sensor "grounded" gave consistent high emissions results, each over 150 g/mi CO.

Table 7 shows the range, mean and standard deviation of the results for each type of disablement. Only when the oxygen sensor was grounded were the results very consistent. Two probable reasons for the variation of the others are (1) that without grounding the oxygen sensor lead(s), the sensor can give erratic signals to the computer due to electromagnetic pick up and (2) that the computer can sense that a problem exists and, unless forced rich by grounding the lead(s), may "remember" past performance and try to copy it. GM representatives have indicated that both of these may happen with GM cars.

EPA does not currently have an estimate of the frequency of oxygen sensor failures and disablements or of the specific manners in which they occur. Purposeful and inadvertent disablements are most likely to result in an "open" condition, perhaps with intermittent grounding if the lead(s) can touch the engine block, for example, but failures due to defect or wear may occur in other ways. What does seem certain though is that extremely wide variations in emissions will occur. EPA has tested vehicles in their as-received condition in its 1981 Emission Factors Program with FTP CO emissions well over 100 g/mi due to oxygen sensor problems.

Table 7

O 2 Sensor Disconnect HC and CO Results
Minimum, Maximum, Mean, and Standard Deviation

(FTP emissions in grams per mile)

| Condition | N | <u>Pollutant</u> | MIN | MAX | ME AN | SD | Pollutant | MIN | MA X | <u>ME AN</u> | SD |
|--------------|----|------------------|------|------|-------|------|-----------|-------|-------|--------------|------|
| | | | | | | | | | | | |
| Open | 14 | HC | 0.25 | 2.41 | 0.86 | 0.69 | СО | 1.46 | 109.6 | 23.1 | 30.3 |
| Baseline | 14 | | 0.09 | 0.97 | 0.36 | 0.26 | | 0.96 | 9.73 | 3.73 | 3.20 |
| Grounded | 4 | HC | 3.19 | 10.7 | 5.65 | 3.42 | СО | 157.7 | 186.1 | 172.2 | 11.8 |
| Baseline | 4 | | 0.12 | 0.33 | 0.18 | 0.10 | | 1.59 | 5.17 | 3.59 | 1.49 |
| Shorted | 4 | HC | 0.24 | 3.12 | 1.68 | 1.19 | CO | 2.65 | 99.9 | 68.4 | 44.5 |
| Baseline | 4 | | 0.23 | 0.40 | 0.28 | 0.08 | | 1.34 | 2.94 | 2.25 | 0.73 |
| Shrt. & Grnd | 3 | HC | 0.21 | 5.56 | 2.37 | 2.82 | CO | 2.33 | 161.3 | 84.3 | 79.6 |
| Baseline | 3 | | 0.22 | 0.44 | 0.31 | 0.12 | | 2.96 | 5.24 | 4.12 | 1.14 |

6.2 Variations Between Throttle Body Injected and Carbureted Vehicles

Four 1982 GM cars with TBI were tested, all having the same engine sizes and emission control systems. A comparison of their FTP HC and CO results with the carbureted cars for two disablements is shown in Table 8. Also shown are the results of four 1981 low volume luxury TBI cars* tested in the 1980 Emission Factors Program and the one 1981 Lincoln TBI car tested in this program. One of the two 1982 model year GM TBI vehicles tested with the O2 sensor disconnected (open) gave higher CO emissions, but not higher HC emissions, than all 10 of the carbureted cars. The other TBI car had CO emissions at about the mean of the 10 carbureted cars. All three GM TBI cars produced much lower emissions with the coolant temperature sensor (CTS) disconnected then the average of the 14 carbureted cars. The range of emissions was very wide for the 14 cars, however nearly all had substantially higher emissions than the three TBI cars. The very small sample size does not allow for specific conclusions, however.

Concerning the luxury TBI cars, the two Lincolns gave quite different emission levels in the first disablement mode. CO emissions from one were just 3.7 g/mi, and 166.4 from the other. These results are so different that they cause suspicion, but the data records were checked and appear to be correct. The two luxury GM cars also gave varied results, but not as dramatic. One had 24.3 g/mi CO while the other had 2.4. These two vehicles were also tested with the oxygen sensor leads disconnected and shorted. CO emissions ranged from 15 to 84 g/mi confirming that these two cars reacted quite differently to oxygen sensor disablements.

A comparison could not be made with any other disablements. Three of the four cars tested with the O2 sensor grounded were the TBI cars. The fourth was a VW Rabbit with ported fuel injection. The Rabbit had much higher HC than the TBI cars (10.7 vs. average 3.96 g/mi) and somewhat higher CO (186 vs. average 168 g/mi). The TBI cars could not run with their mixture control solenoids disconnected, so no comparison could be made in this regard, and the only two cars tested with EGR disablements were both TBI cars.

Table 8

Comparison of GM TBI Vehicles with Other Vehicles Tested (FTP emissions, in grams per mile)

| | 1 | 982 GM 1 | ГВІ | Ca | arburet | ed | 1981 Luxury TBI | | |
|----------------------------|---|------------|-----------|----|---------|-----------|-----------------|------|-----------|
| <u>Test</u> | N | <u> HC</u> | <u>CO</u> | И | HС | <u>co</u> | N | HС | <u>co</u> |
| Specifications | 4 | 0.12 | 2.63 | 15 | .39 | 4.17 | 5 | 0.28 | 3.30 |
| O ₂ Sensor-Open | 2 | 1.05 | 38.0 | 10 | .72 | 13.3 | 5 | 0.79 | 45.7 |
| CTS Disconnect | 3 | 0.17 | 3.93 | 14 | 1.48 | 43.3 | 3 | 0.51 | 6.54 |

^{*} Two GM Cadillacs, one Chrysler Imperial and one Lincoln Continental.

APPENDIX

TEST RESULTS OF INDIVIDUAL VEHICLES

| | • | FTP | Standar | ds | ртр ЕМТS | SSTONS FTP | AND FUEL Data | ECONOMY | HFET |
|----------|----------|----------|------------|--------|-------------|---------------|------------------|---------|----------|
| /E11 | TEST | HCST | COST | NOS1 | HC | cυ | NOX | мРG | MPGH |
| 1 | 0 | . 4 1000 | 7.0000 | 2.0000 | . 25000 | 2.0500 | . 96000 | 17.290 | 25.270 |
| 1 | . (| . 4 1000 | 7.0000 | 2.0000 | . 27000 | 2.5700 | . 08000 | 17.030 | 23.440 |
| 1 | 5 | . 4 1000 | 7.0000 | 2.0000 | . 28000 | 5 0400 | 2.0900 | 17.420 | 25.600 |
| | 6 | . 4 1000 | 7.0000 | 2,0000 | 1.9200 | 41.390 | . 88000 | 17.090 | 25.120 |
| 2 | 0 | . 4 1000 | 7.0000 | 1 0000 | . 24000 | 1.7200 | 1 / 1200 | 29.720 | 46.400 |
| 2 | 1 | . 4 1000 | 7.0000 | 1.0000 | . 25000 | 3.2800 | . 64000 | 26.720 | 42.220 |
| 2 | 5 | . 4 1000 | 7.0000 | 1.0000 | , 22000 | 1.5900 | 1.1200 | 29.650 | 16.620 |
| 2 | 6 | . 4 1000 | 7.0000 | 1.0000 | . 22000 | 4.0000 | . 58000 | 26.330 | 38.020 |
| 3 | .0 | . 4 1000 | 7.0000 | 1.0000 | . 50000 | 9.2100 | . 80000 | 20.680 | 32.610 |
| . 3 | · | . 4 1000 | 7.0000 | 1.0000 | . 87000 | 32.900 | . 31000 | 18.500 | . 27.600 |
| 3 | , 5 | . 4 1000 | 7.0000 | 1.0000 | . 68000 | 20.170 | 34000 | 19.400 | 26.240 |
| 3 | ر د | . 4 1000 | 7.0000 | 1.0000 | 1,1600 | 24.750 | . 28000 | 18.870 | 0 |
| 4 | 0 | . 4 1000 | 3.4000 | 1.0000 | . 63000 | 6.5000 | 1.2400 | 23.570 | 35.500 |
| | 1 | . 4 1000 | 3.4000 | 1.0000 | . 74000 | 9.9500 | . 4 1000 | 21.700 | 30.520 |
| 4 | 5 | . 4 1000 | 3.4000 | 1.0000 | . 48000 | 5.9900 | 1.0000 | 22.920 | 34.280 |
| 4 | | . 4 1000 | 3.4000 | 1.0000 | . 93000 | 17.960 | . 32000 | 20.760 | 29.420 |
| 4 5 | 6 | . 4 1000 | 3.4000 | 1.0000 | . 30000 | 3.4000 | , 88000 | 15.230 | 24,510 |
| 5 | <u>စ</u> | . 4 1000 | 3 . 4000 | 1.0000 | . 27000 | 3.7100 | 1.2600 | 15.310 | 24.010 |
| 5 | 7 | . 41000 | 3.4000 | 1.0000 | . 30000 | 3.1500 | 1.9200 | 15.170 | 24.100 |
| 6 | 0 | . 4 1000 | 7.0000 | 1.0000 | . 27000 | 2.9600 | . 42000 | 28.130 | 38.670 |
| 6 | 9 | . 4 1000 | 7.0000 | 1.0000 | . 21000 | 2.3300 | 1.7600 | 28.310 | 39.400 |
| | 5 | . 4 1000 | 7.0000 | 1.0000 | 1.0500 | 31.120 | . 24000 | 23.020 | 31.070 |
| 6 | | . 4 1000 | 7.0000 | 1.0000 | 3.1100 | 85.060 | . 15000 | 22.420 | 33.070 |
| 6 | <i>د</i> | | 7.0000 | 1.0000 | . 90000 - 1 | | | 23.600 | 34.080 |
| 7 | 0 | . 4 1000 | 7.0000 | 1.0000 | 1.5800 | 59.710 | | 21.520 | 31,410 |
| 17 × 3 | 5 | . 4 1000 | 7,0000 | 1.0000 | . 10000 | 2.1400 | | 23.610 | 34.310 |
| 7 | | . 4 1000 | r , contro | , | | | | • | |

TEST TYPES

- As Received

- 3.
- O Disc. open
 O Disc. ground
 O Disc. shorted
 O Disc. shrt & grd
 Coolant sensor disc. 4.

 - Mixture solenoid disc.
- EGR disc. 7.
- 8. Manifold P sens disc.
- Throttle pos to as disc. 9.

| ~ .в | 0 | . 4 1000 | 7.0000 | 1.0000 | . 15000 | 3.5600 | 54000 | 23.220 | 33,250 |
|-------|----------------|----------|--------|--------|-----------|--------|-----------|--------|----------|
| :0 | 2 | . 4 1000 | 7.0000 | 1.0000 | a (1900 | 157.66 | . 22000 | 16.920 | 26,370 |
| | 5 | . 4 1000 | 7.0000 | 1.0000 | . 14000 | 4.1400 | . 48000 | 22.930 | 31.530 |
| . 19 | O | . 4 1000 | 7.0000 | 1.0000 | . 25000 | 2.7300 | . 48000 | 23.140 | 29.570 |
| 9 | 3 | . 4 1000 | 7.0000 | 1.0000 | 1,9000 | 81.280 | . 28000 | 16.010 | 22.200 |
| 9 | 5 | . 4 1000 | 7.0000 | 1.0000 | 2.0700 | 53.610 | .70000 | 18.470 | 24.470 |
| 9: | 6 | . 4 1000 | 7.0000 | 1.0000 | 5 . 4 100 | 190.07 | . 11000 | 15.140 | 22.000 |
| 10 | 0 | . 4 1000 | 7.0000 | 1.0000 | . 23000 | 2.9400 | 58000 | 19.250 | 27.960 |
| 10 | 7 | . 4 1000 | 7.0000 | 1 0000 | 3.1200 | 99.090 | . 36000 | 16.420 | 24.250 |
| 10 | 5 | . 4 1000 | 7.0000 | 1.0000 | 1.7800 | 65.920 | 1.2400 | 15.350 | 20.320 |
| 10 | 6 | . 4 1000 | 7.0000 | 1.0000 | 3.5300 | 121.24 | . 52000 | 16.010 | 24.220 |
| 1.6 | 0 | . 4 1000 | 3.4000 | 1.0000 | . 3 1000 | 2.0000 | . 89000 | 17.960 | 26.890 |
| 1 1 | 3 | . 4 1000 | 3.4000 | 1.0000 | . 24000 | 2.6500 | 1.7400 | 17.940 | 26.600 |
| 1.1 | 5 | . 4 1000 | 3.4000 | 1.0000 | 1.8600 | 71.160 | . 55000 | 14.490 | 19.820 |
| . 1 1 | (, | . 4 1000 | 3.4000 | 1.0000 | a. J400 | 229.81 | . 14000 | 12.670 | 19.390 |
| 1.1 | 1 | . 4 1000 | 3.4000 | 1.0000 | 25000 | 1.6200 | 1.5900 | 17.770 | 26,330 |
| 12 | 0 | . 4 1000 | 3.4000 | 1 0000 | . 44000 | 4.1700 | 1.0000 | 15.210 | 21,570 |
| 12 | 4 | . 4 1000 | 3.4000 | 1.0000 | 1.3500 | 89.370 | . 26000 | 12.200 | 14.730 |
| 12 | 5 | . 4 1000 | 3.4000 | 1.0000 | 2.3100 | 60.540 | 1.7000 | 13.340 | . 18.300 |
| 12 | ر | . 4 1000 | 3.4000 | 1.0000 | 7.4400 | 250.78 | . 12000 | 11.100 | 14,330 |
| 13 | 0 | . 4 1000 | 3.4000 | 1.0000 | . 1 1000 | 1.3800 | .32000 | 24.950 | 41,680 |
| 13 | 1 | . 41000 | 3.4000 | 1.0000 | 2.4100 | 109.59 | .70000 -1 | 19.830 | 31.440 |
| 13 | 5 | . 41000 | 3.4000 | 1.0000 | . 13000 | 1.3100 | 27000 | 24.700 | 40.560 |
| 14 | 0 | . 4 1000 | 3.4000 | 1.0000 | . 10000 | 96000 | , 58000 | 22.930 | 33,830 |
| 14 | ı | . 4 1000 | 9.4000 | 1.0000 | 1.6800 | 32.900 | . 20000 | 23.340 | 34.570 |
| 15 | O | . 4 1000 | 7.0000 | 1.0000 | . 14000 | 4.0300 | . 37000 | 24.440 | 30.930 |
| 1,5 | \mathfrak{L} | . 4 1000 | 7.0000 | 1.0000 | 4.1700 | 175.08 | . 11000 | 17.060 | 31.350 |
| 15 | 5 | . 4 1000 | 7.0000 | 1.0000 | . 23000 | 5.5200 | . 39000 | 23.740 | 36.580 |
| 15 | S | . 4 1000 | 7.0000 | 1.0000 | 1.9000 | 82.520 | . 13000 | 19.230 | 28.630 |
| 16 | \bigcirc | . 4 1000 | 7.0000 | 1 0000 | . 72000 | 9.7300 | 1.0000 | 22.700 | 34.250 |
| | | | | | | | | | |

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| VLII | 7457 | HCST | 6051 | 0.021 | 116. | CO | 1417 | PH 14 | , |
|------|------------|----------|----------------|--------|----------|----------|----------|--------|----------|
| 16 | , 1 | . 4 1000 | 7.0000 | 1.0000 | 1.5200 | 31.250 | . 37000 | 19.990 | 27.270 |
| 16 | 5 | . 4 1000 | 7.0000 | 1.0000 | 2.0100 | 25.250 | . 59000 | 20.410 | 20.060 |
| 16 | 6 | . 4 1000 | 7.0000 | 1.0000 | 1.0600 | 17.470 | . 43000 | 20.670 | 28.630 |
| 17 | 0 | . 4 1000 | 7.0000 | 1.0000 | . 22000 | 5.2400 | . 49000 | 18.460 | 27.740 |
| 17 | 4 | . 4 1000 | 7.0000 | 1.0000 | 5.5600 | 161.32 | .43000 | 14.530 | 22.240 |
| 17 | .5 | . 4 1000 | 7.0000 | 1.0000 | 3.2100 | 133.64 | . 22000 | 13.320 | 18 , 200 |
| 17 | ر) | . 4 1000 | 7.0000 | 1.0000 | 11.800 | 219.79 | . 15000 | 13.160 | 21, 130 |
| 18 | 0 | . 4 1000 | 3.4000 | 1.0000 | . 97000 | 8.1200 | .67000 | 21.840 | 34.750 |
| 10 | 1 | . 4 1000 | <u> 3 4000</u> | 1.0000 | 1.0000 | 14.670 | . 45000 | 20.120 | 31.070 |
| 18 | 5 | . 4 1000 | 3.4000 | 1.0000 | . 69000 | 5.1800 | 1.2900 | 21.640 | 33.660 |
| 18 | 6 | . 4 1000 | 3.4000 | 1.0000 | .79000 | 15.310 | . 39000 | 20.230 | 31.700 |
| 19 | 0 | . 4 1000 | 3.4000 | 1.0000 | 40000 | , 1,3400 | . 99000 | 16.090 | 27.130 |
| 19 | 1 | . 4 1000 | 3.4000 | 1.0000 | . 0001 € | 1.4600 | 3.0200 | 16.140 | 26.040 |
| 14 | 5 | . 4 1000 | 3 . 4000 | 1.0000 | 3.1800 | 89.530 | 1.9100 | 13.540 | 20.330 |
| 11 | (, | . 41000 | 3.4000 | 1.0000 | 12.920 | 304.60 | . 12000 | 10.470 | 16.430 |
| 19 | 3 | . 4 1000 | 3.4000 | 1.0000 | 1.4500 | 89.870 | . 18000 | 11.960 | 19.660 |
| 10 | 0 | . 4 1000 | 3.4000 | 1.0000 | 26000 | 2.7400 | .79000 | 22.360 | 36.600 |
| 10 | 1 | . 4 1000 | 3.4000 | 1.0000 | . 31000 | 2.8800 | 1.8300 | 20.310 | 45.460 |
| ·20 | 5 | . 4 1000 | 3.4000 | 1.0000 | . 95000 | 36.010 | 1.0000 | 20.150 | 33.680 |
| 10 | 6 | . 4 1000 | 3,4000 | 1.0000 | .75000 | 17.740 | . 68000 | 22.360 | 36.760 |
| '11 | 0 | . 4 1000 | 3.4000 | 1.0000 | . 33000 | 5.1700 | 1-, 3000 | 28.640 | 44.720 |
| '21 | D _ | . 4 1000 | 3.4000 | 1.0000 | 10.700 | 186.06 | . 11000 | 17.670 | 26.190 |
| 11 | 5 | . 4 1000 | 3.4000 | 1.0000 | . 26000 | 3.4800 | 1.2800 | 28.400 | 43.610 |
| 22 | 0 | . 41 | 7.0 | 1.0 | .12 | 1.59 | .69 | 24.37 | 33.77 |
| 22 | .1 | , 41 | 7.0 | 1,0 | .53 | 16.34 | . 26 | 23.19 | 33.29 |
| 2 2. | 2. | , 41 | 7.0 | 1,0 | 4.53 | 170.2 | , 30 | 16.64 | 27.34 |
| 12 | 7 | ,41 | 7.0 | 1.0 | . 14 | 1.58 | 2.78 | 23.91 | 33,19 |
| 72 | 8 | ,41 | 7.0 | 1.0 | 1,72 | 76.64 | , 21 | 19,62 | 27.12 |
| | | | 7.0 | 1.0 | . 16 | 2.27 | ,35 | 23.46 | 34,20 |
| 12 | 9 | . 41 | 7.0 | 1.0 | , 10 | ٤٠٤١ | ŧ | -0,.0 | - • • - |

| | | | · | ome. | NI trot | DW LW | | | | | | |
|-------------|----------------|-------------|---------------------|-------------|--------------|---------------------|--------------|--------|------------|-------------|-----|-------------|
| | | | . : Loaded Tvo-M | ode | | Four-Mode Idle Test | | | | | | |
| 1. VEH | TEST | 12. HC30 | 13. C030 | 14 . HCT | 15. CO1 | 16 11CN 1 | 17. CON1 | | | 19. C025 | | 21. CON2 |
| `1 | .0 | 10 | 0. | u | O . | 16 | . 120 | 00 | G | Ο. | 8 | 0 . |
| 1 | 1 | 53 | | 22 | Ο. | 172 | 4.86 | 00 | 20 | . 22000 | 15 | Ο. |
| i | 5 | 23 | Ο. | 6 | o | 110 | 2.49 | 00 | 13 | 0. | 7 | 0. |
| ı | <u>.</u> | 17 | . 10000 - 1 | 126 | 2.7900 | 126 | 3.01 | 00 | 68 | 1.4600 | 126 | 2.7100 |
| 2 | 0 | 9 | . 10000 - 1 | | . 0. | 20 | ο. | | 10 | 0. | 34 | . 10000 - 1 |
| 2 | ı | 5 | . 10000 - 1 | 6 | O . | 14 | ο. | | 14 | Ο. | 15 | O . |
| 2 | 5 | 7 | . 10000 - 1 | 21 | . 10000 - 1 | 16 | . 100 | 00 - 1 | 10 | O . | 29 | , 10000 - 1 |
| 2 | Ĺ | 5 | O . | 7 | O . | 14 | ο. | | 13 | 0. | 15 | O . |
| 3 | O | 4 | O . | 22 | Ο. | 5 | ο. | | 5 | 0. | 9 . | 0 . |
| 3 | ı | 1.1 | . 17000 | 8 | . 10000 - 1 | в | . 100 | 00 - 1 | 3 | 10000 - 1 | 4 | O . |
| Э | 5 | 0 | 0. | O | Ο. | o | Ο. | | о , | 0. | o | O . |
| c | 6 | 0 | 0. | 0 | Ο. | 0 | O . | | 0 | 0. | 0 | 0. |
| ·4 | 0 | 12 | . 10000 - 1 | 7 | o . | 0 | O . | | 10 | Ο. | 9 | O . |
| 14 | 1 | 28 | . 30000 | 10 | O . | 21 | Ο. | | 26 | . 20000 - 1 | 12 | 0. |
| 4 | 5 | 14 | 0. | 6 | 0 | 14 | 0. | | 12 | O . | 12 | 0. |
| 4 | 6 | 33 | . 34000 | 8 | O . | 16 | Ο. | | 26 | . 20000 - 1 | 10 | O . |
| 5 | 0 | 16 | O . | 5 | 0. | ß | 0: | | 8 | ο. | 0 | 0. |
| 5 | ŀ | 13 | O . | 7 | Ο. | 8 | O . | | O | O . | 8 | O . |
| 5 | ٦ [.] | 8 | O . | 4 | O . | Ð | O . | | 12 | O . | 8 | 0. |
| 6 | | 30 | | 7 | 0. | 6 | , o . | | 16 | . 12000 | 8 | O . |
| | Ц | 19 | :10000 - 1 | 6 | 0. | 14 | Ο. | | 1.1 | o . | 12 | 0. |
| 6 | | 49 | | 131 | 1.5900 | 120 | . 7 10 | | 17 | . 20000 | 113 | 1.0000 |
| 6 | | 189 | | 320 | 6.0500 | 224 | 5.31 | 00 | 206 | 6.9300 | 277 | 5.4500 |
| .7 | | 2 | 10000 - 1 | | 0 . : | 3 | Ο. | | 3 | 0. | 2 | O . |
| $r_{\rm t}$ | | 155 | 3.3500 | | 2.3900 | 144 | 2.90 | 100 | 3 6 | . 82000 | 140 | 3.3700 |
| 7 | 5 | 4 | . 10000 - 1 | | Ο. | 2 | ο. | | 2 | Ο. | 2 | 0. |
| | ~, | • | | | | | | | | | | |

| VEH | L TES | осэн ү | C030 | HC I | cor | HCNT | C0H1 | HC 25 | C025 | HCN2 | CON2 |
|------|-------|------------|-------------|-----------|-------------|------|---------------|-------|-------------|-------|-------------|
| . 16 | i 1 | 287 . | 7.3300 | 3 F | . 20000 - 1 | 30 | O . | 63 | 1.6900 | 15 | 10000 - 1 |
| 16 | 5 | 20 | . 40000 - 1 | 42 | 0. | 30 | . 10000 - 1 | 13 | . 10000 - 1 | 25 | 0. |
| 16 | 6 | 30 | . 40000 - 1 | 35 | O . | 28 | . 10000 - 1 | 10 | . 10000 - 1 | 26 | 0. |
| 17 | . 0 | 3 | O . | 2 | . 20000 - 1 | 5 | . 30000 - 1 | 5 | o . | 4 | . 50000 - 1 |
| 17 | ¥ | 282 | 9.0700 | 77.1 | 10.770 | 701 | 10.790 | 144 | 8.5700 | 692 | 10.990 |
| 17 | 5 | 131 | 6.7900 | 161 | 5.2000 | 151 | } 4 . 0900 | 55 | 3.2700 | 151 . | 4.8500 |
| 17 | Ŀ | 334 | ŭ , 9 200 | 796 | 11.090 | 659 | 10.960 | 151 | g 3500 | 740 | 11.180 |
| 18 | 0 | 32 | 0. | 46 | O . | 511 | 7.0500 | 44 | 10000 - 1 | 50 | O . |
| 10 | 1 | 30 | . 90000 - 1 | 39 | 0. | 476 | 7.0800 | 50 | . 60000 - 1 | 44 | O . |
| 18 | 5 | 29 | ٥. | 38 | O . | 492 | 7.3300 | 24 | Ο. | 39 | O . |
| 18 | · L | 28 | .60000 ~ 1 | 36 | O . | 405 | 7.3500 | 44 | , 30000 - 1 | 39 | Ο. |
| 14 | 0 | 49 | . 10000 - 1 | 16 | 0. | 29 | O . | 13 | O . | 10 | O . |
| 19 | 1 | 46 | Q. | 10 | 0. | 19 | o . | 9 | 0. | 6 | O . |
| 19 | 5 | 104 | 0000.6 | 271 | 3.6700 | 310 | 4.7700 | 132 | 4.9400 | 238 | 3.7700 |
| 11 | L | 401 | 9.7400 | 573 | 8.6500 | 571 | 0.5700 | 301 | 10.920 | 599 | 0.8GOO |
| 19 | 3 | e | 1.0500 | 2 | . 40000 - 1 | 6 | . 70000 - 1 | 4 | 1.2600 | 2 | . 10000 - 1 |
| 10 | 0 | 8 | O . | 8 | 0. | 12 | 0. | 9 | O . | 8 | 0. |
| 10 | ı | 13 | O . | B | 0. | 12 | O . | 14 | 0. | 10 | O . |
| 120 | 5 | 73 | 2.2600 | 8 | . 10000 - 1 | 26 | 0 . | 50 | 2.6300 | 9 | Ο. |
| 10 | 6 | B 1 | 1.4300 | 8 | O . | 17 | O . | 19 | . 32000 | 10 | O . |
| 2 / | 0 | 5 | . 10000 - 1 | 6 | O . | θ | Ο. | 10 | . 47000 | ø | 0. |
| 21 | a | 439 | 11.210 | 975 | 11.210 | 780 | 11.210 | 856 | 11.210 | 939 | 11.210 |
| 21 | | 5 | 0. | 6 | O . | 14 | Ο. | 12 | Ο. | 10 | O . |
| 22 | | 20 | .02 | 11 | .02 | 8 | .02 | 12 | .03 | 10 | .02 |
| 22 | | 55 | | 72 | .75 | 25 | .02 | 15 | .02 | 20 | .03 |
| .22 | | 185 | 6.4 | 100 | 2.0 | 120 | | 25-85 | .7-4.7 | 115 | 1.8 |
| 7.2 | | 20 | .04 | 20 | . 04 | 30 | .1 | 19 | .04 | 19 | .04 |
| 11 | | 360 | 10.0 | 790 | 101- | 940 | 10±. | 2000± | 10+ | 780 | 10.2 |
| 22 | 7 | 19 | .04 | 11 | , 04 | 12 | .04 | 15 | .04 | 15 | .04 |
| | | | | | | | | | | | |

| 71.11 | 1151 | IIC JO | A AFORE | | | | | | | | |
|-------|------|--------|-------------|------|-------------|-------|----------------|------|-------------|-----|----------------|
| 8 | 0 | 2 . | 0 | 2 | 0. | 3 | 0. | 4 | 0. | 4 | 0. |
| 8 | 2 | 163 | 5.4300 | 109 | 2.0200 | 101 | 1.6900 | 95 | 5.9700 | 94 | 1.5800 |
| 8 | 5 | э | Ο. | 2 | Ο. | 2 | 0. | 2 | 0. | 2 | O . |
| .9 | G | 17 | Ο. | 9 | 0. | 15 | 0. | 200 | 5 . 4400 | 21 | . 10000 - 1 |
| 49 | 3 | 139 | 4.0100 | 10 | 0. | 32 | o _i | 2001 | 11.210 | 49 | . 10000 - 1 |
| .9 | 5 | 155 | 3.4500 | 17 | O . | 24 | o. | 120 | 5.0800 | 15 | 0. |
| 9 | ሪ | 38C | 9.6300 | 256 | 6 0500 | 238 | 5.6100 | 659 | 11.210 | 256 | 5.8900 |
| 10 | 0 | G | . 30000 - 1 | 2 | 0 . | 66 | . 40000 - 1 | 5 | . 50000 - 1 | 5 | . 10000 - 1 |
| iô | 3 | 234 | 4.8500 | 361 | 3,9000 | 205 | 3.0800 | ō 5 | 5,2500 | 206 | 4.1100 |
| 10 | 5 | 124 | 3.8400 | 156 | 1.0000 | 133 | . 64000 | 19 | . 75000 | 135 | 1.0500 |
| 10 | L | 220 | 4.8600 | 2 15 | 4.5700 | 194 . | 3.6400 | 93 | 5.0800 | 196 | 4.1300 |
| 1.1 | o | 25 | . 20000 - 1 | 20 | 0. | 25 | O . | 12 | 0. | 10 | O . |
| 11 | 3 | 30 | Ο, | 19 | O | 25 | O . | 10 | O . | 14 | 0. |
| . 1 1 | 5 | 80 | 2.9200 | 14 | . 10000 - 1 | 19 | 0. | 52 | 2.9000 | 16 | . 10000 - 1 |
| 111 | 6 | 321 | 9.5700 | 372 | 5.5000 - | 318 | 4.3600 | 384 | 10.670 | 357 | 5.1600 |
| 11 | I | 25 | 0. | 15 | 0. | 20 | 0. | 0 | 0 | 11 | 0. |
| 12 | O | 19 | Ο. | 28 | O . | 19 | O . | 6 | 0. | 21 | O . |
| 12 | 4 | 16 | . 37000 | 10 | O . | 21 | 0. | 36 | 3.1000 | 8 | . 10000 - 1 |
| 12 | 5 | 160 | 3.2300 | 38 | . 10000 - 1 | 23 | O . | 107 | 4.7500 | 26 | . 10000 - 1 |
| 12 | ሪ | 314 | 7.5900 | 330 | 1.9000 | 345 | 1.4000 | 399 | 11.210 | 318 | 1.7500 |
| 13 | 0 | 2 | 0. | 2 | O . | 2 | O `. | 4 | 0. | 4 | 0. |
| 13 | | 196 | 7.9800 | 99 | 3.5700 | 96 | 3.4900 | 241 | 6 . 4-100 | 108 | 3.5600 |
| 13 | | 6 | . 40000 - 1 | 3 | 0. | 7 | 0. | 8 | 0. | 6 | 0. |
| 14 | | | . 10000 - 1 | 12 | 0. | 10 | 0. | ft | . 20000 - 1 | 10 | 0. |
| 14 | | 156 | | | Ο. | 14 | O ., | 155 | 3.2800 | 15 | O . |
| 15 | | O | | | | 1 | O . | 2 | 0. | 2 | 0. |
| 15 | | 109 | | | | 241 | 4.3500 | 125 | 6.8800 | 160 | 3.0 300 |
| 15 | | 7 | . 10000 -1 | | . 40000 - 1 | | . 10000 - 1 | | | 4 | . 10000 ~ 1 |
| 15 | | 256 | | | | | 10.860 | 2001 | 11.210 | 895 | 10.890 |
| 16 | O | 25 | 0. | 57 | O . | 18 | Ο. | | 0. | 30 | 0. |